


# HELLY HANSEN WORKWEAR

2021

 TRUSTED BY  
PROFESSIONALS



**ALIVE**  
SINCE / 1877





## **OUR MISSION:**

WE MAKE PROFESSIONAL GRADE GEAR TO  
HELP PEOPLE STAY AND FEEL ALIVE



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# INNOVATION SINCE 1877

From our home in Norway, Helly Hansen has been making professional grade gear that helps people stay and feel alive for the last 140 years.

In 1877, after many years at sea, Norwegian captain Helly Juell Hansen and his wife, Maren Margarethe, began producing oilskin jackets, trousers, sou'westers and tarpaulins, made from coarse linen soaked in linseed oil. Since then, the legacy of Helly Hansen lives on, developing and creating a long list of first-to-market innovations.



## 1949 HELOX - THE NEXT EVOLUTION IN WATERPROOF

Helox waterproof fabric featured a thin sheet of translucent PVC plastic that was sewn into coats to make them waterproof. It was revolutionary technology that became the must-have protection for outdoor use. With a production of 30,000 coats each month, the success was almost immediate and was used by the Norwegian delegation at the 1952 Olympic Games in Helsinki.



## 1961 FIBERPILE - THE TECHNICAL MIDALYER IS INVENTED

Helly Hansen partnered with Norwegian Fiber Pile Inc. And developed the original Fiberpile - the first fleece. It featured a high warmth to weight ration and maintained its thermal qualities even when wet, making it a favorite of lumberjacks and outdoor enthusiasts. The concept lives on and the modern version of Propile is still in production today.

## 1970 LIFA - THE BIRTH OF TECHNICAL BASE LAYER

HH's LIFA® revolutionized the industry with the introduction of the first technical base layers. LIFA® moves moisture away from the body allowing users to stay warm and comfortable. It has been used by professionals on every ocean, many of the world's tallest peaks and was included in Outside Magazine's list of The Most Influential Gear of All Time in 2012. LIFA® remains the cornerstone of what we believe is the best technical base layer available today.



## 1972

Helly Hansen launches PVC foam with closed cells for use in life jackets. The foam is the preferred flotation material 30 years later.



## 1984 HELLY TECH® - THE WATERPROOF AND BREATHABLE SOLUTION

Helly Tech® waterproof and breathable fabric was launched in the 1980's, winning awards and setting the new standard for performance and protection. It also provided the final layer for the 1986 introduction of the Helly Hansen 3-Layer System™, an industry - first program educating people on how to dress for the outdoors. Today, Helly Tech® fabrics are engineered to deliver the specific demands of professional skiers, sailors, and at workplaces around the world.

## 1990 PROWOOL - THE PERFECT BLEND OF LIFA® AND MERINO

The Prowool (renamed HH Lifa® Merino) base layer for cold weather conditions was launched in the late 90's, combining Lifa® Stay Warm Technology™ with Merino wool for both moisture transport and added warmth. Designed for professionals facing the coldest conditions it quickly became the go-to piece for performance, warmth and comfort in extreme environments.

## 2012 H'FLOW™ - A BETTER SOLUTION FOR TEMPERATURE REGULATION

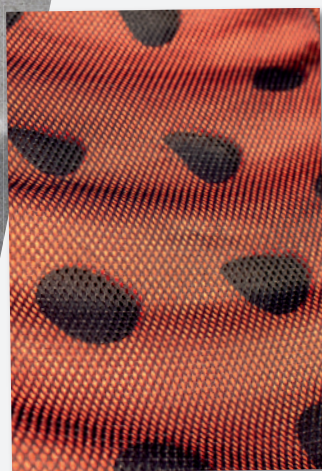
Helly Hansen introduced the new H'FLOW™ Technology in 2012 with the H'FLOW™ Jacket, which won an Award for Design Excellence from the Norwegian Design Council. The patented H'FLOW™ Jacket features an airflow venting system and a protective barrier. It allows adventurers to efficiently regulate their body temperature.

## 2018 LIFA® MAX - OUR WARMEST BASE LAYER IN COLD CONDITIONS

Helly Hansen introduces its warmest base layer to date by thickening the already tried and tested Lifa® fibers to produce a warmer, lightweight and flexible garment. The enhanced, unrivaled warmth and comfort is why we believe Lifa® Max is the best technical base layer available today.

## 2019 LIFALOFT™

With increased warmth, lightweight insulation and superior moisture management properties, Lifaloft™ technology is an insulation revolution that will keep you warmer with less weight and bulk compared to traditional polyester insulation. Developed in cooperation with Primaloft®, Lifaloft™ is a combination of Lifa®'s unique insulation structure and Primaloft®'s extensive knowledge in synthetic insulation.





## FOR THE PEOPLE

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The textile and garment industry is made up of a complex supply chain stretched all over the globe. It covers industries such as chemical suppliers, garment manufacturers and cotton crops often situated in countries with weak social regulations.

Helly Hansen has been a member of the Norwegian Ethical Trade organization since 2003 and their main support goes to helping us map our supply chain and engage in projects which improve people's rights and fair payment. Additionally, we have a close relationship with a majority of our Tier 1 and Tier 2 suppliers. Cooperation based on trust and mutual respect has been a part of our core values since the founding of Helly Hansen in 1877.

Moreover, our manufacturing code of conduct, which is communicated and signed by all our Tier 1 and Tier 2 suppliers, is based on key UN and International Labor Organization conventions and documents. We perform social audits on a yearly basis with all our Tier 1 suppliers, including approved sub-contractors. However, to achieve economic and social progress, our main focus is on social dialogue projects. Social dialogue is an integral aspect of achieving workplace harmony, leading to a better organization and greater productivity.

WE SUMMARIZE OUR FOCUS FOR THE PEOPLE IN FOUR MAIN AREAS:

1. Building long-term relationships based on trust and mutual respect.
2. Manufacturing code of conduct communicated and signed by all Tier 1 suppliers, including sub-contractors.
3. Yearly social audits.
4. Enabling "social dialogue" in the workplace to strengthen workers' rights as well as performance and productivity.

### Sustainability & Responsibility

Helly Hansen strongly believes that long term commercial success can only be achieved by respecting, protecting and promoting ethical values, human rights, labor rights and the environment. We continuously work to improve our policies and practices, enabling us and our suppliers to achieve the highest standard in terms of social and environmental values. We drive improvement for people, and for the planet, working towards making a positive impact on the lives we touch and the environment we are all dependent on protecting.



## FOR THE PLANET

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Helly Hansen's DNA is intertwined with water. The brand was founded by a sea captain in 1877 on the Norwegian Fjords and to this day provides professional grade gear for use on water and snow around the world. Our love of water has led us to choose water as our leading sustainability effort. Apparel production uses a lot of water and is a major contributor to water pollution. This is why we will focus our research efforts, our engineering developments and consumer awareness campaigns around ensuring water around the world stays as clean as the Norwegian fjords. We are passionate supporters of many other environmental issues and will continue to be proactive participants in improving the overall standards of the Outdoor Industry but within water issues we will be thought leaders, research pioneers and drive awareness of clean water challenges to our consumers and partners across the value chain.

### **OUR ENVIRONMENTAL FOCUS AREAS ARE BUILT ON 3 MAIN PILLARS WHERE WE FEEL WE CAN HAVE THE BIGGEST IMPACT:**

#### **1. EFFICIENT USE OF WATER, CHEMICALS & ENERGY**

- Helly Hansen has been prioritizing bluesign® approved materials for over 10 years and today almost 90% of our main fabric is bluesign® approved. Bluesign is an in-put stream management system controlling that only allowed chemistry is applied, as well as it reduces water and energy consumption and air emission on production sites.
- Water consumption has always been a challenge in the textile industry. Here we have been driving change beyond regulations and certifications since the 70's by only using water-free dyeing technologies on our LIFA® base layers. We are now adopting these types of technologies on a larger scale, helping us save even more water than before.

#### **2. TRACEABILITY AND TRANSPARENCY**

- We are proud of the close cooperation we have with our suppliers and nominate 100% of the materials used in our garments, down to every detail. We also have a relationship with all our material suppliers (Tier 2) which ensures traceability of all the components we are using.
- Helly Hansen has identified the focus materials and chemicals we use requiring full transparency back in the supply chain. Some of the focus materials and chemicals we use are down, wool, PVC, fluorocarbons and flame-retardant treatments.

#### **3. CLOSED LOOP SYSTEMS**

- The biggest favour we can do for the environment is to produce less stuff and instead invest in products with quality and longevity. We don't compromise on quality and want our products to be alive for as long as possible. We have stringent quality controls in the laboratory, in production and via field testing with our ambassadors ensuring products that live up to their expectations and beyond.
- Revitalization of materials and products helps us reduce our environmental impact, makes us invest in research and also help adopting existing solutions and technologies related to closed loop models and materials.



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The background of the page is a close-up photograph of a technical jacket. It features a bright yellow-green upper section, a black lower section, and a diagonal ribbed mesh panel in the middle. A yellow-green zipper is visible on the right side. A white rectangular box is overlaid on the upper left portion of the jacket.

# TECH CLINIC

A GUIDE TO OUR TECHNOLOGIES







# 3-LAYER SYSTEM



BASELAYER

## DRY.

Often referred to as second skin, Helly Hansen base layers are vital to temperature regulation and moisture management in any setting. As you work hard, our LIFA® Technology moves moisture away from the skin, leaving you dry and comfortable. Our current range of base layers are categorized by warmth level, allowing you to select the best fit for your need.



MIDLAYER

## WARM.

When faced with colder conditions, Helly Hansen thermal midlayers trap warm air from your body to insulate when you need it most. As you warm up, some of our midlayers can ventilate to expel excess heat and like our base layer range, also allow moisture to pass through, keeping you dry and warm for long days on site. Midlayers should always be selected according to the conditions and activity you're faced with.

PROTECTIVE  
LAYER

## SAFE.

The final component to the 3-layer system is an outer, protective outer layer. Using our award-winning Helly Tech® waterproof membrane, we have been able to create a wide range of durable, protective and seam sealed jackets for all-season use. It is important that the outer layer is also breathable, allowing for proper ventilation and moisture management to combat overheating. Depending on the temperature, the outer layer can protect you from wind, rain or snow, making it a vital piece to any collection.



HELLY HANSEN INTRODUCED THE 3-LAYER SYSTEM TO THE INDUSTRY IN THE EARLY 70S, AND WE'VE BEEN PUSHING IT FORWARD EVER SINCE BY CONSTANTLY IMPLEMENTING NEW TECHNOLOGIES IN OUR GEAR. OUR UNIQUE FLEXIBLE SYSTEM ENABLES YOU TO STAY COMFORTABLE AND PROTECTED WHATEVER WORKING CONDITIONS YOU ARE EXPOSED TO, HEAT OR COLD, RAIN OR SNOW.

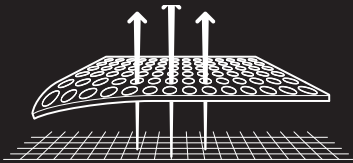


LIFA®

## WARM. DRY. COMFORTABLE.

Launched in the early 1970s, LIFA® is based on a yarn technology that has been tested and developed over the years. The key functions of LIFA® deliver both moisture management and insulation, moving moisture away from the skin, while transporting perspiration to the surface of the fabric, where it evaporates. In 2006 LIFA® was combined with non mulsed Merino wool to create the best performing base layer to date.

LIFA® is a hydrophobic fiber that prohibits the absorption of liquid. The LIFA® fibers are used on the first membrane layer of base layer garments, the layer nearest to the skin. When the first yarn layer is combined with an additional layer with hydrophilic (moisture absorbing) properties, the sweat from the body is moved away from the skin and transported to the second layer, where it is absorbed. This enables the consumer to stay warm, dry and comfortable.



### HOW LIFA® WORKS

LIFA® stay warm technology moves sweat away from your skin, keeping you warmer for longer





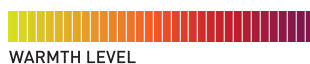
# lifa®

LIFA® is an ultra-light weight base layer fabric that works perfectly in the autumn and winter. HH LIFA® delivers light insulation and moisture management through its 100% single layer LIFA® fibers. The LIFA® technology works best when layered under another garment, as the more garments you wear, the further the sweat and moisture will be transported out of the fabric and away from your skin.

HIGH ACTIVITY



## LIFA® MERINO



WARMTH LEVEL

Professional level warmth and moisture management.



## LIFA® ACTIVE HI VIS



WARMTH LEVEL

Versatile, all season comfort featuring supercharged drying next to skin.

LOW ACTIVITY



## LIFA® MAX



WARMTH LEVEL

Our warmest technical base layer with 100% LIFA® fibers.



## LIFA®



WARMTH LEVEL

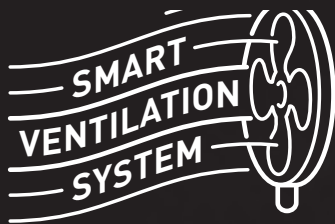
Professional level performance and moisture management.

COLD WEATHER

WARM WEATHER

# H<sup>2</sup>FLOW™

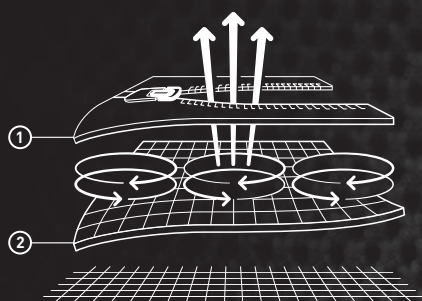
## WARMER. COOLER. DRIER.



H<sup>2</sup>Flow™ allows you to control your body's temperature. The technology optimizes insulation, using air pockets or holes that store warmth from the body and, at the same time, allows you to control heat and airflow through ventilation zippers, enabling the cold air to enter and the warm air to exit.



Negative or positive air space is created by adding or subtracting fabric on the inside of the garment to allow this extra air space to be filled with air heated up by the body. In both cases, the purpose is to create pockets of air in strategic areas of the body, trapped in these channels or spaces. The air contained in these pockets heats up from the body heat of the wearer, and keeps you warm.



### HOW H<sup>2</sup>FLOW™ WORKS

Ventilation zippers let cold air in if you get too warm. Air pockets or holes store warmth from your body, so all H<sup>2</sup>Flow™ jackets have a high warmth to weight ratio.





"Helly Hansen jackets with the H<sup>2</sup>Flow™ technology cools you down 20% faster than competitor jackets without the technology, measured on the same weight and insulation."



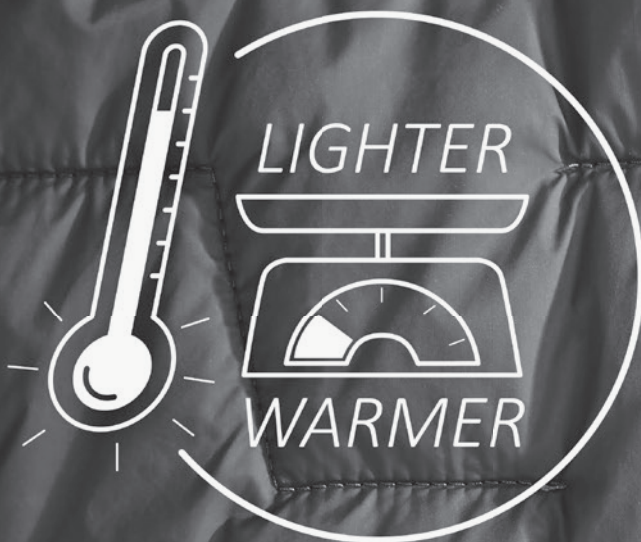


# LIFALOFT™

## LIGHTER. WARMER

DEVELOPED IN COOPERATION WITH PRIMALOFT®, LIFALOFT™ IS A COMBINATION OF LIFA®'S UNIQUE INSULATION STRUCTURE AND PRIMALOFT®'S EXTENSIVE KNOWLEDGE IN SYNTHETIC INSULATION.

**lifa**loft™  
INSULATION BY **PRIMALOFT**.



### 20% LIGHTER AND STILL WARMER THAN STANDARD INSULATION

With increased warmth, lightweight insulation and superior moisture management properties, LIFALOFT™ technology is an insulation revolution that will keep you warmer with less weight and bulk compared to traditional polyester insulation.



## HOW LIFALOFT™ WORKS:

The unique hydrophobic properties of the Lifa® fibers deliver moisture management necessary for high endurance activities, whilst the PrimaLoft® structure offers high insulation and breathable performance insulation for all active pursuits.

LIFALOFT™ insulation is based on LIFA® fiber technology that is engineered into a lightweight structure that traps more air than standard polyester, providing extra warmth, the fiber does not absorb water, making the insulation technology ideal for intense activities in variable winter or summer conditions.

### TECHNICAL DETAILS



LIFALOFT™'s insulation creates more air pockets, giving more warmth



HYDROPHOBIC

LIFA® fibers have better moisture transportation properties



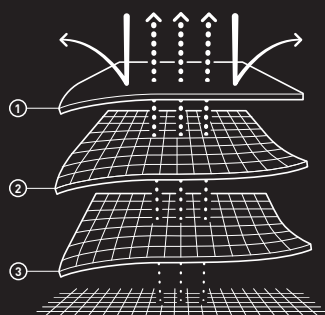
A better environmental option



# HELLY TECH®

## WATERPROOF. BREATHABLE. GUARANTEED

Helly Tech® is the waterproof and breathable outer layer between you and the elements. Its unique membrane stops water molecules going in, but lets moisture molecules escape. Keeping you dry from the outside and comfortable on the inside.



### HOW HELLY TECH® WORKS

1. DWR treated outer fabric is windproof and water-repellent
2. Waterproof and breathable membrane or coating
3. Highly breathable inner fabric, mesh or lining



Helly Tech® is constructed with Polymer Polyurethane (PU ) based membranes and coating technologies. The PU membrane gives softness and stretch to the fabric, while the coating allows waterproofness and breathable qualities. Helly Tech® is made either with Hydrophilic barrier membranes or Micro-porous membranes, depending on the end-use purpose of the fabric.



The Hydrophilic barrier works on an osmotic principle, keeping salts from entering and blocking the pores. The Micro-porous PU membranes are hydrophobic- "water hating" polymers. This membrane construction is responsible for the waterproofness of Helly Tech®, making the pores up to 20.000 times smaller than water droplets, while allowing breathability since the pores are up to 700 times larger than a water vapor molecule, allowing the evaporation of sweat and heat.



Helly Tech® is actually more than just a fabric – it is a combination of a DWR-treated outer fabric, a highly breathable and waterproof membrane, fully sealed seams and often a highly breathable inner fabric, mesh or lining.

The seams of the products are taped over with a waterproof ribbon and glue, preventing any water from entering the small gaps between the stitches of the seams.



THERE ARE NUMEROUS TYPES OF HELLY TECH® FABRICS. THE MAIN DIFFERENTIATOR IS THE NUMBER OF PLIES (OR LAYERS) THE FABRIC IS BUILT FROM.

### HELLY TECH® PROFESSIONAL

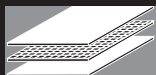
Extremely waterproof and breathable designs and constructions. For highly aerobic, extremely wet or unusually long-lasting activities in extremely harsh conditions.

### HELLY TECH® PERFORMANCE

Highly waterproof and extra breathable sport specific designs and constructions. For a wide range of high performance outdoor activities during highly challenging, changing and unpredictable weather conditions.

### HELLY TECH® PROTECTION

Fully waterproof, windproof and breathable fabrics and constructions. For all situations and weather conditions where protection from the elements is needed.



#### 3 PLY CONSTRUCTION

Outer fabric + membrane and inner fabric bonded together for lightweight, quick drying and durability.



#### 2,5 PLY CONSTRUCTION

Outer fabric + membrane or coating bonded together with protective print on the inside for extreme lightweight and packability.



#### 2 PLY CONSTRUCTION

Outer fabric + membrane or coating bonded together for breathable waterproofness, protected by inside lining or mesh adding warmth and comfort.

## LAB TESTS

#### WATER COLUMN, ISO 811 and JIS LIS L 1092-B1

Gives the value pressure mm of water held back by fabric. 10.000mm is the same pressure you would experience diving to 10m or equal to the pressure from a fire hose.

#### BREATHABILITY, JIS L 1099-1985-B1

Gives the value of g/m<sup>2</sup>/24h - the amount of water molecules that can pass through 1 square meter of fabric within 24 hours.

15.000 grams breathability equals that a jacket is able to pass 30 lites of water in 24 hours. In comparison, our human body perspires 1 liter per 24 hours.

#### WATER REPELLENCE, ISO 4920: 1981 and AATCC 35-2006

Spray test: testing of the durable water repellence before and after washing, by drizzling the fabric and measure how many drops that bounce up and if any attaches or wets out the fabric surface.



# CARING FOR YOUR HELLY TECH® GARMENTS

TAKING CARE OF YOUR HELLY TECH® GARMENTS ARE VITAL TO THE LIFE OF THE PRODUCT. WASHING THEM WILL REMOVE CONTAMINATING SUBSTANCES SUCH AS OILS, DIRT AND SALT FROM THE SURFACE AND RESTORE THE SURFACE TENSION OF THE FABRIC, ALLOWING THE MEMBRANE TO PERFORM AT ITS BEST FOR YEARS TO COME.

Unsure of when it's time to wash your garment  
Here are a few signs to look for:

If the water and/or rain droplets no longer bead off the surface of the jacket and start leaving a wet mark, the durable water repellency (DWR) treatment may be worn off or de-activated.

If the breathability does not seem to be on the same level as when you first purchased your Helly Tech® garment, the membrane could be contaminated.

If you need to re-apply a DWR, we recommend doing so after washing and before tumble drying.

## HOW TO WASH YOUR HELLY TECH® GARMENT:

1. Make sure you zip up all zippers to avoid any surface damage.
2. Wash your product with warm water as instructed on the care label located on the inside of your garment on the left-hand side in a commercial washing machine.
3. Do not use fabric softener or other detergents that have softening agents, as it will reduce the fabric surface tension and will have a negative effect on the fabric performance.
4. Helly Hansen advises to use a technical washing product and to follow the instructions given by that product. In cases where no technical washing products exist, and you only have the option of normal washing products, Helly Hansen advises to use a liquid washing product with no additives (without perfume, foam or softener).
5. A second rinse cycle with water is preferred to remove any detergents that might be left behind on the surface. It is important to remove excess detergent, as it might affect the performance of the fabric.
6. After washing, you can safely tumble dry your Helly Tech® garment in order to re-activate the DWR treatment. Please always follow the garment care label for drying instructions.

## HOW TO RE-APPLY YOUR DWR:

1. Take your garment out of the washing machine and hang it, to allow all excess water to drip off.
2. Make sure all pockets and zippers are closed
3. Read the DWR label from the manufacturer's instructions and spray the DWR across the front and back of the garment, making sure to cover areas of high wear.

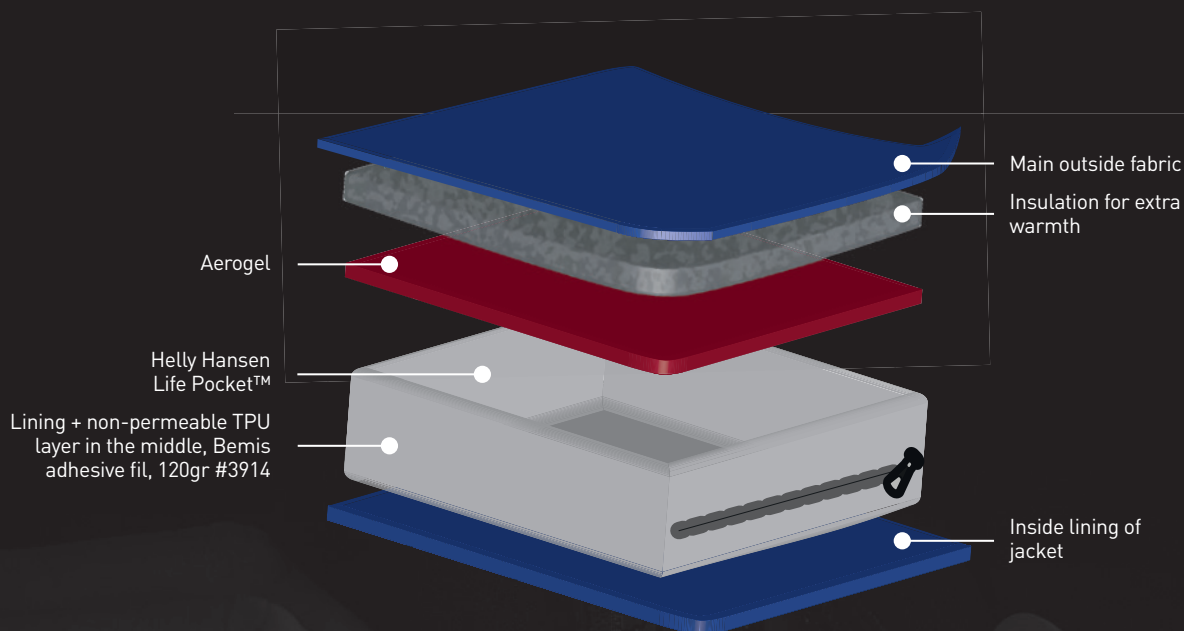




# LIFE POCKET™



A POCKET ENGINEERED TO PRESERVE YOUR PERSONAL ELECTRONICS' BATTERY LIFE SPAN. SCIENTIFICALLY TESTED AND PROVEN BY ENGINEERS TO EXTEND THE BATTERY LIFE OF YOUR MOBILE PHONE OR ACTION CAMERA IN COLD ENVIRONMENTS. THROUGH THERMAL RESISTANT MATERIALS AND AN INNOVATIVE CONTRUCTION, THE LIFE POCKET™ STAYS 2 TIMES WARMER THAN A REGULAR POCKET.







## AMANN

Since 1854, AMANN has been one of the leading international manufacturers of high-quality sewing threads, embroidery threads and Smart Yarns.



## 3M™

Science. Applied to Life.™

3M™ is a pioneer in developing the science behind retroreflection and has been advancing the technology in new and groundbreaking ways for over 70 years. With more than 35 different products, including many high performance options, 3M™ Scotchlite™ Reflective Material offers one of the largest and most diverse portfolios in the industry. It is a trusted name in reflective material technology.



## POLARTEC®

The Cornerstone of fleece insulation

We work extensively with Polartec®, a famous manufacturer of lightweight and warm fleece, which is known for performance, durability and aesthetics. Main benefits for using Polartec® are warmth without high additional weight, high breathability, packable and fast drying.



## CORDURA®

Durable. Versatile. Reliable

If It's Made With CORDURA® Fabric, It's Made To Last. CORDURA® fabrics are the perfect combination of durability, versatility and reliability. For more than 40 years, people who love the outdoors have relied on CORDURA® fabrics to be as rugged as they are.



## PRIMALOFT®

The world's best down alternative

PrimaLoft® is a synthetic insulation technology, offering superior thermal properties with excellent water repellency. It is made up of ultra-fine fibers that form air pockets to trap heat inside. Additional feature of the ultra-fine fiber is super softness.

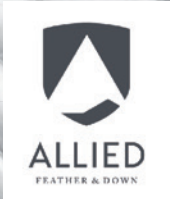




## YKK®

### Little parts. Big difference

Little parts, Big difference. High quality zippers for all purposes. YKK® is a Japanese company founded in 1934. Today, their products are sold globally and YKK® is reputed as the industry leader for quality and innovative zippers and closures.



## ALLIED®

### Advanced down technologies

Natural goose down is considered to be the single best insulating material available, due to its lightweight, compressibility and heat retention. Allied Down supplies its customers with the finest quality down and feathers on the market.



## comfortemp®

## COMFORTEMP®

### Thermal Insulation

Comfortemp® Thermal Insulation by Freudenberg is a high-performance and sustainable alternative to down. The ultra-soft & lightweight insulation is migration resistant, fast-drying and will not clump when washed. Additionally, the durable insulation offers optimal breathability, ensuring comfortability for extended wear.



## OEKO-TEX®

## OEKO-TEX®

### STANDARD 100 by OEKO-TEX Certified®

The Standard 100 by OEKO-TEX® is a globally standardized, independent testing and certification system for textile raw material, intermediate & end products of all processing stages and accessories materials used. The standard aims at making it obvious to the consumer that the labelled textile products have undergone laboratory testing for a wide range of harmful substances, and that the content of those substances remains below the limit values established by the OEKO-TEX Certified® Association."



## bluesign®

## BLUESIGN®

bluesign® provides a holistic solution for safe and environmentally friendly textile production, working at each step of the supply chain to ensure that products meet rigorous benchmarks with focus on People, Environment and Resources.

# CE MARKING

Helly Hansen Workwear's (PPE) products are manufactured and tested in accordance with the standards which support Regulation (EU) 2016/425 and are therefore approved in accordance with CE marking regulations.

PPE Regulation (EU) 2016/425 for end users forces employers to make appropriate PPE available to their staff. The end user/employer must carry out risk assessment according to regulation for safety and health at the individual workplace. Helly Hansen advises the end user to read more info on our web site.

Helly Hansen workwear is intended to prevent accidents and injuries during work on exposure to cold, heat, fire, rain and in limited visibility.

The CE marking refers to a safety level on the product. PPE Regulation (EU) 2016/425 is the applicable law for the European member states on the issue of personal protective equipment (PPE). PPE Regulation (EU) 2016/425 states as a basic requirement for design and manufacturing that PPE is used to make working conditions safer.



**EN ISO 20471:2013+A1:2016**

## HIGH VISIBILITY CLOTHING

CLOTHING FOR PROFESSIONAL USE

This standard specifies requirements for protective clothing capable of signaling the user's presence visually. The standard intends to provide conspicuity of the user in hazardous situations under any light conditions by day and under illumination by vehicle headlights in the dark. Garments approved according EN ISO 20471 shall have waistcoat pictogram.

The number beside the pictogram (here X) indicates the high visibility class.

Jacket and pants, class 2 and class 1 respectively, can together be class 3 as a set. But only if the visible total area of the set, when standing upright, meets the minimum required area of fluorescent and reflective material for class 3. The jackets and pants need to be certified together. And the inside label must show which jackets and pants belong together as a set to form class 3.

Clothing classes are scaled after minimum-demand for area of fluorescent and reflective material at each separate garment. The stated maximum number of cleaning cycles is not the only factor related to the lifetime of the garment. The lifetime will also depend on usage, care, storage, etc.

Warning level	Fluorescent material	Reflective material
<b>Class 3 - highest</b>	0,80 m <sup>2</sup>	0,20 m <sup>2</sup>
<b>Class 2 - medium</b>	0,50 m <sup>2</sup>	0,13 m <sup>2</sup>
<b>Class 1 - lowest</b>	0,14 m <sup>2</sup>	0,10 m <sup>2</sup>



**EN 1149-5**

## PROTECTIVE CLOTHING

ELECTROSTATIC PROPERTIES

EN 1149-5:2018 Material performance and design requirements:

This standard specifies material and design requirements for electrostatic dissipative protective clothing, used as part of a total earthed system, to avoid incendiary discharges. The requirements may not be sufficient in oxygen enriched flammable atmospheres. This European standard is not applicable for protection against high voltages. The material must meet the requirements set out in EN 1149-1 and/or EN 1149-3. This European standard is not applicable for protection against high voltages.

EN 1149-1:2006 Test Method for measurement of surface resistivity:

The resistance, in  $\Omega$  (ohm), of the fabric is measured using electrodes placed on the surface of the material.

EN 1149-3:2004 Test Method for measurement of electrostatic charge decay on the surface of materials.

Charge decay is the migration of electrostatic charge across or through the surface of materials.

Calculates half decay time t50



**EN 13758-2:2003  
+A1:2006**

**PROTECTS AGAINST ULTRAVIOLET RAYS.**





**EN 342:2017**

## PROTECTIVE CLOTHING

ENSEMBLES AND GARMENTS FOR PROTECTION AGAINST COLD.

The standard specifies test methods and requirements of functional properties in garments which are intended to protect against cold [air temperature below -5 °C]. Helly Hansen has tested its products according to method B, which means that the insulation [X] has been measured for a garment combination (jacket/pant or coveralls) with a base layer. In addition, air permeability [Y] is measured.

The protection can only be guaranteed if the complete ensemble is worn.

Y[B] = thermal insulation value of ensemble (w/ underwear B)

Y[C] = thermal insulation value of ensemble (w/underwear C)

Y[R] = thermal insulation value of the single garment (w/std clothing R)

AP = Air Permeability class

WP = Water Penetration (optional)

X indicates that the garment has not been submitted to Cold Chamber testing.

If the WP has not been tested, because it is irrelevant for the intended use of the garment, on the label WP will be replaced with X.



**EN ISO 11612:2015**

## PROTECTIVE CLOTHING

CLOTHING TO PROTECT AGAINST HEAT AND FLAME

This standard specifies performance requirements for garments made from flexible materials, which are designed to protect the wearer's body, except the hands, from heat and/or flame. All ant flame products approved to EN ISO 11612, should be marked with CE and ant flame-pictogram. The letters below the pictogram shows which exposures the garment the garment protects against.

A = Limited flame spread - A1 - A2 (A1 surface ignition, A2 edge ignition)

B = Convective heat - Level 1 - 3 (best level 3)

C = Radiant heat - Level 1 - 4 (best level 4)

D = Molten aluminum splash - Level 1 - 3 (best level 3)

E = Molten iron splash - Level 1 - 3 (best level 3)

F = Contact heat - Level 1 - 3 (best level 3)

Limited flame spread properties [A] are always recorded. At least one other property, B to F shall be included, where each letter is followed by a number, indicating the level of performance achieved. Number 1 indicates the lowest level of performance which is acceptable. The products are designed to provide additional protection in work environments where industrial workers face sporadic danger of exposure to heat and flames. To increase safety performance, use this garment in combination with other flame-retardant garments. Avoid using synthetic flammable fabrics underneath the garment, since they may melt and cause skin damage.

In the event of an accidental splash of chemical or flammable liquids on clothing covered by this standard, the wearer should immediately withdraw and carefully remove the garments. The clothing shall then be cleaned or removed from service. In the event of a molten aluminum or molten iron splash, the user should leave the working place immediately and take off the garments. In the event of a molten metal splash, garments, if worn next to skin, may not eliminate all risks of burn. The manufacturer shall specify the intended use of the clothing.

Warning for risk of fire when clothing is contaminated with oil or fat.



**EN 343:2019**

## PROTECTIVE CLOTHING

PROTECTION AGAINST RAIN

This standard specifies requirements and test methods applicable to materials and seams of protective clothing against the influence of precipitation (e.g. rain, snowflakes), fog and ground humidity at temperatures down to 5° C. The garment is tested regards to waterproofness [Y] and water vapor resistance [Y].

Y - Resistance to water penetration, class 1, 2, 3, or 4 (class 4 protects best against rain).

Y - Water vapor resistance, class 1, 2, 3, or 4 (class 4 is the most permeable).

R - Readymade garment rain tower test - optional.

X - will replace R if no rain-tower test

Footwear, gloves, and separate headwear are excluded from the scope of this standard.



**EN 14058:2017**

## PROTECTIVE CLOTHING

GARMENTS FOR PROTECTION AGAINST COOL ENVIRONMENTS.

This standard specifies requirements and test methods for performance of single garments for protection against cooling of the body in cool environment [air temperature of -5 °C and above].

This standard is also actual for sets (jacket+pant), or for coveralls, when the protection level is less than the minimum requirements for EN 342:2017.

All garments approved according to EN 14058 shall be marked with pictogram indicating that protection against cool environment is offered with the appropriate performance level:

Y - Thermal resistance class (classes 1-4)

Y - Air permeability class

Y Icler in m2-K/W of the garment with standard ensemble R is mandatory for Rct according to class 4. Optional for classes 1-3.

WP Water penetration, optional.

Y and/or WP will be replaced with X if the garment has not been tested.



**IEC 61482-2:2018**

## PROTECTIVE CLOTHING

PROTECTIVE CLOTHING AGAINST THE THERMAL HAZARDS OF AN ELECTRIC ARC.

This standard specifies methods to test material and garments intended for use in heat- and flame-resistant clothing for workers exposed to electric arcs. Clothing fulfilling this standard ensures that the consequences of workers, after exposure to electric arcs, will not be aggravated by the clothing itself.

Protection of eyes, face, head, hands and feet against electric arc hazard is not covered by this document!

Under the standard IEC 61482-2:2018 there are two test methods:

Arc Rating: EN IEC 61482-1-1:2019, measured in cal/cm2.

Arc Protection Classes EN IEC 61482-1-2:2014, measured in kA.

Both test methods are divided into two parts: Testing of material and testing of garments. If the fabric is tested EN IEC 61482-1-1, then the garments also need to be tested EN IEC 61482-1-1. And vice versa.

Arc Rating: In all the three electric arc test methods under EN IEC 61482-1-1:2019 the exact arc rating is given in cal/cm2. The three arc rating test methods are:

ATPV (Arc Thermal Performance Value), is the incident energy on a material that results in a 50% probability that sufficient heat transfer through the fabric is predicted to cause second-degree burn injury based on the Stoll Curve.

EBT (Energy Break-open Threshold) refers to the highest amount of electrical energy that a given material can withstand before breaking open. It is a measurement of a material's ability to protect workers against arc flashes and other discharges of energy, and it is defined as the point at which the material exhibits a 50% probability of break-open.

ELIM (Incident Energy Limit Value) is calculated by averaging the three incident energy levels below the mix zone. As a reminder, the "mix zone" [is known as the range in testing between the lowest incident energy level that crossed the Stoll Curve, and the highest incident energy level that did not cross the Stoll Curve.

The black square is the mix zone, and the blue square is "the three incident energy levels below the mix zone."

Arc Protection Classes:

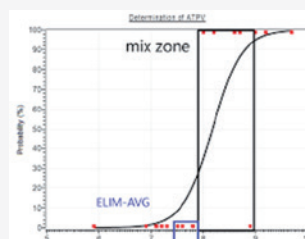
Under test method EN IEC 61482-1-2, the "Box test", the material as well as the clothing, are divided into two Arc Thermal Protection Classes:

APC 1 = 4 kA.

APC 2 = 7 kA.

This test method does not give the exact test result for the fabric, or for the garment, it just states that you have passed 4kA or passed 7kA.

The test result will be defined on the label as one of two possibilities: "APC1", or "APC2".



# CE MARKING CONT.

## EN ISO 14116:2015

### PROTECTIVE CLOTHING

PROTECTION AGAINST HEAT AND FLAME. LIMITED FLAME SPREAD MATERIALS, MATERIAL ASSEMBLES AND CLOTHING.

This standard specifies the performance requirements for the limited flame spread properties of materials, material assemblies and protective clothing in order to reduce the possibility of the clothing burning and thereby itself constituting a hazard. The garment protects the user against heat and flame spread, according European standard EN ISO 14116.

The limited flame spread -

Index 1: does not spread flame but may form a hole when in contact with flame. Afterglow  $\leq$  2 sec.

Index 2: does not spread flame, does not form a hole  $\geq$  5 mm on contact with a flame.

Index 3: does not spread flame and does not form a hole  $\geq$  5 mm on contact with flame, and give maximum after flame 2 sec.

Garment approved according index 1 shall not be used next to skin, and shall only be used together with underwear approved according to index 2 or 3.

## EN ISO 11611:2015

### PROTECTIVE CLOTHING FOR USE IN WELDING AND ALLIED PROCESSES.

This standard specifies minimum basic safety requirements and test methods for protective clothing including hoods, aprons, sleeves, and gaiters that are designed to protect the wearers body during welding and allied processes with comparable risk.

For protection of the wearer's head and feet, this standard is only applicable to hood and gaiters. This standard does not cover requirements for feet, hand, face, or eye protectors.

IMPACT OF SPATTER (small splashes of molten metal)

When tested according to ISO 9150, the outer material or material assembly shall require:

Class 1: at least 15 drops of molten metal to raise the temperature behind the test specimen by 40K, and

Class 2: at least 25 drops of molten metal to raise the temperature behind the test specimen by 40K.

Material and material assemblies which ignite during the test do not meet this requirement.

HEAT TRANSFER (RADIATION)

When tested in accordance with ISO 6942, Method B, single layer, or multilayer garments that are claimed to offer protection against radiant heat shall meet an RHTI 24 (Radiant Heat Transfer Index for 24°C)

- For class 1: RHTI 24  $\geq$  7,0

- For class 2: RHTI 24  $\geq$  16,0.

WARNING:

-THE ELECTRICAL INSULATION PROVIDED BY CLOTHING WILL BE REDUCED WHEN THE CLOTHING IS WET, DIRTY, OR SOAKED WITH SWEAT!

-IF THE USERS EXPERIENCE SUNBURN-LIKE SYMPTOMS, UVB IS PENETRATING.

IN EITHER CASE: THE GARMENTS SHOULD BE REPAIRED OR REPLACED.

And consideration given to the use of additional, more resistant, protective layers in future.

## EN 14404:2004 + A1:2010

### KNEE PROTECTORS FOR WORK IN THE KNEELING POSITION.

Type 1 knee protectors: Independent on other clothing and fastened around the leg.

Type 2 knee protectors: Foam-plastic or other padding material in pockets on trousers leg, or permanently attached to trousers. Position may be fixed or adjustable. [The most common knee protectors for carpenters etc.]

Type 3 knee protectors: Not attached to the body, but put into place, for example on the floor, as the user moves around. These may be for each knee, or for both knees together.

Type 4 knee protectors: For one or both knees, which are part of devices with additional functions such as a frame to aid standing up, or a kneeling seat. The knee protectors may be worn on the body or be independent.

Level 0: For flat floor only. No protection against penetration.

Level 1: (the most common level for carpenters etc.) Protect against penetration at a force of at least 50 N.

Level 2: For severe conditions. Protect against penetration at a force of at least 250 N.



## ISO 12402-3 LEVEL 150N

### HELLY HANSEN LIFEJACKETS

These lifejackets provide face-up flotation with levels of support sufficient for various open and rough waters uses. Life jackets have a buoyancy distribution sufficient to turn most users, when tested on users wearing swimming costumes according to ISO 12402-3, to a position where the mouth has a defined freeboard above water's surface even when the user is unconscious.

ISO 12402-3 give guidance on the design and application of personal flotation devices (PFD) for persons engaged in activities, whether in relation to their work or their leisure, in or near water. PFDs manufactured selected and maintained to this standard should give a reasonable assurance of safety from drowning to a person who is immersed in water.

Helly Hansen Work Wear sells PFDs that do not require intervention (automatically operating PFDs). They are suited to activities where persons are likely to enter the water unexpectedly, whereas PFDs requiring intervention e.g. manually inflated PFDs are only suitable for use if the user believes there will be sufficient time to produce full buoyancy, or help is close at hand. In every circumstance, the user should ensure that the operation of the PFD is suited to the specific application. The conformity of a PFD to the part of ISO 12402-3 does not imply that it's suited for all circumstances.

Under certain conditions such as rough water and waves, the use of watertight and multilayer clothing, which provide intentionally or otherwise additional buoyancy, or the use of equipment with additional weight such as tool belts will likely alter the performance of the PFD. Users, owners and employers need to ensure that this is taken into account when selecting a PFD. Similarly, PFDs may not perform as well in extremes of temperatures, although fully approved. PFDs may also be affected by other conditions of use, such as chemical exposure and welding, and may require additional protection. The user has to be assured that the PFD will not be adversely affected.

The relative amount of required inspection and maintenance is a factor of paramount importance in the choice and application of specific PFDs. Its potential length of service often depends on the conditions of use and storage, which are the responsibility of the owner, user and /or employer.

#### ISO 12402-3. Level 150 N

Life jackets performance level 150 is intended for general offshore and rough weather use where a high standard of performance is required.

- It is essential that the owner, user and employers choose PFDs that meet the correct standard for the circumstances in which they will be used.
- PFD needs to be secured when worn in order to provide positive support in the water and to allow the user to swim or actively assist himself or others.
- No PFD guarantees rescue but is seen as means to reduce the risk of drowning.



## HANGING TOOL POCKETS



The Helly Hansen hanging pockets allow you to carry all your necessary tools without the need for an additional toolbelt. Easily detachable or folded into the standard pants pocket when not in use, the hanging pockets provide additional space for small parts, featuring two compartments and a tool strap for added carrying capacity.

The hanging pockets are double lined and feature Cordura® reinforcements for added durability, making them perfect for even the toughest jobs.

## EXTENDABLE LEGS

Ensuring a perfect fit for the Helly Hansen Workwear pants is more than just for comfort, it's for safety. If pants are fitted correctly, you minimize the risk of getting caught on something while on site and maximize the life of the products with strategically placed reinforcement fabrics. Additionally, the product will feel more comfortable, as it will enable optimal movement.

Most of Helly Hansen Workwear C-sized and D-sized pants can be extended by unpicking a seam at bottom hem

How to extend the bottom hem of your HH Workwear pants:



If your product has the extendable leg feature, you will find 3 threads on the bottom hem, 2 close together at the nearest bottom, 1 thread above the 2 that holds the additional material. These can either be in a contrast color or in a tonal color.



From the inside of the pant, rip the top thread carefully, as to not tear the garment



Remove the thread completely and pull the hem to reveal the additional material





## 2-WAY STRETCH VS 4-WAY STRETCH

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Stretch can be defined by the possible direction of movement, such as 2-way or 4-way stretch. In a 2-way stretch, the fabric will only move in one direction, crosswise or lengthwise. A 4-way stretch fabric means it can move in both of these directions, allowing for unrestricted movement.

## 2-WAY MECHANICAL STRETCH

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Similarly, stretch can be defined by how the fabric is created. Elastane stretch refers to fabrics where elastane thread is part of the structure and the amount of stretch depends on the percentage of elastin within the fabric. Alternatively, when yarn texture is combined in knitting techniques to create a small amount of stretch in an overall fabric, we refer to this as a mechanical stretch.

# PANT OVERVIEW



	CONSTRUCTION	WORK	SERVICE
MAGNI	<b>F1</b> 93% Polyamide, 7% Elastane, 310 g/m <sup>2</sup>		
	<b>F2</b>		
	<b>R1</b> 100% Polyamide, Cordura®, 219 g/m <sup>2</sup>		
KENSINGTON	<b>F1</b> 94% Polyamide, 6% Elastane - 244 g/m <sup>2</sup>	94% Polyamide, 6% Elastane - 244 g/m <sup>2</sup>	94% Polyamide, 6% Elastane - 244 g/m <sup>2</sup>
	<b>R1</b> 97% Polyamide, 3% Elastane - 307 g/m <sup>2</sup>	97% Polyamide, 3% Elastane - 307 g/m <sup>2</sup>	97% Polyamide, 3% Elastane - 307 g/m <sup>2</sup>
CHELSEA EVOLUTION	<b>F1</b> 93% Polyamide, 7% Elastane, 310 g/m <sup>2</sup>	93% Polyamide, 7% Elastane, 310 g/m <sup>2</sup>	93% Polyamide, 7% Elastane, 310 g/m <sup>2</sup>
	<b>F2</b> 79% Cotton, 21% Polyester, 295 g/m <sup>2</sup>	79% Cotton, 21% Polyester, 295 g/m <sup>2</sup>	79% Cotton, 21% Polyester, 295 g/m <sup>2</sup>
	<b>R1</b> 100% Polyamide, Cordura®, 219 g/m <sup>2</sup>	100% Polyamide, 219 g/m <sup>2</sup>	100% Polyamide, Cordura®, 219 g/m <sup>2</sup>
OXFORD	<b>F1</b> 79% Cotton 18% Polyester, 3% Elastane, 265 g/m <sup>2</sup>	79% Cotton, 18% Polyester, 3% Elastane, 265 g/m <sup>2</sup>	79% Cotton, 18% Polyester, 3% Elastane, 265 g/m <sup>2</sup>
	<b>F2</b> 65% Polyester, 35% Cotton, 310 g/m <sup>2</sup>	65% Polyester, 35% Cotton, 310 g/m <sup>2</sup>	65% Polyester, 35% Cotton, 310 g/m <sup>2</sup>
	<b>R1</b> 100% Polyamide, 195 g/m <sup>2</sup>	100% Polyamide, 195 g/m <sup>2</sup>	100% Polyamide, 195 g/m <sup>2</sup>
	<b>F3</b>		
MANCHESTER	<b>F1</b> 94% Polyamide, 6% Elastane - 244 g/m <sup>2</sup>	94% Polyamide, 6% Elastane - 244 g/m <sup>2</sup>	94% Polyamide, 6% Elastane - 244 g/m <sup>2</sup>
LUNA	<b>F1</b> 79% Cotton 18% Polyester, 3% Elastane - 265 g/m <sup>2</sup>	79% Cotton 18% Polyester, 3% Elastane - 265 g/m <sup>2</sup>	79% Cotton 18% Polyester, 3% Elastane - 265 g/m <sup>2</sup>
	<b>F2</b> 65% Polyester, 35% Cotton - 310 g/m	65% Polyester, 35% Cotton - 310 g/m	65% Polyester, 35% Cotton - 310 g/m
	<b>R1</b> 100% Polyamide, 195 g/m <sup>2</sup>	100% Polyamide, 195 g/m <sup>2</sup>	100% Polyamide, 195 g/m <sup>2</sup>
LUNA LIGHT	<b>F1</b> 68% Cotton, 32% Polyester - 235 g/m <sup>2</sup>	68% Cotton, 32% Polyester - 235 g/m <sup>2</sup>	68% Cotton, 32% Polyester - 235 g/m <sup>2</sup>

**F1** = Main Fabric  
**F2** = Secondary Fabric  
**R1** = Reinforcement Fabric  
**F3** = Third Fabric



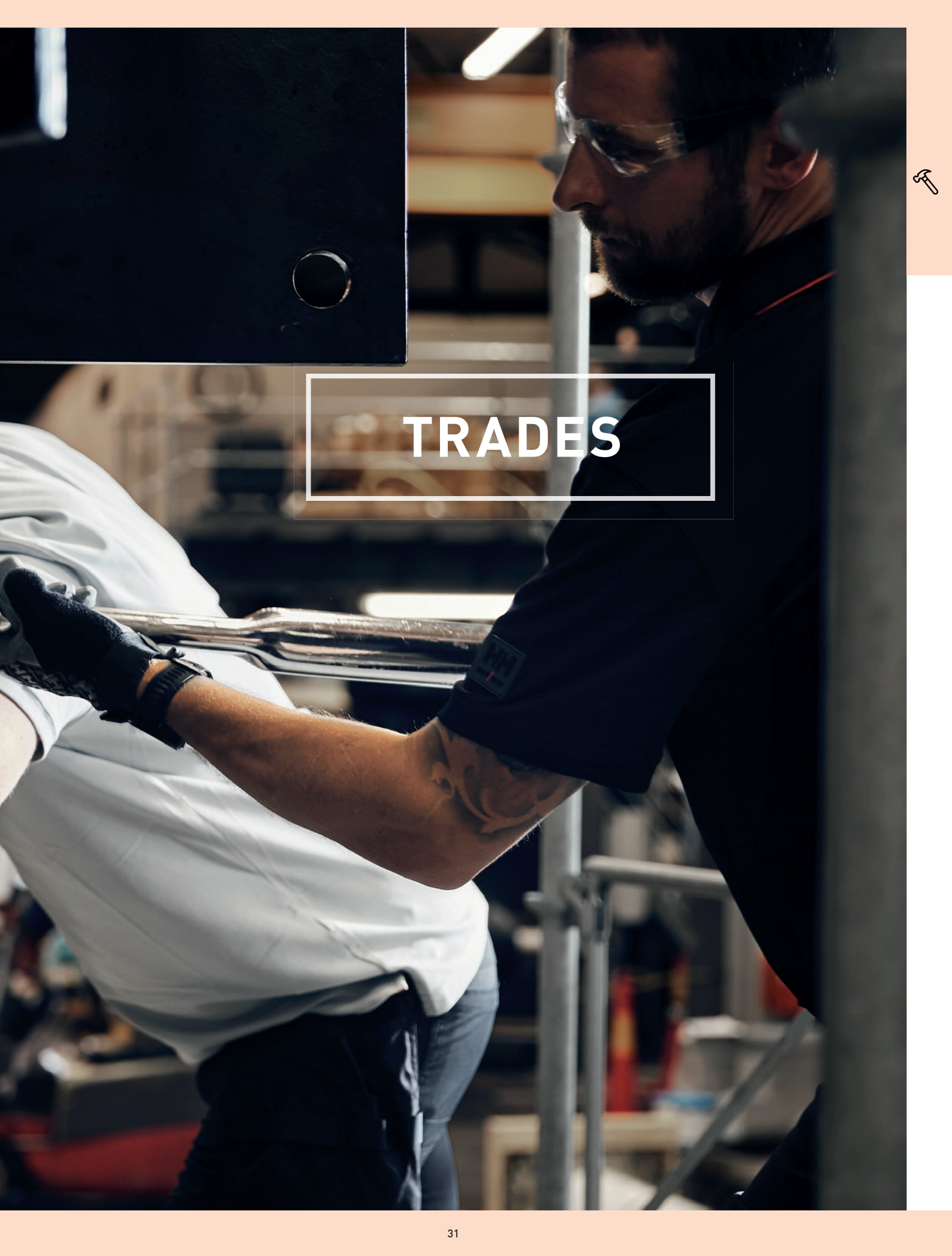
# PANT OVERVIEW



	CONSTRUCTION	WORK	SERVICE
MAGNI	 <p><b>MAGNI CONSTRUCTION PANT</b></p> <p>4 way stretch fabric Cordura® reinforcements Detachable hanging pocket Padded, waterproof pocket 5cm leg extension</p>		
KENSINGTON	 <p><b>KENSINGTON CONSTRUCTION PANT</b></p> <p>4 way stretch fabric Stretch Cordura® reinforcements Lightweight Reflective details 3 + 5cm leg extension</p>	 <p><b>KENSINGTON WORK PANT</b></p> <p>4 way stretch fabric Stretch Cordura® reinforcements Lightweight Reflective details 3 + 5cm leg extension</p>	 <p><b>KENSINGTON SERVICE PANT</b></p> <p>4 way stretch fabric Stretch Cordura® reinforcements Lightweight Reflective details 3 + 5cm leg extension</p>
CHELSEA EVOLUTION	 <p><b>CHELSEA EVOLUTION CONSTRUCTION PANT</b></p> <p>4 way stretch fabric in selected areas Cordura® reinforcements Shaped waistband for comfort 5cm leg extension</p>	 <p><b>CHELSEA EVOLUTION WORK PANT</b></p> <p>4 way stretch fabric in selected areas Cordura® reinforcements Shaped waistband for comfort 5cm leg extension</p>	 <p><b>CHELSEA EVOLUTION SERVICE PANT</b></p> <p>4 way stretch fabric in selected areas Cordura® reinforcements Shaped waistband for comfort 5cm leg extension</p>
OXFORD	 <p><b>OXFORD CONSTRUCTION PANT</b></p> <p>2 way stretch fabric in selected areas Nylon reinforcements Tonal logos 5cm leg extension</p>	 <p><b>OXFORD WORK PANT</b></p> <p>2 way stretch fabric in selected areas Nylon reinforcements Tonal logos 5cm leg extension</p>	 <p><b>OXFORD SERVICE PANT</b></p> <p>2 way stretch fabric in selected areas Nylon reinforcements Tonal logos 5cm leg extension</p>
MANCHESTER	 <p><b>MANCHESTER CONSTRUCTION PANT</b></p> <p>2 way mechanical stretch fabric Lightweight Reflective details 5cm leg extension</p>	 <p><b>MANCHESTER WORK PANT</b></p> <p>2 way stretch fabric in selected areas Nylon reinforcements Tonal logos 5cm leg extension</p>	 <p><b>MANCHESTER SERVICE PANT</b></p> <p>2 way mechanical stretch fabric Lightweight Reflective details 5cm leg extension</p>
LUNA	 <p><b>LUNA CONSTRUCTION PANT</b></p> <p>2 way stretch fabric in selected areas Nylon reinforcements Tonal logos 5cm leg extension</p>	 <p><b>LUNA WORK PANT</b></p> <p>2 way stretch fabric in selected areas Nylon reinforcements Tonal logos 5cm leg extension</p>	 <p><b>LUNA SERVICE PANT</b></p> <p>2 way stretch fabric in selected areas reinforcements Tonal logos 5cm leg extension</p> <p>Nylon</p>
LUNA LIGHT	 <p><b>LUNA LIGHT CONSTRUCTION PANT</b></p> <p>2 way mechanical stretch fabric Lightweight Reflective details 5cm leg extension</p>	 <p><b>LUNA LIGHT WORK PANT</b></p> <p>2 way mechanical stretch fabric Lightweight Reflective details 5cm leg extension</p>	 <p><b>LUNA LIGHT SERVICE PANT</b></p> <p>2 way mechanical stretch fabric Lightweight Reflective details 5cm leg extension</p>







# TRADES

# BIFROST



481

## 71362 BIFROST WINTER PARKA



### COLORS

481 CAMO

### SIZES

XXS - 4XL

### FABRIC

**Main fabric:** 100% Polyester - 215g/m<sup>2</sup>
**Secondary Main fabric:** 100% Polyamide - 270g/m<sup>2</sup>
**Lining:** 100% Polyester

**Insulation body:** 100% Recycled Polyester

**Insulation on shoulders, collar & hood:** 80% Recycled Polyester, 20% Polyester - 200g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® &amp; bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

20.000/15.000



- EN 343:2019 Class 4,1
- EN 342 with 71450 ARCTIC PANT
- EN 14058 Class 4
- Internal Life Pocket™ for phone, no need to open the parka to access
- Internal Life Pocket™ for tablet, no need to open the parka to access
- Fully taped construction
- Downfeel recycled blowable insulation
- Cordura® fabric reinforcement on shoulders & elbows
- No shoulder seams
- Detachable hood
- Vertical & horizontal hood adjustment
- Detachable faux fur
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Double front storm flap
- Loop at storm flap for easy use with gloves
- Chest pockets with YKK® zipper

- Chest pockets with brushed lining
- Dual hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Wrist Gaitors
- Embellishment zipper
- Adjustable waist with elastic drawcord
- Draft stop inner skirt
- YKK® side zipper for optimal mobility
- Extended back for improved comfort
- Reflective details



reddot winner 2020

# MAGNI



990

## 71361 MAGNI WINTER JACKET

### COLORS

990 BLACK

### SIZES

S-3XL

### FABRIC

**Main fabric:** 100% Polyamide - 150g/m<sup>2</sup>
**Reinforcement:** 100% Polyamide - 280g/m<sup>2</sup>
**Insulation:** Primaloft® Down Blend @ 90/10 & Primaloft® Black 120 g

**Lining:** 100% Polyester

### OEKO-TEX/BLUESIGN

OEKO-TEX® &amp; bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

20.000/20.000



- HELLY TECH® Professional main fabric
- Critically taped
- Cordura® fabric reinforcement on shoulders & elbows
- Primaloft Down Blend
- Box wall construction in body eliminates cold bridges
- No shoulder seams
- Vertical & horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Loop at storm flap for easy use with gloves
- Napoleon pocket, no need to open the jacket to access
- Hand pockets with snap button closure & brushed lining
- YKK® zipper for underarm ventilation
- Inner chest pocket with zipper
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable hem with drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details





439

990

## 71161 MAGNI SHELL JACKET

### COLORS

439 DARK LIME, 990 BLACK

### SIZES

S-3XL

### FABRIC

**Main fabric:** 100% Polyamide - 187g/m²

**Reinforcement:** 100% Polyamide - 280g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

### WATERPROOF/BREATHABILITY

20.000/20.000



- EN 343 3,3
- Fully taped construction
- Cordura® fabric reinforcement on shoulders & elbows
- No shoulder seams
- Vertical & horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- YKK® front zipper with chin protector
- Loop at storm flap for easy use with gloves
- YKK® water resistant zipper at chest
- Napoleon pocket, no need to open the jacket to access
- Hand pockets with YKK® zipper
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with drawcord inside hand pocket
- ID card loop
- Extended back for improved comfort
- Reflective details



949

## 72170 MAGNI FLEECE JACKET

### COLORS

949 BLACK/DARK LIME

### SIZES

S-3XL

### FABRIC

**Main fabric:** 100% Polyester - 210g/m²

**Reinforcement:** 100% Polyamide - 206g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric



- Polartec® fabric
- Reinforcement at shoulders & sleeves
- No shoulder seams
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Elastic inner cuffs with thumbholes
- Adjustable hem with elastic drawcord



990

## 76563 MAGNI CONSTRUCTION PANT

### COLORS

990 BLACK

### SIZES

C44-C58, D88-D116

### FABRIC

**Main fabric:** 93% polyamide, 7% elastane - 310g/m²

**Reinforcement:** 100% Polyamide - 220 g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric



- 4-way stretch fabric
- Zip-off Cordura® hanging pockets with double lined bottom and webbing for durability
- Hand pockets with YKK® zipper
- Broad center back belt loop for extra stability and strength
- Plastic covered metal buttons
- Thigh pocket with YKK® zipper
- Padded phone pocket
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Cordura® fabric reinforcement on bottom hem
- Possibility to increase leg length by 5cm
- Reflective Helly Hansen (HH) logos



990

## 76583 MAGNI CONSTRUCTION SHORTS

### COLORS

990 BLACK

### SIZES

C44-C58

### FABRIC

**Main fabric:** 93% polyamide, 7% elastane - 310 g/m²

**Reinforcement:** 100% Polyamide - 220 g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric



- 4-way stretch fabric
- Zip-off Cordura® hanging pockets with double-lined bottom & webbing for durability
- Hand pockets with YKK® zipper
- Broad center back belt loop for extra stability and strength
- Thigh pocket with YKK® zipper closure
- Padded phone pocket
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Reflective Helly Hansen (HH) logos



990



590

## 71345 KENSINGTON WINTER JACKET



### COLORS

590 NAVY, 990 BLACK

### SIZES

S - 4XL

### FABRIC

**Main fabric:** 100% Polyester - 215g/m²

**Lining:** 100% Polyester

**Insulation:** 70% Polypropylene, 30% Polyester - 100g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

20.000/15.000

- EN 343:2019 Class 4,1
- EN 14058 Class 3
- Fully taped construction
- Detachable hood
- Vertical & horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Life Pocket™
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaitors
- Adjustable hem with elastic drawcord inside hand pocket

- Extended back for improved comfort







990



590

## 71080 KENSINGTON SHELL JACKET



### COLORS

590 NAVY, 990 BLACK

### SIZES

S-4XL

### FABRIC

**Main fabric:** 100% Polyester - 215g/m<sup>2</sup>

**Lining:** 100% Polyester

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

20.000/15.000



- EN 343:2019 Class 4, 4
- Fully taped construction
- Detachable hood
- Vertical & horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Napoleon pocket, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inner chest pocket
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



590

990

## 73230 KENSINGTON HOODED LIFALOFT JACKET

bluesign  
PRODUCT

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

**Main fabric:** 100% Polyester - 75g/m<sup>2</sup>

**Secondary fabric:** Face: 92% Polyester, 8% Elastane - 305g/m<sup>2</sup>

**Insulation:** 70% Polypropylene, 30% Polyester - 80g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric



- LIFALOFT™ insulation by PrimaLoft®
- Softshell fabric with membrane & DWR
- No shoulder seams
- Adjustable hood with elastic drawcord
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Elastic cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



590

990

## 73231 KENSINGTON LIFALOFT JACKET

bluesign  
PRODUCT

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

**Main fabric:** 100% Polyester - 75g/m<sup>2</sup>

**Secondary fabric:** Face: 92% Polyester, 8% Elastane - 305g/m<sup>2</sup>

**Insulation:** 70% Polypropylene, 30% Polyester - 80g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric



- LIFALOFT™ insulation by PrimaLoft®
- Softshell fabric with membrane & DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Elastic cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



590

990

## 73232 KENSINGTON LIFALOFT VEST

bluesign  
PRODUCT

AVAILABLE IN OCTOBER

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

**Main fabric:** 100% Polyester - 75g/m<sup>2</sup>**Secondary fabric:** Face: 92% Polyester, 8% Elastane - 305g/m<sup>2</sup>**Insulation:** 70% Polypropylene, 30% Polyester - 80g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® &amp; bluesign® approved main fabric

- LIFALOFT™ insulation by PrimaLoft®
- Softshell fabric with membrane & DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort

lifaloft

YKK

AMANN



590

970

990

## 74230 KENSINGTON HOODED SOFTSHELL JACKET

bluesign  
PRODUCT

### COLORS

590 NAVY, 970 DARK GREY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

**Main fabric:** Face: 92% Polyester, 8% Elastane - 305g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® &amp; bluesign® approved main fabric

### WATER RESISTANCE/BREATHABILITY

5.000/5.000

- Softshell fabric with membrane & DWR
- No shoulder seams
- Adjustable hood with elastic drawcord
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort

YKK

AMANN



590

970

990

## 74231 KENSINGTON SOFTSHELL JACKET

bluesign  
PRODUCT

### COLORS

590 NAVY, 970 DARK GREY, 990 BLACK

### SIZES

S-4XL

### FABRIC

**Main fabric:** Face: 92% Polyester, 8% Elastane - 305g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® &amp; bluesign® approved main fabric

### WATER RESISTANCE/BREATHABILITY

5.000/5.000

- Softshell fabric with membrane & DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort

YKK

AMANN







990

## 77570 KENSINGTON CONSTRUCTION PANT

### COLORS

990 BLACK

### SIZES

C44-C64, D88-D116

### FABRIC

**Main fabric:** 94% Polyamide, 6% Elastane - 244g/m²

**Reinforcement:** 97% Polyamide, 3% Elastane - 307g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- 4-way stretch fabric
- Lightweight fabric
- Zip-off Stretch Cordura® hanging pockets with double lined bottom and webbing for durability
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with YKK® zipper
- ID card loop
- Ruler pocket in Stretch Cordura® reinforcement fabric
- Stretch Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Stretch Cordura® fabric reinforcement on bottom hem
- Possibility to increase leg length by 5cm and 3cm
- Reflective details



990

## 77572 KENSINGTON WORK PANT

### COLORS

990 BLACK

### SIZES

C44-C64, D88-D116

### FABRIC

**Main fabric:** 94% Polyamide, 6% Elastane - 244g/m²

**Reinforcement:** 97% Polyamide, 3% Elastane - 307g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- 4-way stretch fabric
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with YKK® zipper
- ID card loop
- Ruler pocket in Stretch Cordura® reinforcement fabric
- Stretch Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Stretch Cordura® fabric reinforcement on bottom hem
- Possibility to increase leg length by 5cm and 3cm
- Reflective details



990

## 77574 KENSINGTON SERVICE PANT

### COLORS

990 BLACK

### SIZES

C44-C64, D88-D116

### FABRIC

**Main fabric:** 94% Polyamide, 6% Elastane - 244g/m²

**Reinforcement:** 97% Polyamide, 3% Elastane - 307g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- 4-way stretch fabric
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with YKK® zipper
- ID card loop
- Articulated knees for optimal mobility
- Stretch Cordura® fabric reinforcement on bottom hem
- Possibility to increase leg length by 5cm and 3cm
- Reflective details



590

930

990

## 72158 KENSINGTON FLEECE JACKET

bluesign  
PRODUCT

### COLORS

590 NAVY, 930 GREY MÉLANGE, 990 BLACK

### SIZES

XS-4XL

### FABRIC

**Main fabric:** 100% Polyester - 350g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- EN 14058 Class 1
- Polartec® Wind Pro® fabric
- Double layer fabric in collar
- High collar for comfort
- No shoulder seams
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- No side seams
- Extended back for improved comfort
- Flatlock seams for extra comfort





590

930

990

## 72250 KENSINGTON KNITTED FLEECE JACKET

bluesign  
PRODUCT

AVAILABLE IN OCTOBER

### COLORS

590 NAVY, 930 GREY MÉLANGE, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main: 92% Polyester, 8% Recycled Polyester - 315g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® &amp; bluesign® approved main fabric

- EN 14058 Class 1
- Polartec® Recycled fleece
- No shoulder seams
- High collar for comfort
- Double layer fabric in collar
- Half zip with YKK® zipper & chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- No side seams
- Extended back for improved comfort
- Flatlock seams for extra comfort



590

930

990

## 72251 KENSINGTON 1/2 ZIP KNITTED FLEECE

bluesign  
PRODUCT

### COLORS

590 NAVY, 930 GREY MÉLANGE, 990 BLACK

### SIZES

XS - 4XL

### FABRIC

Main: 92% Polyester, 8% Recycled Polyester - 315g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® &amp; bluesign® approved main fabric

- EN 14058 Class 1
- Polartec® Recycled fleece
- No shoulder seams
- High collar for comfort
- Double layer fabric in collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- No side seams
- Extended back for improved comfort
- Flatlock seams for extra comfort



590

970

## 79111 KENSINGTON SHIRT

### COLORS

590 NAVY, 970 DARK GREY

### SIZES

S-4XL

### FABRIC

Main fabric: 100% Cotton - 196g/m²

Secondary fabric: 65% Polyester, 35% Cotton - 310g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- No shoulder seams
- Snap button closure at front & on cuffs
- Chest pocket with fastener closure
- Reinforced elbow patches



590

930

990

## 79243 KENSINGTON ZIP HOODIE

### COLORS

590 NAVY, 930 GREY MELANGE, 990 BLACK

### SIZES

S-4XL

### FABRIC

Main fabric: 95% Cotton, 5% Elastane, brushed backside - 330g/m².

Main fabric Grey Melange: 66% Cotton, 31% Polyester, 3% Elastane, brushed backside - 330g/m²

- Double layer fabric in hood
- Rib-knit around hood opening for improved comfort
- YKK® zipper at front
- Hand pockets with YKK® zipper
- Raised HH Workwear logo
- Rib-knit at bottom sleeve & hem







590

930

990

## 79247 KENSINGTON ZIP SWEATSHIRT

### COLORS

590 NAVY, 930 GREY MELANGE, 990 BLACK

### SIZES

S - 4XL

### FABRIC

**Main fabric:** 95% Cotton, 5% Elastane, brushed backside - 330g/m<sup>2</sup>.

**Main fabric Grey Melange:** 66% Cotton, 31% Polyester, 3% Elastane, brushed backside - 330g/m<sup>2</sup>

- Rib-knit collar for improved comfort
- YKK® zipper at front
- Hand pockets with YKK® zipper
- Raised HH Workwear logo
- Rib-knit at bottom sleeve & hem



590

930

990

## 79245 KENSINGTON SWEATSHIRT

### COLORS

590 NAVY, 930 GREY MELANGE, 990 BLACK

### SIZES

S-4XL

### FABRIC

**Main fabric:** 95% Cotton, 5% Elastane, brushed backside - 330g/m<sup>2</sup>.

**Main fabric Grey Melange:** 66% Cotton, 31% Polyester, 3% Elastane, brushed backside - 330g/m<sup>2</sup>

- Rib-knit around collar for improved comfort
- Raised HH Workwear logo
- Rib-knit at bottom sleeve & hem



590

930

990

## 79242 KENSINGTON LONGSLEEVE

### COLORS

590 NAVY, 930 GREY MELANGE, 990 BLACK

### SIZES

S-4XL

### FABRIC

**Main fabric:** 92% Cotton, 8% Elastane - 220g/m<sup>2</sup>.

**Main fabric Grey Melange:** 47% Cotton, 45% Polyester, 8% Elastane - 220g/m<sup>2</sup>

- Rib-knit at center front for improved comfort
- Raised HH Workwear logo



590

900

930

990

## 79248 KENSINGTON TECH POLO

### COLORS

590 NAVY, 900 WHITE, 930 LIGHT GREY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

**Main fabric:** 100% Polyamide - 185g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- Buttoned front placket
- Slit split
- Extra button included





590

930

990

## 79241 KENSINGTON POLO

### COLORS

590 NAVY, 930 GREY MELANGE, 990 BLACK

### SIZES

S-4XL

### FABRIC

Main fabric: 92% Cotton, 8% Elastane - 220g/m².

Main fabric Grey Melange: 47% Cotton, 45% Polyester, 8% Elastane - 220g/m²

- Buttoned front placket
- Raised HH Workwear logo
- Slit split
- Extra button included



590

900

930

990

## 79246 KENSINGTON T-SHIRT

### COLORS

590 NAVY, 900 WHITE, 930 GREY MELANGE, 990 BLACK

### SIZES

S-4XL

### FABRIC

Main fabric: 92% Cotton, 8% Elastane - 220g/m².

Main fabric Grey Melange: 47% Cotton, 45% Polyester, 8% Elastane - 220g/m²

- Raised HH Workwear logo



480



590



930



990



290

## 79811 KENSINGTON BEANIE

### COLORS

480 ARMY GREEN, 590 NAVY, 930 GREY MELANGE, 990 BLACK  
290 DARK ORANGE

### SIZES

STD

### FABRIC

Main fabric: 100% Acrylic

- Knitted polyester beanie
- HH Workwear logo



590

970

990

## 79812 KENSINGTON WOOL BEANIE

### COLORS

590 NAVY, 970 DARK GREY, 990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 80% Lambswool 20% Nylon

Lining: 100% Polyester

- Knitted wool beanie
- Fleece headband for extra warmth
- HH Workwear logo





## 79806 KENSINGTON FLAT BRIM

### COLORS

990 BLACK, 992 BLACK/DARK ORANGE

### SIZES

STD

### FABRIC

100% Cotton

- Flat brim
- Full crown construction
- One size fits most



990



992

## 79805 KENSINGTON FLAT TRUCKER

### COLORS

990 BLACK

### SIZES

STD

### FABRIC

100% Cotton

- Trucker
- Full crown construction
- One size fits most



990

## 79802 KENSINGTON CAP

### COLORS

990 BLACK

### SIZES

STD

### FABRIC

100% Cotton

- Full crown construction
- Snap back
- One size fits most



990





# CHELSEA EVOLUTION



950

## 71140 CHELSEA EVOLUTION SHELL JACKET

### COLORS

950 EBONY

### SIZES

S-4XL

### FABRIC

**Main fabric:** 100% Polyester - 265g/m<sup>2</sup>
**Reinforcement:** Cordura® fabric - 288g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

### WATER RESISTANCE/BREATHABILITY

10.000/10.000



- EN 343:2003+A1:2007 3,3
- Fully taped construction
- Cordura® fabric reinforcement on shoulders
- No shoulder seams
- Detachable hood
- Vertical & horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Napoleon pocket, no need to open the jacket to access
- Hand pockets with YKK® zipper
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- ID card loop
- Extended back for improved comfort



950

## 71340 CHELSEA EVOLUTION WINTER JACKET



### COLORS

950 EBONY

### SIZES

S-4XL

### FABRIC

**Main fabric:** 100% Polyester - 215g/m<sup>2</sup>
**Reinforcement:** Cordura® fabric - 260g/m<sup>2</sup>
**Lining:** 100% polyester

**Insulation:** 80% Recycled Polyester, 20% Polyester - 133g/m<sup>2</sup> in body & 80g/m<sup>2</sup> in sleeves & hood

### OEKO-TEX/BLUESIGN

OEKO-TEX® &amp; bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

20.000/15.00



- EN 343:2003+A1:2007 Class 3,1
- EN 342:2004 0,328 m<sup>2</sup>/W(B)[2,1 clo] with 71450 ARCTIC PANT
- Air permeability Class 3
- EN 14058:2017 without pant
- Fully taped construction
- Cordura® fabric reinforcement on shoulders
- No shoulder seams
- Detachable hood
- Vertical & horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Life Pocket™
- Napoleon pocket, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets

- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaitors
- Adjustable hem with elastic drawcord
- ID card loop
- Extended back for improved comfort





590

990

## 74140 CHELSEA EVOLUTION HOODED SOFTSHELL JACKET



### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

**Main fabric:** Main fabric: Face: 92% Polyester, 8% Elastane - 305g/m²

**Secondary fabric:** 93% Polyamide, 7% Elastane - 310 g.

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

### WATER RESISTANCE/BREATHABILITY

5.000/5.000



- Softshell fabric with membrane & DWR
- 4-Way stretch fabric at upper back for max comfort
- No shoulder seams
- Adjustable hood with drawcord
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Headphone cord hole inside chest pocket
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem
- ID card loop
- Extended back for improved comfort



590

992

## 77441 CHELSEA EVOLUTION CONSTRUCTION PANT

### COLORS

590 NAVY, 992 BLACK

### SIZES

C44-C64, D88-116

### FABRIC

**Main fabric:** 93% Polyamide, 7% Elastane - 310g/m²

**Secondary fabric:** 79% Cotton, 21% Polyester - 295g/m²

**Reinforcement:** 100% Polyamide - 220g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric



- 4-way stretch fabric
- Cordura® hanging pockets with double lined bottom & nylon webbing
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure & several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Cordura® fabric reinforcement on bottom hem
- Possibility to increase leg length by 5cm



590

992

## 77446 CHELSEA EVOLUTION WORK PANT

### COLORS

590 NAVY, 992 BLACK

### SIZES

C44-C64, D88-116

### FABRIC

**Main fabric:** 93% Polyamide, 7% Elastane - 310g/m²

**Secondary fabric:** 79% Cotton, 21% Polyester - 295g/m²

**Reinforcement:** 100% Polyamide - 220g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric



- 4-way stretch fabric
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure & several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Cordura® fabric reinforcement on bottom hem
- Possibility to increase leg length by 5cm



597

992

## 77445 CHELSEA EVOLUTION SERVICE PANT

### COLORS

597 NAVY, 992 BLACK

### SIZES

C44-C64, D88-116

### FABRIC

**Main fabric:** 93% Polyamide, 7% Elastane - 310g/m²

**Secondary fabric:** 79% Cotton, 21% Polyester - 295g/m²

**Reinforcement:** 100% Polyamide - 220g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric



- 4-way stretch fabric
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Cargo pockets
- ID card loop
- Tonal logos
- Cordura® fabric reinforcement on bottom hem
- Possibility to increase leg length by 5cm



590

992

## 77443 CHELSEA EVOLUTION CONSTRUCTION SHORTS

### COLORS

590 NAVY, 992 BLACK

### SIZES

C44-C64

### FABRIC

**Main fabric:** 93% Polyamide, 7% Elastane - 310g/m<sup>2</sup>**Secondary fabric:** 79% Cotton, 21% Polyester - 295g/m<sup>2</sup>**Reinforcement:** 100% Polyamide - 220g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® &amp; bluesign® approved main fabric

- 4-way stretch fabric
- Cordura® hanging pockets with double lined bottom & nylon webbing
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure & several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric



590

992

## 77444 CHELSEA EVOLUTION SERVICE SHORTS

### COLORS

590 NAVY, 992 BLACK

### SIZES

C44-C64

### FABRIC

**Main fabric:** 93% Polyamide, 7% Elastane - 310g/m<sup>2</sup>**Secondary fabric:** 79% Cotton, 21% Polyester - 295g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® &amp; bluesign® approved main fabric

- 4-way stretch fabric
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Cargo pockets
- ID card loop
- Tonal logos



597

992

## 77447 CHELSEA EVOLUTION PIRATE PANT

### COLORS

597 NAVY, 992 BLACK

### SIZES

C44-C64

### FABRIC

**Main fabric:** 93% Polyamide, 7% Elastane - 310g/m<sup>2</sup>**Secondary fabric:** 79% Cotton, 21% Polyester - 295g/m<sup>2</sup>**Reinforcement:** 100% Polyamide - 220g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® &amp; bluesign® approved main fabric

- 4-way stretch fabric
- Cordura® hanging pockets with double lined bottom & nylon webbing
- Hand pockets
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure & several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Adjustable elastic drawcord on bottom hem



590

990

## 72269 CHELSEA EVOLUTION HOODED PILE JACKET

### COLORS

590 NAVY, 990 BLACK

### SIZES

S-4XL

### FABRIC

**Main fabric:** 100% Polyester - 366g/m<sup>2</sup>**Secondary fabric:** 84% Polyester, 16% Elastane - 224g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® &amp; bluesign® approved main fabric

- Polartec® Pile
- Polartec® Power stretch
- Double layer fabric in hood
- Adjustable hood with drawcord
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Elastic inner cuffs with thumbholes







590

990

## 72270 CHELSEA EVOLUTION PILE JACKET

### COLORS

590 NAVY, 990 BLACK

### SIZES

S-4XL

### FABRIC

**Main fabric:** 100% Polyester - 366g/m<sup>2</sup>

**Secondary fabric:** 84% Polyester, 16% Elastane - 224g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- Polartec® Pile
- Polartec® Power stretch
- Double layer fabric in collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Elastic inner cuffs with thumbholes



990

## 72146 CHELSEA EVOLUTION STRETCH MIDLAYER

### COLORS

990 BLACK

### SIZES

S-4XL

### FABRIC

**Main fabric:** 94% Polyester, 6% Spandex - 280g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- Adjustable hem with elastic drawcord



930

990

## 79197 CHELSEA EVOLUTION HOODIE

### COLORS

930 GREY MÉLANGE, 990 BLACK

### SIZES

S-4XL

### FABRIC

**Main fabric:** 80% Cotton, 20% Polyester - 320g/m<sup>2</sup>

**Mesh lining:** 100% Polyester - 250g/m<sup>2</sup>

**Rib:** 57% Cotton, 38% Polyester, 3% Elastane - 350g/m<sup>2</sup>

- 3D mesh fabric in hood
- Adjustable hood with drawcord
- Hand pockets with YKK® zipper
- Elastic cuffs
- Adjustable hem with elastic drawcord



900

930

990

## 79198 CHELSEA EVOLUTION T-SHIRT

### COLORS

900 HH WHITE, 930 GREY MÉLANGE, 990 BLACK

### SIZES

S-3XL

### FABRIC

**Main fabric:** 57% Cotton, 38% Polyester, 5% Elastane - 160g/m<sup>2</sup>

- Rich cotton feel
- Regular fit



# OXFORD



590

990

## 71290 OXFORD SHELL JACKET

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 255g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® &amp; bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

10.000/10.000

- EN 343:2019 Class 4,4
- Fully taped construction
- No shoulder seams
- Detachable hood
- Adjustable hood with drawcord & fastener
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Inner chest pocket
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs Adjustable cuffs
- Adjustable hem with drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



990



590

## 73290 OXFORD WINTER JACKET



### COLORS

590 NAVY, 990 BLACK

### SIZES

S-4XL

### FABRIC

Main fabric: 100% Polyester - 255g/m<sup>2</sup>Secondary Main fabric: 65% Polyester, 35% Cotton - 310g/m<sup>2</sup>Insulation: 80% Recycled Polyester, 20% Polyester - 100g/m<sup>2</sup> in body & 80g/m<sup>2</sup> in sleeves

### OEKO-TEX/BLUESIGN

OEKO-TEX® &amp; bluesign® approved main fabric

- Helly Tech® Performance fabric
- Critically taped
- No shoulder seams
- Detachable hood
- Adjustable hood with drawcord & fastener
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Full inner front placket
- Hand pockets with YKK® zipper
- Inner chest pocket
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details







585

990

## 73251 OXFORD INSULATOR

### COLORS

585 EVENING BLUE, 990 BLACK

### SIZES

S-3XL

### FABRIC

**Main fabric:** 100% Polyamide - 55g/m<sup>2</sup>

**Secondary fabric:** 65% Polyester 35% Cotton - 310g/m<sup>2</sup>

**Insulation:** 80% Recycled Polyester, 20% Polyester - 100g/m<sup>2</sup> in body & 80g/m<sup>2</sup> in sleeves

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric



- Primaloft® Black Eco Insulation
- YKK® front zipper with chin protector
- Brushed polyester inside collar & hand pockets
- Hand pockets with YKK® zipper
- Adjustable hem with elastic drawcord
- ID Card loop
- Reflective details



590

990

## 77461 OXFORD CONSTRUCTION PANT

### COLORS

590 NAVY, 990 BLACK

### SIZES

C44-C64, D88-D116 [990: C66-C74, D120-D124]

### FABRIC

**Main fabric:** 79% Cotton 18% Polyester, 3% Elastane - 265g/m<sup>2</sup>

**Secondary fabric:** 65% Polyester, 35% Cotton - 310g/m<sup>2</sup>

**Reinforcement:** 100% Polyamide - 195g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric



- 2-way stretch fabric
- Hanging pockets with double lined bottom & nylon webbing
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Reinforcement fabric at knee & bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- Tonal logos



590

990

## 77462 OXFORD WORK PANT

### COLORS

590 NAVY, 990 BLACK

### SIZES

C44-C64, D88-D116 [990: C66-C74, D120-D124]

### FABRIC

**Main fabric:** 79% Cotton 18% Polyester, 3% Elastane - 265g/m<sup>2</sup>

**Secondary fabric:** 65% Polyester, 35% Cotton - 310g/m<sup>2</sup>

**Reinforcement:** 100% Polyamide - 195g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric



- 2-way stretch fabric
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Reinforcement fabric at knee & bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- Tonal logos



590

990

## 77460 OXFORD SERVICE PANT

### COLORS

590 NAVY, 990 BLACK

### SIZES

C44-C64, D88-D116 [990: C66-C74, D120-D124]

### FABRIC

**Main fabric:** 79% Cotton 18% Polyester, 3% Elastane - 265g/m<sup>2</sup>

**Secondary fabric:** 65% Polyester, 35% Cotton - 310g/m<sup>2</sup>

**Reinforcement:** 100% Polyamide - 195g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric



- 2-way stretch fabric
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Reinforcement fabric on bottom hem
- Possibility to increase leg length by 5cm
- Tonal logos



590

990

## 77562 OXFORD BIB

### COLORS

590 NAVY, 990 BLACK

### SIZES

C44-C64, D88-D116 (990: C66-C74, D120-D124)

### FABRIC

**Main fabric:** 79% Cotton 18% Polyester, 3% Elastane - 265g/m²**Secondary fabric:** 65% Polyester, 35% Cotton - 310g/m²**Third fabric:** 93% polyamide, 7% elastane - 310g/m²**Reinforcement:** 100% Polyamide - 195g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric



- 2-way stretch fabric
- Elastic suspenders
- Chest pocket with fastener closure
- Elastic in waist for perfect fit & freedom of movement
- 4-way softshell stretch fabric in side panels
- Hand pockets
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Reinforcement fabric at knee & bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- Tonal logos



590

990

## 77463 OXFORD CONSTRUCTION SHORTS

### COLORS

590 NAVY 990 BLACK

### SIZES

C44-C64 (990: C66-74)

### FABRIC

**Main fabric:** 79% Cotton 18% Polyester, 3% Elastane - 265g/m²**Secondary fabric:** 65% Polyester, 35% Cotton - 310g/m²**Reinforcement:** 100% Polyamide - 195g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric



- 2-way stretch fabric
- Hanging pockets with double lined bottom & nylon webbing
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Tonal logos



590

990

## 77464 OXFORD SERVICE SHORTS

### COLORS

590 NAVY, 990 BLACK

### SIZES

C44-C64 (990: C66-74)

### FABRIC

**Main fabric:** 79% Cotton 18% Polyester, 3% Elastane - 265g/m²**Secondary fabric:** 65% Polyester, 35% Cotton - 310g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric



- 2-way stretch fabric
- Hand pockets
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Tonal logos





590

990

## 77465 OXFORD PIRATE PANT

### COLORS

590 NAVY, 990 BLACK

### SIZES

C44-C64 (990: C66-74)

### FABRIC

**Main fabric:** 79% Cotton 18% Polyester, 3% Elastane - 265g/m<sup>2</sup>

**Secondary fabric:** 65% Polyester, 35% Cotton - 310g/m<sup>2</sup>

**Reinforcement:** 100% Polyamide - 195g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- 2-way stretch fabric
- Hanging pockets with double lined bottom & nylon webbing
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Reinforcement fabric at knee
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Adjustable drawcord on bottom hem
- Tonal logos



590

970

990

## 72026 OXFORD FLEECE JACKET



### COLORS

590 NAVY, 970 DARK GREY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

**Main fabric:** 100% Recycled Polyester - 251g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- Polartec® Recycled fleece
- Double layer fabric in collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Flatlock seams for extra comfort



590

970

990

## 72097 OXFORD LIGHT FLEECE JACKET



### COLORS

590 NAVY, 970 DARK GREY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

**Main fabric:** 100% Recycled Polyester - 251g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- Polartec® Recycled fleece
- Double layer fabric in collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Flatlock seams for extra comfort



990

## 72452 OXFORD LIGHT FLEECE PANT



### COLORS

990 BLACK

### SIZES

XS - 4XL

### FABRIC

**Main fabric:** 100% Recycled Polyester - 251g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- Polartec® Recycled fleece
- Elastic in waist for perfect fit & freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort





530 590 950 990

## 79028 OXFORD ZIP HOODIE

### COLORS

530 RACER BLUE, 590 NAVY, 950 GREY MÉLANGE, 990 BLACK

### SIZES

S-4XL

### FABRIC

Main fabric: 100% Cotton - 310g/m²

- Adjustable hood with drawcord
- YKK® front zipper with chin protector
- Rib-knit on bottom hem & cuffs
- Flatlock stitching with contrast color

YKK



530 590 950 990

## 79027 OXFORD HALF ZIP SWEATSHIRT

### COLORS

530 RACER BLUE, 590 NAVY, 950 GREY MÉLANGE, 990 BLACK

### SIZES

S-4XL

### FABRIC

Main fabric: 100% Cotton - 310g/m²

- Half zip with YKK® zipper
- Rib-knit on bottom hem & cuffs
- Flatlock stitching with contrast color

YKK



530 590 950 990

## 79026 OXFORD SWEATSHIRT

### COLORS

530 RACER BLUE, 590 NAVY, 950 GREY MÉLANGE, 990 BLACK

### SIZES

S-4XL

### FABRIC

Main fabric: 100% Cotton - 310g/m²

- Rib-knit at bottom hem, cuffs & collar
- Flatlock stitching with contrast color



530 590 950 990

## 79025 OXFORD POLO

### COLORS

530 RACER BLUE, 590 NAVY, 950 GREY MÉLANGE, 990 BLACK

### SIZES

S-4XL

### FABRIC

Main fabric: 100% Cotton - 210g/m²

- Buttoned front placket
- Flatlock stitching with contrast color
- Slit split





530 590 950 990

## 79024 OXFORD T-SHIRT

### COLORS

530 RACER BLUE, 590 NAVY, 950 GREY MÉLANGE, 990 BLACK

- Flatlock stitching with contrast color

### SIZES

S-4XL

### FABRIC

Main fabric: 100% Cotton - 200g/m²



590 930 990

## 79882 OXFORD BEANIE

AVAILABLE IN OCTOBER

### COLORS

590 NAVY, 930 GREY MELANGE, 990 BLACK

- Knitted beanie
- Tonal logos

### SIZES

STD

### FABRIC

Main fabric: 100% Acrylic



290 990

## 79834 OXFORD LIGHT FLEECE BEANIE



### COLORS

290 DARK ORANGE, 990 BLACK

- Polartec® Recycled fleece
- Double layer fabric
- Flatlock seams for extra comfort

### SIZES

STD

### FABRIC

Main fabric: 100% Polyester - 150g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric



990

## 79876 OXFORD LIGHT FLEECE NECK



### COLORS

990 BLACK

- Polartec® Recycled fleece
- Flatlock seams for extra comfort

### SIZES

STD

### FABRIC

Main fabric: 100% Polyester - 150g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric







999

## 71351 MANCHESTER WINTER JACKET



**COLORS**  
999 BLACK

**SIZES**  
XS-4XL

**FABRIC**  
Main fabric: 100% Polyester - 150g/m<sup>2</sup>  
Lining: 100% Polyamide  
Insulation: 80% Recycled Polyester, 20% Polyester - 100g/m<sup>2</sup> in body & 80g/m<sup>2</sup> in sleeves & hood

**OEKO-TEX/BLUESIGN**  
Bluesign® approved main fabric

- Fully taped construction
- Adjustable hood with drawcord & fastener
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Inner chest pocket
- Embellishment zipper
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- Reflective details



990

## 71452 MANCHESTER WINTER PANT



**COLORS**  
990 BLACK

**SIZES**  
XS-4XL

**FABRIC**  
Main fabric: 100% Polyester - 150g/m<sup>2</sup>  
Lining: 100% Polyamide  
Insulation: 80% Recycled Polyester, 20% Polyester - 60g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
Bluesign® approved main fabric

- Fully taped construction
- Adjustable waist with drawcord
- Knee high boot zipper with storm flap
- Reflective details



440

590

970

990

## 71043 MANCHESTER SHELL JACKET

Zip in compatible with 72065

**COLORS**  
440 OLIVE GREEN, 590 NAVY, 970 DARK GREY, 990 BLACK

**SIZES**  
XS-3XL

**FABRIC**  
Main fabric: 100% Polyester - 150g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
Bluesign® approved main fabric

- EN 343:2003+A1:2007 3,3
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord & fastener
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Embellishment zipper
- Adjustable cuffs
- Adjustable hem with elastic drawcord





590

990

## 71045 MANCHESTER SHELL COAT

Zip in compatible with 72065

### COLORS

590 NAVY, 990 BLACK

### SIZES

S-4XL

### FABRIC

Main fabric: 100% Polyester - 150g/m<sup>2</sup>

Lining: 100% Polyester

### OEKO-TEX/BLUESIGN

Bluesign® approved main fabric

- EN 343:2003+A1:2007 3,3
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord & fastener
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Embellishment zipper
- Adjustable cuffs
- Center back length size L: 88 cm



990

## 71445 MANCHESTER SHELL PANT

### COLORS

990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 150g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Bluesign® approved main fabric

- EN 343:2003+A1:2007 3,3
- Fully taped construction
- Two pockets at front with zippers



990

## 70127 MANCHESTER RAIN JACKET

### COLORS

990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 108g/m<sup>2</sup>

Lining: 100% Polyester

### OEKO-TEX/BLUESIGN

Bluesign® approved main fabric

- Fully taped construction
- Two hand pockets
- Opening in back for ventilation



990

## 70427 MANCHESTER RAIN PANT

### COLORS

990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 108g/m<sup>2</sup>

Lining: 100% Polyester

### OEKO-TEX/BLUESIGN

Bluesign® approved main fabric

- Fully taped construction
- Elastic at waist
- Adjustable bottom leg with fastener





530

990

## 70627 MANCHESTER RAIN SET

### COLORS

530 RACER BLUE, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 108g/m²

Lining: 100% Polyester

### OEKO-TEX/BLUESIGN

Bluesign® approved main fabric

- Fully taped construction
- Two hand pockets
- Opening in back for ventilation
- Pant: Fully taped construction
- Elastic at waist
- Adjustable bottom leg with fastener

YKK



590

990

## 77521 MANCHESTER CONSTRUCTION PANT

### COLORS

590 NAVY, 990 BLACK

### SIZES

C44-C64, D88-D116

### FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- 2-way mechanical stretch fabric
- Hanging pockets with double lined bottom
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- Reflective details

YKK



590

990

## 77523 MANCHESTER WORK PANT

### COLORS

590 NAVY, 990 BLACK

### SIZES

C44-C64, D88-D116

### FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Possibility to increase leg length by 5cm
- Reflective details

YKK



590

990

## 77525 MANCHESTER SERVICE PANT

### COLORS

590 NAVY, 990 BLACK

### SIZES

C44-C64, D88-D116

### FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Possibility to increase leg length by 5cm
- Reflective details

YKK







590

990

## 72065 MANCHESTER ZIP-IN FLEECE JACKET

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester, 320g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- Brushed polyester inside collar
- Hand pockets with YKK® zipper
- Zip in compatible with 71043 Manchester Shell Jacket & 71045 Manchester Shell Coat



590

990

## 79216 MANCHESTER ZIP HOODIE

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Cotton, 280g/m²

- Adjustable hood with drawcord
- YKK® front zipper with chin protector
- Two hand pockets
- Side seams
- Elastic cuffs & hem



590

990

## 79214 MANCHESTER HOODIE

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Cotton, 280g/m²

- Adjustable hood with drawcord
- Front hand warmer pocket
- Side seams
- Elastic rib at cuffs & bottom hem



590

990

## 79212 MANCHESTER ZIP SWEATSHIRT

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Cotton, 280g/m²

- Double layer fabric in collar
- YKK® front zipper with chin protector
- Two hand pockets
- Side seams
- Elastic cuffs & hem





590

## 79210 MANCHESTER HALF ZIP SWEATSHIRT

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Cotton, 280g/m<sup>2</sup>

- Double layer fabric in collar
- Half zip with YKK® zipper with chin protector
- Side seams
- Elastic cuffs & hem



590

990

## 79208 MANCHESTER SWEATSHIRT

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Cotton, 280g/m<sup>2</sup>

- Ribbed collar
- Side seams
- Elastic rib at cuffs & bottom hem



590

990

## 79169 MANCHESTER LONGSLEEVE

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Cotton, 150g/m<sup>2</sup>

- Ribbed collar
- Side seams



590

900

970

990

## 79167 MANCHESTER POLO

### COLORS

590 NAVY, 900 WHITE, 970 DARK GREY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Cotton, 190g/m<sup>2</sup>

- Ribbed collar
- Buttoned front placket
- Extra button included
- Side seams





590 900 970 990

## 79161 MANCHESTER T-SHIRT

### COLORS

590 NAVY, 970 DARK GREY, 990 BLACK, 900 WHITE

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Cotton, 150g/m²

- Ribbed collar
- Side seams



595 972 993

## 79883 MANCHESTER BEANIE

AVAILABLE IN OCTOBER

### COLORS

595 NAVY/LIGHT BLUE, 972 DARK GREY/ORANGE, 993 BLACK/YELLOW

### SIZES

STD

### FABRIC

Main fabric: 100% Acrylic

- Knitted beanie
- Reversible design
- Water repellant fiber



599 979 999

## 74051 AKER SOFTSHELL JACKET



### COLORS

599 NAVY/DARK GREY, 979 DARK GREY/BLACK, 999 BLACK/DARK GREY

### SIZES

S-4XL

### FABRIC

Main fabric: Face: 92% Polyester, 8% Elastane, 305 g.

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

**WATER RESISTANCE/BREATHABILITY**  
5.000/5.000



- Softshell fabric with membrane & DWR
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Extended back for improved comfort
- Adjustable hem with elastic drawcord
- ID Card loop
- Reflective details





585

970

990

## 72155 AKER FLEECE JACKET



### COLORS

585 EVENING BLUE, 970 DARK GREY, 990 BLACK

### SIZES

S-4XL

### FABRIC

Main fabric: 100% Polyester - 150g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- Polartec® Recycled fleece
- Double layer fabric in collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Flatlock seams for extra comfort
- Reflective details



599

999

## 77401 AKER CONSTRUCTION PANT

### COLORS

599 NAVY/DARK GREY, 999 BLACK/DARK GREY

### SIZES

C44-C62, D88-116

### FABRIC

Main fabric: 65% Polyester, 35% Cotton - 310g/m²

Reinforcement: 100% Polyamide - 220 g/m

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- Cordura® hanging pockets with double lined bottom & nylon webbing
- Two center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with YKK® zipper closure
- Thigh pocket with fastener closure & several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Cordura® fabric reinforcement on bottom hem
- Possibility to increase leg length by 5cm
- Reflective details



599

979

999

## 77400 AKER WORK PANT

### COLORS

599 NAVY/DARK GREY, 979 DARK GREY/BLACK, 999 BLACK/DARK GREY

### SIZES

C44-C62, D88-116

### FABRIC

Main fabric: 65% Polyester, 35% Cotton - 310g/m²

Reinforcement: 100% Polyamide - 220 g/m

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- Hand pockets
- Two center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with YKK® zipper closure
- Thigh pocket with fastener closure & several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Cordura® fabric reinforcement on bottom hem
- Possibility to increase leg length by 5cm
- Reflective details



999

## 77403 AKER CONSTRUCTION SHORTS

### COLORS

999 BLACK/DARK GREY

### SIZES

C44-C62

### FABRIC

Main fabric: 65% Polyester, 35% Cotton - 310g/m²

Reinforcement: 100% Polyamide - 220 g/m

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- Cordura® hanging pockets with double lined bottom & nylon webbing
- Two center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with YKK® zipper closure
- Thigh pocket with fastener closure & several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Reflective details





599

990

## 77402 AKER WORK SHORTS

### COLORS

599 NAVY/DARK GREY, 999 BLACK/DARK GREY

### SIZES

C44-C62

### FABRIC

**Main fabric:** 65% Polyester, 35% Cotton - 310g/m²

**Reinforcement:** 100% Polyamide - 220 g/m

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- Hand pockets
- Two center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with YKK® zipper closure
- Thigh pocket with fastener closure & several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Reflective details



## 76041 CHELSEA LINED JACKET

### COLORS

999 BLACK/CHARCOAL

### SIZES

S-4XL

### FABRIC

**Main fabric:** 79% Cotton, 21% Polyester - 295g/m²

**Reinforcement:** 100% Polyamide - 220 g/m

**Insulation:** 100% Polyamide, 80g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- YKK® front zipper
- 80g extra insulation on shoulders
- No shoulder seams
- Reflective details



999



## 76040 CHELSEA JACKET

### COLORS

999 BLACK/CHARCOAL

### SIZES

S-4XL

### FABRIC

**Main fabric:** 79% Cotton, 21% Polyester - 295g/m²

**Reinforcement:** 100% Polyamide - 220 g/m

- YKK® front zipper
- No shoulder seams
- Reflective details
- Brushed micro fleece inside collar & cuffs
- Reflective details



999





999

## 76341 CHELSEA CONSTRUCTION VEST

### COLORS

999 BLACK/CHARCOAL

### SIZES

XS-3XL

### FABRIC

**Main fabric:** 79% Cotton, 21% Polyester - 295g/m<sup>2</sup>

**Reinforcement:** 100% Cordura® fabric - 219g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- YKK® zipper
- Reflective details
- Cordura® fabric reinforcement on shoulder
- No shoulder seams
- Broad shoulder fit, possibility of extending shoulder length by 3,5cm
- ID Card loop



999

## 76441 CHELSEA CONSTRUCTION PANT

### COLORS

999 BLACK/CHARCOAL

### SIZES

C44-C64, D88-D116

### FABRIC

**Main fabric:** 79% Cotton, 21% Polyester - 295g/m<sup>2</sup>

**Reinforcement:** 100% Polyamide - 220 g/m

- Broad belt tunnel at back for extra strength & stability
- Belt loops with Click-On.™ System for additional accessories
- Ruler pocket
- Reflective details







**CAMO**



481

## 71362 BIFROST WINTER PARKA



**COLORS**  
481 CAMO

**SIZES**  
XXS - 4XL

### FABRIC

**Main fabric:** 100% Polyester - 215g/m<sup>2</sup>

**Secondary Main fabric:** 100% Polyamide - 270g/m<sup>2</sup>

**Lining:** 100% Polyester

**Insulation body:** 100% Recycled Polyester

**Insulation on shoulders, collar & hood:** 80% Recycled Polyester, 20% Polyester - 200g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

20.000/15.000



- EN 343:2019 Class 4,1
- EN 342 with 71450 ARCTIC PANT
- EN 14058 Class 4
- Internal Life Pocket™ for phone, no need to open the parka to access
- Internal Life Pocket™ for tablet, no need to open the parka to access
- Fully taped construction
- Downfeel recycled blowable insulation
- Cordura® fabric reinforcement on shoulders & elbows
- No shoulder seams
- Detachable hood
- Vertical & horizontal hood adjustment
- Detachable faux fur
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Double front storm flap
- Loop at storm flap for easy use with gloves
- Chest pockets with YKK® zipper

- Chest pockets with brushed lining
- Dual hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Wrist Gaitors
- Embellishment zipper
- Adjustable waist with elastic drawcord
- Draft stop inner skirt
- YKK® side zipper for optimal mobility
- Extended back for improved comfort
- Reflective details



red dot winner 2020



481

## 71345 KENSINGTON WINTER JACKET

**COLORS**  
481 CAMO

**SIZES**  
S - 4XL

### FABRIC

**Main fabric:** 100% Polyester - 215g/m<sup>2</sup>

**Lining:** 100% Polyester

**Insulation:** 70% Polypropylene, 30% Polyester - 100g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

20.000/15.000



- EN 343:2019 Class 4,1
- EN 14058 Class 3
- Fully taped construction
- Detachable hood
- Vertical & horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Life Pocket™
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaitors
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



481

## 73230 KENSINGTON HOODED LIFALOFT JACKET

**COLORS**  
481 CAMO

**SIZES**  
XS-4XL

### FABRIC

**Main fabric:** 100% Polyester - 75g/m<sup>2</sup>

**Secondary fabric:** Face: 92% Polyester, 8% Elastane - 305g/m<sup>2</sup>

**Insulation:** 70% Polypropylene, 30% Polyester - 80g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric



- LIFALOFT™ insulation by PrimaLoft®
- Softshell fabric with membrane & DWR
- No shoulder seams
- Adjustable hood with elastic drawcord
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Elastic cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



481

## 74230 KENSINGTON HOODED SOFTSHELL JACKET



### COLORS

481 CAMO

### SIZES

XS-4XL

### FABRIC

**Main fabric:** Face: 92% Polyester, 8% Elastane - 305g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

### WATER RESISTANCE/BREATHABILITY

5.000/5.000

- Softshell fabric with membrane & DWR
- No shoulder seams
- Adjustable hood with elastic drawcord
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



481

## 77441 CHELSEA EVOLUTION CONSTRUCTION PANT

### COLORS

481 CAMO

### SIZES

C44-C64, D88-116

### FABRIC

**Main fabric:** 93% Polyamide, 7% Elastane - 310g/m<sup>2</sup>

**Secondary fabric:** 79% Cotton, 21% Polyester - 295g/m<sup>2</sup>

**Reinforcement:** 100% Polyamide - 220g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- 4-way stretch fabric
- Cordura® hanging pockets with double lined bottom & nylon webbing
- Hand pockets
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure & several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Cordura® fabric reinforcement on bottom hem
- Possibility to increase leg length by 5cm



481

## 77445 CHELSEA EVOLUTION SERVICE PANT

### COLORS

481 CAMO

### SIZES

C44-C64, D88-116

### FABRIC

**Main fabric:** 93% Polyamide, 7% Elastane - 310g/m<sup>2</sup>

**Secondary fabric:** 79% Cotton, 21% Polyester - 295g/m<sup>2</sup>

**Reinforcement:** 100% Polyamide - 220g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- 4-way stretch fabric
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Cargo pockets
- ID card loop
- Tonal logos
- Cordura® fabric reinforcement on bottom hem
- Possibility to increase leg length by 5cm



931

## 79243 KENSINGTON ZIP HOODIE

### COLORS

931 GREY MELANGE CAMO

### SIZES

S-4XL

### FABRIC

**Main fabric Grey Melange:** 66% Cotton, 31% Polyester, 3% Elastane, brushed backside - 330g/m<sup>2</sup>

- Double layer fabric in hood
- Rib-knit around hood opening for improved comfort
- YKK® zipper at front
- Hand pockets with YKK® zipper
- Rib-knit at bottom sleeve & hem







481

## 79242 KENSINGTON LONGSLEEVE

### COLORS

481 CAMO

- Rib-knit at center front for improved comfort
- Raised HH Workwear logo

### SIZES

S-4XL

### FABRIC

Main fabric: 92% Cotton, 8% Elastane - 220g/m²



481

931

## 79246 KENSINGTON T-SHIRT

### COLORS

481 CAMO, 931 GREY MELANGE CAMO

- Raised HH Workwear logo

### SIZES

S-4XL

### FABRIC

Main fabric: 92% Cotton, 8% Elastane - 220g/m².

Main fabric Grey Melange: 47% Cotton, 45% Polyester, 8% Elastane - 220g/m²



481

## 75106 HH LIFA MERINO CREWNECK

### COLORS

481 CAMO

- Lifa® Stay Warm Technology
- Lifa® Merino
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort

### SIZES

XS-4XL

### FABRIC

Main fabric: 57% Merino, 43% Polypropylene - 215 g.

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric



481

## 75506 HH LIFA MERINO PANT

### COLORS

481 CAMO

- Lifa® Stay Warm Technology
- Lifa® Merino
- Elastic in waist for perfect fit & freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort

### SIZES

XS-4XL

### FABRIC

Main fabric: 57% Merino, 43% Polypropylene - 215 g.

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric





481

## 79705 HH LIFA MERINO BEANIE

### COLORS

481 CAMO

### SIZES

STD

### FABRIC

Main fabric: 57% Merino, 43% Polypropylene - 215 g.

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- Double main fabric
- Flatlock seams for extra comfort



481

## 79707 HH LIFA MERINO BALACLAVA

### COLORS

481 CAMO

### SIZES

STD

### FABRIC

Main fabric: 57% Merino, 43% Polypropylene - 215 g.

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for extra comfort



481

## 79706 HH LIFA MERINO NECK

### COLORS

481 CAMO

### SIZES

STD

### FABRIC

Main fabric: 57% Merino, 43% Polypropylene - 215 g.

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for extra comfort



481

## 79802 KENSINGTON CAP

### COLORS

481 CAMO

### SIZES

STD

### FABRIC

100% Cotton

- Full crown construction
- Snap back
- One size fits most





481

## 79572 HH DUFFEL BAG 50L

### COLORS

481 CAMO

### SIZES

STD

### FABRIC

Main fabric: 100% PolyVinyl - 550g/m<sup>2</sup>

YKK

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded & adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 57cm Width 30 cm



481

## 79584 OXFORD BACKPACK 20L

### COLORS

481 CAMO

### SIZES

STD

### FABRIC

Main fabric: 100% Polyester - 497g/m<sup>2</sup>

YKK

- Laptop compartment
- Inside stash pockets
- Multiple pockets
- External pocket with key-hook
- ID card pocket
- Carry-on compatible with most airlines
- Grab handle on top
- 20 L
- Length 32cm
- Width 16cm
- Depth 45cm
- 0.80 kg



481

## 79586 WW LAPTOP SLEEVE

### COLORS

481 CAMO

### SIZES

STD

### FABRIC

Other Material

- Water resistant main fabric
- Padded main compartment
- YKK® zipper closure
- Hidden carry handle
- Possible to slide onto trolley handles
- Length: 23.5cm Width 15 cm

YKK



480

## 79528 HH LOGO WEBBING BELT

### COLORS

480 ARMY GREEN

### SIZES

STD

### FABRIC

Main fabric: 96% Cotton, 4% Spandex Stretch Twill

- Full stretch
- Buckle with HH WW logo
- Width: 3.8 cm



A woman with long brown hair tied back, wearing a black hooded jacket and black pants, is crouching on a wooden deck. She is working on a large, curved, metallic boat component, possibly a rudder or a part of the hull. The background shows a blurred view of a body of water and a distant shoreline. The word "WOMENSWEAR" is overlaid in a white box with a thin orange line above it.

# WOMENSWEAR



590

990

## 71240 W LUNA SHELL JACKET

590 NAVY AVAILABLE IN OCTOBER

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS -2XL

### FABRIC

**Main fabric:** 100% Polyester - 215g/m²

**Lining:** 100% Polyester

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

20.000/15.000



- EN 343:2019 Class 4,4
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical & horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



990



590

## 71304 W LUNA WINTER JACKET

590 NAVY AVAILABLE IN OCTOBER



### COLORS

590 NAVY, 990 BLACK

### SIZES

XS -2XL

### FABRIC

**Main fabric:** 100% Polyester - 215g/m²

**Lining:** 100% Polyamide

**Insulation:** 80% Recycled Polyester, 20% Polyester - 133g/m² in body, 80g/m² in sleeves & hood.

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

20.000/15.000



- EN 343:2019 Class 4,1
- EN 14058:2017 Class 4
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical & horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Life Pocket™
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaiters

- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details





590

990

## 74240 W LUNA SOFTSHELL JACKET

590 NAVY AVAILABLE IN OCTOBER



### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-2XL

### FABRIC

**Main fabric:** Face: 92% Polyester, 8% Elastane - 305g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

### WATER RESISTANCE/BREATHABILITY

5.000/5.000

- Softshell fabric with membrane & DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



990

## 77481 W LUNA CONSTRUCTION PANT

### COLORS

990 BLACK

### SIZES

C34-C48

### FABRIC

**Main fabric:** 79% Cotton 18% Polyester, 3% Elastane - 265g/m<sup>2</sup>

**Secondary fabric:** 65% Polyester, 35% Cotton - 310g/m<sup>2</sup>

**Reinforcement:** 100% Polyamide - 195g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- 2-way mechanical stretch fabric
- Hanging pockets with double lined bottom & nylon webbing
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Reinforcement fabric at knee & bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- Tonal logos



990

## 77484 W LUNA WORK PANT

### COLORS

990 BLACK

### SIZES

C34-C48

### FABRIC

**Main fabric:** 79% Cotton 18% Polyester, 3% Elastane - 265g/m<sup>2</sup>

**Secondary fabric:** 65% Polyester, 35% Cotton - 310g/m<sup>2</sup>

**Reinforcement:** 100% Polyamide - 195g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- 2-way mechanical stretch fabric
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Reinforcement fabric at knee & bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- Tonal logos



990

## 77480 W LUNA SERVICE PANT

### COLORS

990 BLACK

### SIZES

C34-C48

### FABRIC

**Main fabric:** 79% Cotton 18% Polyester, 3% Elastane - 265g/m<sup>2</sup>

**Secondary fabric:** 65% Polyester, 35% Cotton - 310g/m<sup>2</sup>

**Reinforcement:** 100% Polyamide - 195g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- 2-way mechanical stretch fabric
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Reinforcement fabric at bottom hem
- Possibility to increase leg length by 5cm
- Tonal logos







590

990

## 77527 W LUNA LIGHT CONSTRUCTION PANT

### COLORS

590 NAVY, 990 BLACK

### SIZES

C34-C48

### FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- 2-way mechanical stretch fabric
- Hanging pockets with double lined bottom
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- Reflective details



590

990

## 77529 W LUNA LIGHT WORK PANT

### COLORS

590 NAVY, 990 BLACK

### SIZES

C34-C48

### FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- Reflective details



590

990

## 77531 W LUNA LIGHT SERVICE PANT

### COLORS

590 NAVY, 990 BLACK

### SIZES

C34-C48

### FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Possibility to increase leg length by 5cm
- Reflective details



590

990

## 72400 W LUNA FLEECE JACKET

590 NAVY AVAILABLE IN OCTOBER



### COLORS

590 NAVY, 990 BLACK

### SIZES

XS - 2XL

### FABRIC

Main fabric: 100% Recycled Polyester - 251g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® &amp; bluesign® approved main fabric

- Polartec® Recycled fleece
- Double layer fabric in collar
- High collar for comfort
- No shoulder seams
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- No side seams
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Flatlock seams for extra comfort





590

990

## 70286 W LUNA RAIN JACKET

AVAILABLE IN OCTOBER

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-2XL

### FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240g/m²

- EN 343:2019 4,1
- Packable hood in collar
- Adjustable hood with elastic drawcord
- Double main fabric front flap
- Napoleon pocket with YKK® zipper & hole for head phones
- Hand pockets
- Neoprene cuffs
- Adjustable hem with elastic drawcord
- Extended back for improved comfort



590

990

## 70486 W LUNA RAIN PANT

AVAILABLE IN OCTOBER

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-2XL

### FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240g/m²

- EN 343:2019 4,1
- Adjustable waist
- Adjustable bottom leg with snap buttons



990

## 74044 W MANCHESTER SHELL JACKET

### COLORS

990 BLACK

### SIZES

S-2XL

### FABRIC

Main fabric: 100% Polyester - 150g/m²

Lining: 100% Polyester

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- EN 343:2003 + A1:2007 3,3
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord & fastener
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Embellishment zipper
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- ID card loop





590

990

## 79217 W MANCHESTER ZIP HOODIE

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-2XL

### FABRIC

Main fabric: 100% Cotton - 280g/m<sup>2</sup>

- Adjustable hood with drawcord
- YKK® front zipper with chin protector
- Two hand pockets
- Side seams
- Elastic cuffs & hem

YKK



590

990

## 79215 W MANCHESTER HOODIE

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-2XL

### FABRIC

Main fabric: 100% Cotton - 280g/m<sup>2</sup>

- Adjustable hood with drawcord
- Front hand warmer pocket
- Side seams
- Elastic rib at cuffs & bottom hem



590

990

## 79213 W MANCHESTER ZIP SWEATSHIRT

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-2XL

### FABRIC

Main fabric: 100% Cotton - 280g/m<sup>2</sup>

- Double layer fabric in collar
- YKK® front zipper with chin protector
- Two hand pockets
- Side seams
- Elastic cuffs & hem

YKK



590

990

## 79209 W MANCHESTER SWEATSHIRT

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-2XL

### FABRIC

Main fabric: 100% Cotton - 280g/m<sup>2</sup>

- Ribbed collar
- Side seams
- Elastic rib at cuffs & bottom hem







590

990

## 79159 W MANCHESTER LONGSLEEVE

### COLORS

590 NAVY, 990 BLACK

- Ribbed collar
- Side seams

### SIZES

XS-2XL

### FABRIC

Main fabric: 100% Cotton - 150g/m<sup>2</sup>



590

900

970

990

## 79168 W MANCHESTER POLO

### COLORS

590 NAVY, 900 WHITE, 970 DARK GREY, 990 BLACK

- Ribbed collar
- Buttoned front placket
- Extra button included
- Side seams

### SIZES

XS-2XL

### FABRIC

Main fabric: 100% Cotton - 190g/m<sup>2</sup>



590

900

970

990

## 79163 W MANCHESTER T-SHIRT

### COLORS

590 NAVY, 900 WHITE, 970 DARK GREY, 990 BLACK

- Ribbed collar
- Side seams

### SIZES

XS-2XL

### FABRIC

Main fabric: 100% Cotton - 150g/m<sup>2</sup>





# LUNA HI VIS



369

## 71294 W LUNA HI VIS SHELL JACKET

### COLORS

369 HI VIS YELLOW/EBONY

### SIZES

XS -2XL

### FABRIC

**Main fabric:** 100% Polyester - 215g/m²**Secondary Main fabric:** 100% Polyamide - 235g/m²**Lining:** 100% Polyamide

### OEKO-TEX/BLUESIGN

OEKO-TEX® &amp; bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

20.000/15.000



- EN ISO 20471:2013 Class 2
- EN 343:2019 Class 4,4
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical & horizontal hood adjustment
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- ID card loop
- Tablet pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaiters
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



369

## 71398 W LUNA HI VIS WINTER JACKET



### COLORS

369 HI VIS YELLOW/EBONY

### SIZES

XS -2XL

### FABRIC

**Main fabric:** 100% Polyester - 215g/m²**Secondary Main fabric:** 100% Polyamide - 235g/m²**Lining:** 100% Polyamide**Insulation:** 80% Recycled Polyester, 20% Polyester - 133g/m² in body, 80g/m² in sleeves & hood.

### OEKO-TEX/BLUESIGN

OEKO-TEX® &amp; bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

20.000/15.000



- EN ISO 20471:2013 Class 2
- EN 343:2019 4,1
- EN 342:2017 0,324 m²K/W
- Air permeability Class 3
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical & horizontal hood adjustment
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Life Pocket™
- ID card loop
- Life Pocket™ for tablets
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility

- Adjustable cuffs
- Wrist Gaiters
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



369

## 74098 W LUNA HI VIS SOFTSHELL JACKET

### COLORS

369 HI VIS YELLOW/EBONY

### SIZES

XS-3XL

### FABRIC

**Main fabric:** 100% Polyester - 325g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

### WATER RESISTANCE/BREATHABILITY

10.000/10.000



- EN ISO 20471:2013 Class 2
- EN ISO 20471:2013 Class 3 in combination with style 77498
- Softshell fabric with membrane & DWR
- No shoulder seams
- High collar for comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- ID card loop
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



360

## 72174 W LUNA HI VIS FLEECE JACKET

### COLORS

360 YELLOW

### SIZES

XS -2XL

### FABRIC

**Main fabric:** 100% Polyester - 280g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric



- EN ISO 20471:2013 Class 3: Size L ->
- EN ISO 20471:2013 Class 2: Size XS - M
- EN ISO 20471:2013 Class 3 in combination with styles 77498
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- ID card loop
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



369

## 77498 W LUNA HI VIS CONSTRUCTION PANT CL 2



### COLORS

369 HI VIS YELLOW/EBONY

### SIZES

C34-C48

### FABRIC

**Main fabric:** 94% Polyester, 6% Elastane - 325g/m<sup>2</sup>

**Secondary fabric:** 85% Polyester, 15% Cotton - 315g/m<sup>2</sup>

**Reinforcement:** 100% Polyamide - 220g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- EN ISO 20471:2013 Class 2
- 4-way stretch fabric
- Zip-off Cordura® hanging pockets with double lined bottom & webbing
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure & several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees & bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm







## WOMEN'S LIFA® MERINO



990

### 75210 W HH LIFA MERINO HALF ZIP

**COLORS**  
990 BLACK

**SIZES**  
XS-2XL

**FABRIC**  
Main fabric: 57% Merino, 43% Polypropylene - 215g/m²

**OEKO-TEX/BLUESIGN**  
OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- YKK® front half zip with back placket & chin protector
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



990

### 75209 W HH LIFA MERINO CREWNECK

**COLORS**  
990 BLACK

**SIZES**  
XS-2XL

**FABRIC**  
Main fabric: 57% Merino, 43% Polypropylene - 215g/m²

**OEKO-TEX/BLUESIGN**  
OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



990

### 75520 W HH LIFA MERINO PANT

**COLORS**  
990 BLACK

**SIZES**  
XS-2XL

**FABRIC**  
Main fabric: 57% Merino, 43% Polypropylene - 215g/m²

**OEKO-TEX/BLUESIGN**  
OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- Elastic in waist for perfect fit & freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort





HI VIS







ICU



369

## 71172 ICU SHELL JACKET

### COLORS

369 YELLOW/EBONY

### SIZES

S-3XL

### FABRIC

Main fabric: 100% Polyester - 265g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

### WATERPROOF/BREATHABILITY

10.000/10.000



- EN ISO 20471:2013 Class 3: Size L ->
- EN ISO 20471:2013 Class 2: Size S - M
- EN 343:2003+A1:2007 3,3
- Fully taped construction
- Detachable hood
- Vertical & horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Chest pocket with YKK® zipper
- YKK® zipper for underarm ventilation
- Inside stash pocket
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- ID Card loop
- Extended back for improved comfort



369

## 71372 ICU WINTER JACKET



### COLORS

369 YELLOW/EBONY

### SIZES

S-3XL

### FABRIC

Main fabric: 100% Polyester - 215g/m²

Secondary Main fabric: 100% Polyamide - 235g/m²

Lining: 100% Polyamide

Insulation: 80% Recycled Polyester, 20% Polyester - 133g/m² in body & 100g/m² in sleeves & hood

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

20.000/15.000



- EN ISO 20471:2013 Class 3: Size L ->
- EN ISO 20471:2013 Class 2: Size S - M
- EN 343:2003+A1:2007 3,1
- EN 342:2004 0,343 m³K/W w/pants 71494 & 71495
- Air permeability Class 3
- Fully taped construction
- Detachable hood
- Vertical & horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Life Pocket™
- YKK® zipper for underarm ventilation
- Inner chest pocket
- Inside stash pocket
- Embellishment zipper

- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaitors
- Adjustable hem with elastic drawcord inside hand pocket
- ID Card loop
- Extended back for improved comfort



## 74272 ICU SOFTSHELL JACKET

### COLORS

369 YELLOW/EBONY

### SIZES

S-3XL

### FABRIC

**Main fabric:** 100% Polyester - 325g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

### WATER RESISTANCE/BREATHABILITY

10.000/10.000

- EN ISO 20471:2013 Class 3: Size M ->
- EN ISO 20471:2013 Class 2: Size S
- EN ISO 20471:2013 without sleeves Class 2: Size M ->
- EN ISO 20471:2013 without sleeves Class 1: Size S
- Softshell fabric with membrane & DWR
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Detachable sleeves with YKK® zippers
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- ID card loop
- Extended back for improved comfort



369

## 77471 ICU CONSTRUCTION PANT CLASS 1

### COLORS

369 YELLOW/EBONY

### SIZES

C44-92, D96-D116

### FABRIC

**Main fabric:** 93% Polyamide, 7% Elastane - 310g/m<sup>2</sup>

**Hi vis:** 85% Polyester, 15% Cotton - 315g/m<sup>2</sup>

**Reinforcement:** 100% Polyamide - 220g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- EN ISO 20471:2013 Class 1
- 4-way stretch fabric
- Zip-off Cordura® hanging pockets with double lined bottom & webbing
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with YKK® zipper
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted bycm for optimal mobility
- Possibility to increase leg length by 5cm



369

## 77472 ICU CONSTRUCTION PANT CLASS 2

### COLORS

369 YELLOW/EBONY

### SIZES

C44-92, D96-D116

### FABRIC

**Main fabric:** 94% Polyester, 6% Elastane - 325g/m<sup>2</sup>.

**Secondary fabric:** 85% Polyester, 15% Cotton - 315g/m<sup>2</sup>

**Reinforcement:** 100% Polyamide - 220g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- EN ISO 20471:2013 Class 2
- 4-way stretch fabric
- Zip-off Cordura® hanging pockets with double lined bottom & webbing
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with YKK® zipper
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm



369

## 79273 ICU ZIP HOODIE

### COLORS

369 YELLOW/EBONY

### SIZES

S-3XL

### FABRIC

**Hi Vis:** 100% Polyester - 300g/m<sup>2</sup>

**Contrast:** 80% Cotton, 20% Polyester - 320g/m<sup>2</sup>

- EN ISO 20471:2013 Class 1
- YKK® front zipper
- Adjustable hood with elastic drawcord
- Hand pockets with YKK® zipper
- Rib-knit sleeve cuffs
- Adjustable bottom hem
- ID Card loop



369





369

## 79272 ICU SWEATSHIRT

### COLORS

369 YELLOW/EBONY

### SIZES

S-3XL

### FABRIC

**Hi Vis:** 100% Polyester - 300g/m<sup>2</sup>

**Contrast:** 80% Cotton, 20% Polyester - 320g/m<sup>2</sup>

- EN ISO 20471:2013 Class 1
- Rib-knit around collar for improved comfort
- Rib-knit sleeve cuffs
- ID Card loop



369

## 79271 ICU T-SHIRT

### COLORS

369 YELLOW/EBONY

### SIZES

S-3XL

### FABRIC

**Hi Vis:** 54% Polyester, 46% Polypropylene - 175g/m<sup>2</sup>

**Contrast:** 57% Cotton, 38% Polyester, 5% Elastane - 160g/m<sup>2</sup>

- EN ISO 20471:2013 Class 1
- Lifa® Active technology



LIFA® ACTIVE HI VIS



360

## 75110 ICU LIFA ACTIVE HALF ZIP

### COLORS

360 YELLOW

### SIZES

S-4XL

### FABRIC

**Main fabric:** 54% Polyester, 46% Polypropylene - 175g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 3: Size L ->
- EN ISO 20471:2013 Class 2: Size XS - M
- EN 13758-2:2003+A1:2006
- Lifa® Active technology
- UPF 50+
- YKK® front half zip with back placket & chin protector
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



360

## 75111 ICU LIFA ACTIVE CREWNECK

### COLORS

360 YELLOW

### SIZES

S-4XL

### FABRIC

**Main fabric:** 54% Polyester, 46% Polypropylene - 175g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 3: Size L ->
- EN ISO 20471:2013 Class 2: Size XS - M
- EN 13758-2:2003+A1:2006
- Lifa® Active technology
- UPF 50+
- Ribbed collar
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



360

## 75112 ICU LIFA ACTIVE POLO

### COLORS

360 YELLOW

### SIZES

S-4XL

### FABRIC

**Main fabric:** 54% Polyester, 46% Polypropylene - 175g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 2
- EN 13758-2:2003+A1:2006
- Lifa® Active technology
- UPF 50+
- Buttoned front placket
- Slit split
- Flatlock seams for extra comfort



360

## 75113 ICU LIFA ACTIVE T-SHIRT

### COLORS

360 YELLOW

### SIZES

S-4XL

### FABRIC

**Main fabric:** 54% Polyester, 46% Polypropylene - 175g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 2
- EN 13758-2:2003+A1:2006
- Lifa® Active technology
- UPF 50+
- Ribbed collar
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort





# ALNA 2.0



369

269

169

## 71393 ALNA 2.0 WINTER PARKA

### COLORS

**369** YELLOW/EBONY, **269** ORANGE/EBONY, **169** RED/EBONY

### SIZES

XS - 4XL

### FABRIC

**Main fabric:** 100% Polyester - 215g/m<sup>2</sup>
**Secondary Main fabric:** 100% Polyamide - 235g/m<sup>2</sup>
**Lining:** 100% Polyamide

**Insulation:** 80% Recycled Polyester, 20% Polyester - 133g/m<sup>2</sup> in body, 80g/m<sup>2</sup> in sleeves & hood

### OEKO-TEX/BLUESIGN

OEKO-TEX® &amp; bluesign® approved main fabric

### WATER RESISTANCE/BREATHABILITY

20.000/15.000



- EN ISO 20471:2013 Class 3: Size S ->
- EN ISO 20471:2013 Class 2: Size XS
- EN 343:2019 4,1
- EN 342:2017 0,324 m<sup>2</sup>K/W(B) [2,09 clo]
- Air permeability Class 3
- Fully taped construction
- Life Pocket™
- No shoulder seams
- Detachable hood
- Vertical & horizontal hood adjustment
- Detachable faux fur
- Helmet compatible hood
- Padded collar for extra comfort
- Brushed polyester inside collar
- 2-way YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- ID card loop
- Tablet pocket with YKK® zipper
- Hand pockets with YKK® zipper & brushed lining
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaiters



369



269



169

## 71392 ALNA 2.0 WINTER JACKET



### COLORS

**369** YELLOW/EBONY, **269** ORANGE/EBONY, **169** RED/EBONY

### SIZES

XS - 4XL

### FABRIC

**Main fabric:** 100% Polyester - 215g/m<sup>2</sup>
**Secondary Main fabric:** 100% Polyamide - 235g/m<sup>2</sup>
**Lining:** 100% Polyamide

**Insulation:** 80% Recycled Polyester, 20% Polyester - 133g/m<sup>2</sup> in body, 80g/m<sup>2</sup> in sleeves & hood

### OEKO-TEX/BLUESIGN

OEKO-TEX® &amp; bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

20.000/15.000



- EN ISO 20471:2013 Class 3: Size M ->
- EN ISO 20471:2013 Class 2: Size XS - S
- EN 343:2019 4,1
- EN 342:2017 0,324 m<sup>2</sup>K/W(B) [2,09 clo]
- Air permeability Class 3
- Fully taped construction
- Life Pocket™
- Life Pocket™ for tablets
- No shoulder seams
- Detachable hood
- Vertical & horizontal hood adjustment
- Helmet compatible hood
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- ID card loop
- Tablet pocket with YKK® zipper
- Hand pockets with YKK® zipper

- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaiters
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



369

269

169

## 71491 ALNA 2.0 WINTER CONSTRUCTION PANT CL 2

### COLORS

369 YELLOW/EBONY, 269 ORANGE/EBONY, 169 RED/EBONY

### SIZES

C44 - C64

### FABRIC

**Main fabric:** 100% Polyester - 215g/m<sup>2</sup>

**Secondary Main fabric:** 100% Polyamide - 235g/m<sup>2</sup>

**Reinforcement:** 100% Cordura® fabric - 220g/m<sup>2</sup>

**Lining:** 100% Polyamide

**Insulation:** 80% Recycled Polyester, 20% Polyester - 100g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

20.000/15.000



- EN ISO 20471:2013 Class 2
- EN 343:2019 4,1
- EN 342:2017 0,324 m<sup>2</sup>K/W[B] (2,09 clo)
- Air permeability Class 3
- Fully taped construction
- Detachable & elastic suspenders
- Broad center back belt loop for extra strength & stability
- Zip-off Cordura® hanging pockets with double lined bottom & webbing
- Hand pockets with YKK® zipper
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Knee high boot zipper with storm flap & fastener closure
- Cordura® fabric reinforcement at knee & bottom leg
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Boot gaiters with gripper
- Possibility to increase leg length by 5cm



369

269

169

## 71490 ALNA 2.0 WINTER PANT CL 1

### COLORS

369 YELLOW/EBONY, 269 ORANGE/EBONY, 169 RED/EBONY

### SIZES

C44 - C64

### FABRIC

**Main fabric:** 100% Polyester - 215g/m<sup>2</sup>

**Secondary Main fabric:** 100% Polyamide - 235g/m<sup>2</sup>

**Lining:** 100% Polyamide

**Insulation:** 80% Recycled Polyester, 20% Polyester - 100g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

20.000/15.000



- EN ISO 20471:2013 Class 1
- EN 343:2019 4,1
- EN 342:2017 0,324 m<sup>2</sup>K/W[B] (2,09 clo)
- Air permeability Class 3
- Fully taped construction
- Detachable & elastic suspenders
- Broad center back belt loop for extra strength & stability
- Hand pockets
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Knee high boot zipper with storm flap & fastener closure
- Articulated knees for optimal mobility
- Boot gaiters with gripper
- Possibility to increase leg length by 5cm



369



269



169

## 71694 ALNA 2.0 WINTER SUIT



### COLORS

369 YELLOW/EBONY, 269 ORANGE/EBONY, 169 RED/EBONY

### SIZES

C44 - C64

### FABRIC

**Main fabric:** 100% Polyester - 215g/m<sup>2</sup>

**Secondary Main fabric:** 100% Polyamide - 235g/m<sup>2</sup>

**Reinforcement:** 100% Polyamide - 220g/m<sup>2</sup>

**Lining:** 100% Polyamide

**Insulation:** 80% Recycled Polyester, 20% Polyester - 133g/m<sup>2</sup> in body & legs, 80g/m<sup>2</sup> in sleeves & hood.

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

20.000/15.000



- EN ISO 20471:2013 Class 3
- EN 343:2019 4,1
- EN 342:2017 0,349 m<sup>2</sup>K/W[B] (2,3 clo)
- Air permeability Class 3
- Fully taped construction
- Life Pocket™
- Life Pocket™ for tablets
- No shoulder seams
- Detachable hood
- Vertical & horizontal hood adjustment
- Helmet compatible hood
- Padded collar for extra comfort
- Brushed polyester inside collar
- 2-way YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- ID card loop
- Tablet pocket with YKK® zipper
- Hand pockets
- YKK® zipper for underarm ventilation

- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaiters
- Removable belt
- Broad center back belt loop for extra strength & stability
- Loop attachment on inside waistband for suspender integration
- Thigh pocket with fastener closure
- Ruler pocket with double bottom for extra durability
- Knee high boot zipper with storm flap & fastener closure
- Cordura® fabric reinforcement at knee & bottom leg
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Boot gaiters with gripper
- Possibility to increase leg length by 5cm



369



269



169

## 71695 ALNA 2.0 SHELL SUIT



### COLORS

369 YELLOW/EBONY, 269 ORANGE/EBONY, 169 RED/EBONY

### SIZES

C44 - C64

### FABRIC

**Main fabric:** 100% Polyester - 215g/m<sup>2</sup>

**Secondary Main fabric:** 100% Polyamide - 235g/m<sup>2</sup>

**Reinforcement:** 100% Polyamide - 220g/m<sup>2</sup>

**Lining:** 100% Polyamide

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

20.000/15.000



- EN ISO 20471:2013 Class 3
- EN 343:2019 4,4
- Life Pocket™
- Life Pocket™ for tablets
- Fully taped construction
- No shoulder seams
- Packable hood in collar
- Vertical & horizontal hood adjustment
- Helmet compatible hood
- Brushed polyester inside collar
- 2-way YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- ID card loop
- Napoleon pocket, no need to open the jacket to access
- Tape pocket
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs

- Wrist Gaiters
- Removable belt
- Broad center back belt loop for extra strength & stability
- Loop attachment on inside waistband for suspender integration
- Thigh pocket with fastener closure
- Ruler pocket
- Knee high boot zipper with storm flap & fastener closure
- Cordura® fabric reinforcement at knee & bottom leg
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Boot gaiters with gripper
- Possibility to increase leg length by 5cm



369

269

169

## 71195 ALNA 2.0 SHELL JACKET

### COLORS

369 YELLOW/EBONY, 269 ORANGE/EBONY, 169 RED/EBONY

### SIZES

XS - 4XL

### FABRIC

**Main fabric:** 100% Polyester - 215g/m<sup>2</sup>

**Secondary Main fabric:** 100% Polyamide - 235g/m<sup>2</sup>

**Lining:** 100% Polyamide

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

20.000/15.000



- EN ISO 20471:2013 Class 3: Size M ->
- EN ISO 20471:2013 Class 2: Size XS - S
- EN 343:2019 4,4
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical & horizontal hood adjustment
- Helmet compatible hood
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- ID card loop
- Tablet pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Wrist Gaiters
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



369



269



169

## 71493 ALNA 2.0 SHELL CONSTRUCTION PANT CL 2

### COLORS

369 YELLOW/EBONY, 269 ORANGE/EBONY, 169 RED/EBONY

### SIZES

C44 - C64

### FABRIC

**Main fabric:** 100% Polyester - 215g/m<sup>2</sup>

**Secondary Main fabric:** 100% Polyamide - 235g/m<sup>2</sup>

**Reinforcement:** 100% Polyamide - 220g/m<sup>2</sup>

**Lining:** 100% Polyamide

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

20.000/15.000



- EN ISO 20471:2013 Class 2
- EN 343:2019 4,4
- Fully taped construction
- Detachable & elastic suspenders
- Broad center back belt loop for extra strength & stability
- Zip-off Cordura® hanging pockets with double lined bottom & webbing
- Hand pockets with YKK® zipper
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Knee high boot zipper with storm flap & fastener closure
- Cordura® fabric reinforcement at knee & bottom leg
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Boot gaiters with gripper
- Possibility to increase leg length by 5cm





369

269

169

## 71492 ALNA 2.0 SHELL PANT CL 1

AVAILABLE IN OCTOBER

### COLORS

369 YELLOW/EBONY, 269 ORANGE/EBONY, 169 RED/EBONY

### SIZES

C44 - C64

### FABRIC

Main fabric: 100% Polyester - 215g/m<sup>2</sup>

Secondary Main fabric: 100% Polyamide - 235g/m<sup>2</sup>

Lining: 100% Polyamide

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

20.000/15.000



- EN ISO 20471:2013 Class 1
- EN 343:2019 4,4
- Fully taped construction
- Detachable and elastic suspenders
- Broad center back belt loop for extra strength and stability
- Hand pockets
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Knee high boot zipper with storm flap & fastener closure
- Articulated knees for optimal mobility
- Boot gaiters with gripper
- Possibility to increase leg length by 5cm



369

269

169

## 74095 ALNA 2.0 SOFTSHELL JACKET

### COLORS

369 YELLOW/EBONY, 269 ORANGE/EBONY, 169 RED/EBONY

### SIZES

XS - 4XL

### FABRIC

Main fabric: 100% Polyester - 325g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

### WATER RESISTANCE/BREATHABILITY

10.000/10.000



- EN ISO 20471:2013 Class 3: Size L ->
- EN ISO 20471:2013 Class 2: Size XS - M
- Softshell fabric with membrane & DWR
- No shoulder seams
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- ID card loop
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



369

269

## 77220 ALNA 2.0 JACKET

### COLORS

369 YELLOW/EBONY, 269 ORANGE/EBONY

### SIZES

XS - 4XL

### FABRIC

Main Fabric: 83% Polyester, 14% Cotton, 3% Elastane - 320g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric



- EN ISO 20471:2013 Class 3: Size L ->
- EN ISO 20471:2013 Class 2: Size XS - M
- 2-way stretch fabric
- No shoulder seams
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- ID card loop
- Napoleon pocket, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



369

269

## 77120 ALNA 2.0 CONSTRUCTION VEST

### COLORS

369 YELLOW/EBONY, 269 ORANGE/EBONY

### SIZES

XS-4XL

### FABRIC

Main Fabric: 83% Polyester, 14% Cotton, 3% Elastane - 320g/m<sup>2</sup>

Reinforcement: 100% Polyamide - 220g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric



- EN ISO 20471:2013 Class 1
- 2-way stretch fabric
- No shoulder seams
- YKK® front zipper
- Expandable front for improved movement
- Possibility to use over winter jackets
- Opening at back for harness
- Multiple pockets
- ID card loop
- Plastic covered metal buttons
- Cordura® hanging pockets with double lined bottom & nylon webbing
- Broad center back belt loop for extra stability & strength
- Removable belt





369

269

## 77423 ALNA 2.0 CONSTRUCTION PANT CL 2

### COLORS

369 YELLOW/EBONY, 269 ORANGE/EBONY

### SIZES

C44 - C68, D88 - D116

### FABRIC

**Main Fabric:** 83% Polyester, 14% Cotton, 3% Elastane - 320g/m<sup>2</sup>

**Reinforcement:** 100% Polyamide - 220g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 2
- 2-way stretch fabric
- Cordura® hanging pockets with double lined bottom & nylon webbing
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure & several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees & bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm



369

269

## 77422 ALNA 2.0 CONSTRUCTION PANT CL 1

### COLORS

369 YELLOW/EBONY, 269 ORANGE/EBONY

### SIZES

C44 - C68, D88 - D116

### FABRIC

**Main Fabric:** 83% Polyester, 14% Cotton, 3% Elastane - 320g/m<sup>2</sup>

**Reinforcement:** 100% Polyamide - 220g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 1
- 2-way stretch fabric
- Cordura® hanging pockets with double lined bottom & nylon webbing
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure & several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees & bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm



369

269

## 77421 ALNA 2.0 WORK PANT CL 2

### COLORS

369 YELLOW/EBONY, 269 ORANGE/EBONY

### SIZES

C44 - C68, D88 - D116

### FABRIC

**Main Fabric:** 83% Polyester, 14% Cotton, 3% Elastane - 320g/m<sup>2</sup>

**Reinforcement:** 100% Polyamide - 220g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 2
- 2-way stretch fabric
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure & several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees & bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm



369

269

## 77420 ALNA 2.0 WORK PANT CL 1

### COLORS

369 YELLOW/EBONY, 269 ORANGE/EBONY

### SIZES

C44 - C68, D88 - D116

### FABRIC

**Main Fabric:** 83% Polyester, 14% Cotton, 3% Elastane - 320g/m<sup>2</sup>

**Reinforcement:** 100% Polyamide - 220g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 1
- 2-way stretch fabric
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure & several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees & bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm





369

269

## 77520 ALNA 2.0 CONSTRUCTION BIB

### COLORS

369 YELLOW/EBONY, 269 ORANGE/EBONY

### SIZES

C44 - C64

### FABRIC

**Main Fabric:** 83% Polyester, 14% Cotton, 3% Elastane - 320g/m<sup>2</sup>

**Reinforcement:** 100% Polyamide - 220g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 2
- 2-way stretch fabric
- Elastic suspenders
- Chest pocket with YKK® zipper
- Pen pocket
- 2-way YKK® zipper at front
- Cordura® hanging pockets with double lined bottom & nylon webbing
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure & several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees & bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm



369

269

## 77425 ALNA 2.0 CONSTRUCTION SHORTS

### COLORS

369 YELLOW/EBONY, 269 ORANGE/EBONY

### SIZES

C44-C64

### FABRIC

**Main Fabric:** 83% Polyester, 14% Cotton, 3% Elastane - 320g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 1
- 2-way stretch fabric
- Hanging pockets with double lined bottom & nylon webbing
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure & several compartments
- ID card loop
- Ruler pocket



369

## 70294 ALNA RAIN JACKET

### COLORS

369 YELLOW/EBONY

### SIZES

XS-4XL

### FABRIC

**Main fabric:** 100% PVC on 100% Polyester knit - 390g/m<sup>2</sup>

- EN ISO 20471:2013 Class 3
- EN 343:2003+A1:2007 3,1
- Adjustable hood with drawcord
- Helmet compatible hood
- Double main fabric front flap with button closure
- Full inner front placket
- Hand pockets
- ID card loop
- Adjustable cuff with snap buttons



369

## 70495 ALNA RAIN BIB CL 2

### COLORS

369 YELLOW/EBONY

### SIZES

XS-4XL

### FABRIC

**Main fabric:** 100% PVC on 100% Polyester knit - 390g/m<sup>2</sup>

- EN ISO 20471:2013 Class 2
- EN 343:2003+A1:2007 3,1
- Elastic suspenders
- Inner chest pocket with YKK® zipper
- Adjustable waist with snap button closure
- Adjustable bottom leg with snap buttons







ALTA



369

269

169

## 71332 ALTA WINTER JACKET

### COLORS

369 YELLOW/EBONY, 269 ORANGE/EBONY,  
169 RED/EBONY

### SIZES

XS-5XL

### FABRIC

**Main fabric:** 100% Polyester, 200g/m<sup>2</sup>

**Secondary Main fabric:** 100% Polyamide 145g/m<sup>2</sup>

**Lining:** 100% Polyester

**Insulation:** 100% Polyamide - 120g/m<sup>2</sup> in body, 100g/m<sup>2</sup> in sleeves

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

10.000/10.000



- EN ISO 20471:2013 Class 3
- EN 343:2003+A1:2007 Class 3,1
- EN 342:2004 0,332 m<sup>2</sup>K/W [B] [2,1 clo] w/70445 Alta Insulated Pant
- Air permeability Class 3
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord & fastener
- Napoleon pocket with YKK® zipper, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Adjustable hem with drawcord
- Embellishment zipper
- ID card loop



369

269

## 70445 ALTA WINTER PANT

### COLORS

369 YELLOW/EBONY, 269 ORANGE/EBONY

### SIZES

XS-4XL

### FABRIC

**Main fabric:** 100% Polyester, 200g/m<sup>2</sup>

**Secondary Main fabric:** 100% Polyamide 145g/m<sup>2</sup>

**Lining:** 100% Polyester

**Insulation:** 100% Polyamide - 100g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

10.000/10.000



- EN ISO 20471:2013 Class 2
- EN 343:2003+A1:2007 Class 3,1
- EN 342:2004 0,332 m<sup>2</sup> K/W [B] [2,1 clo]
- Air permeability Class 3
- Fully taped construction
- Draw cord adjustment at waist
- Belt loops
- Compatible with 79550 HH WW SUSPENDERS 2.0
- Knee high boot YKK® zipper with storm flap & fastener closure
- ID card loop



369

269

## 70665 ALTA WINTER SUIT

### COLORS

369 YELLOW/EBONY, 269 ORANGE/EBONY

### SIZES

C44-C64

### FABRIC

**Main fabric:** 100% Polyester, 200g/m<sup>2</sup>

**Secondary Main fabric:** 100% Polyamide 145g/m<sup>2</sup>

**Lining:** 100% Polyester

**Insulation:** 100% Polyamide - 120g/m<sup>2</sup> in body, 100g/m<sup>2</sup> in sleeves & legs

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

10.000/10.000



- EN ISO 20471:2013 Class 3
- EN 343:2003+A1:2007 Class 3,1
- EN 342:2004 0,314 m<sup>2</sup> K/W [B] [2,0 clo]
- Air permeability Class 3
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord & fastener
- 2-way YKK® zipper at front
- Napoleon pocket with YKK® zipper, no need to open the jacket to access
- Elastic waist
- Belt loops
- Hand pockets
- Kneepad pockets
- Knee high boot YKK® zipper with storm flap & fastener closure
- ID card loop



369

269

## 71370 ALTA CIS JACKET

### COLORS

369 YELLOW/EBONY, 269 ORANGE/EBONY

### SIZES

XS-4XL

### FABRIC

Shell jacket:

**Main fabric:** 100% Polyester, 200g/m<sup>2</sup>

**Secondary Main fabric:** 100% Polyamide 145g/m<sup>2</sup>

Inner jacket:

**Main fabric:** 100% Polyester, 140g/m<sup>2</sup>

**Lining:** 100% Polyamide

**Insulation:** 100% Polyamide - 100g/m<sup>2</sup> in body, 80g/m<sup>2</sup> in sleeves.

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

10.000/10.000



- SHELL JACKET: EN ISO 20471:2013 Class 3
- EN 343:2003+A1:2007 Class 3,1
- EN 342:2017 0,310 m<sup>2</sup>K/W(B) (2,0 clo)
- Air permeability Class 3
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord & fastener
- Napoleon pocket with YKK® zipper, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Adjustable hem with drawcord
- Embellishment zipper
- ID card loop
- INNER JACKET: EN ISO 20471:2013 Class 2
- EN 14058:2017 Body Class 3 Sleeves Class 2
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Zip-off sleeves
- Elastic cuffs
- Embellishment zipper
- ID card loop



360

260

## 71391 ALTA PILOT JACKET

### COLORS

260 ORANGE, 360 YELLOW

### SIZES

XS-4XL

### FABRIC

**Main fabric:** 100% Polyester - 200g/m<sup>2</sup>

**Insulation:** 100% Polyester pile - 350g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

10.000/10.000



- EN ISO 20471:2013 Class 3
- EN 343:2003+A1:2007 Class 3,1
- EN 342:2004 0,326 m<sup>2</sup>K/W (B) [2,1 clo] w/70445 Alta Winter Pant
- Air permeability Class 3
- EN 14058:2004
- Fully taped construction
- YKK® front zipper with chin protector
- Mobile phone pocket
- Hand pockets with YKK® zipper
- Rib-knit at bottom sleeve & hem
- Embellishment zipper
- ID Card loop



369

269

## 71071 ALTA SHELL JACKET

Zip in compatible with 73371 & 72171

### COLORS

369 YELLOW/EBONY, 269 ORANGE/EBONY

### SIZES

XS-4XL

### FABRIC

**Main fabric:** 100% Polyester, 200g/m<sup>2</sup>

**Secondary Main fabric:** 100% Polyamide 145g/m<sup>2</sup>

**Lining:** 100% Polyester

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

10.000/10.000



- EN ISO 20471:2013 Class 3
- EN 343:2003+A1:2007 Class 3,3
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord & fastener
- Napoleon pocket with YKK® zipper, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Adjustable hem with drawcord
- Embellishment zipper
- ID card loop



369

269

## 71442 ALTA SHELL PANT

### COLORS

369 YELLOW/EBONY, 269 ORANGE/EBONY

### SIZES

XS-4XL

### FABRIC

**Main fabric:** 100% Polyester, 200g/m<sup>2</sup>

**Secondary Main fabric:** 100% Polyamide 145g/m<sup>2</sup>

**Lining:** 100% Polyester

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

10.000/10.000



- EN ISO 20471:2013 Class 2
- EN 343:2003+A1:2007 Class 3,3
- Fully taped construction
- Draw cord adjustment at waist
- Belt loops
- Compatible with 79550 HH WW SUSPENDERS 2.0
- Knee high boot YKK® zipper with storm flap & fastener closure
- ID card loop



369

## 76196 ALTA JACKET

### COLORS

369 YELLOW/CHARCOAL

### SIZES

XS-4XL

### FABRIC

**Hi Vis:** 85% Polyester, 15% Cotton - 248g/m<sup>2</sup>**Contrast:** 65% Polyester, 35% cotton - 245g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 3
- Two pockets at front with flaps
- Adjustable cuff with snap buttons
- ID Card loop



369

## 76491 ALTA CONSTRUCTION PANT CL 1

### COLORS

369 YELLOW/CHARCOAL

### SIZES

C44-C62, D88-116

### FABRIC

**Hi Vis:** 85% Polyester, 15% Cotton - 248g/m<sup>2</sup>**Contrast:** 65% Polyester, 35% cotton - 245g/m<sup>2</sup>**Reinforcement:** 100% Polyamide - 195g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 1
- Hanging pockets with double lined bottom & nylon webbing
- Two pockets at front
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- Ruler pocket
- Reinforcement fabric at knee & bottom hem
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm



369

## 76492 ALTA PANT CL 1

### COLORS

369 YELLOW/CHARCOAL

### SIZES

C44-C62, D88-116

### FABRIC

**Hi Vis:** 85% Polyester, 15% Cotton - 248g/m<sup>2</sup>**Contrast:** 65% Polyester, 35% cotton - 245g/m<sup>2</sup>**Reinforcement:** 100% Polyamide - 195g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 1
- Two pockets at front
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- Ruler pocket
- Reinforcement fabric at knee & bottom hem
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm



360

## 71070 ALTA SHELTER JACKET

### COLORS

360 YELLOW

### SIZES

XS-4XL

### FABRIC

**Main fabric:** 100% Polyester**Lining:** 100% Polyester

### OEKO-TEX/BLUESIGN

OEKO-TEX® &amp; bluesign® approved main fabric

- EN ISO 20471:2013 Class 3
- EN 343:2003+A1:2007 3,1
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord at front
- Hand pockets with fastener closure
- Adjustable cuffs
- Adjustable hem with drawcord
- Embellishment zipper
- ID Card loop







360

## 71570 ALTA SHELTER BIB

### COLORS

360 YELLOW

### SIZES

XS-4XL

### FABRIC

**Main fabric:** 100% Polyester

**Lining:** 100% Polyester

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- EN ISO 20471:2013 Class 2
- EN 343:2003+A1:2007 3,1
- Fully taped construction
- Adjustable elastic suspenders
- Chest pocket with fastener closure
- Adjustable waist with snap buttons
- Adjustable bottom leg with snap buttons



YKK



360

## 70265 ALTA RAIN COAT

### COLORS

360 YELLOW

### SIZES

XS-4XL

### FABRIC

**Main fabric:** 100% Polyester - 170g/m², PU coating

- EN ISO 20471:2013 Class 3
- EN 343:2003+A1:2007 Class 3,1
- Packable hood in collar
- Adjustable hood with drawcord
- 2-way YKK® zipper at front
- Ventilation opening in back
- Adjustable cuff with snap buttons
- Center back length size L: 122 cm



3M

YKK



360

260

## 70260 ALTA RAIN JACKET

### COLORS

360 YELLOW, 260 ORANGE

### SIZES

XS-4XL

### FABRIC

**Main fabric:** 100% Polyester - 170g/m², PU coating

- EN ISO 20471:2013 Class 3
- EN 343:2003+A1:2007 3,1 Class 3,1
- EN ISO 20471:2013 Class 3
- EN 343:2003+A1:2007 Class 3,1
- Packable hood in collar
- Adjustable hood with drawcord
- Adjustable cuff with snap buttons
- Adjustable hem with drawcord



3M

YKK



360

260

## 70460 ALTA RAIN PANT

### COLORS

360 YELLOW, 260 ORANGE

### SIZES

XS-4XL

### FABRIC

**Main fabric:** 100% Polyester - 170g/m², PU coating

- EN ISO 20471:2013 Class 2
- EN 343:2003+A1:2007 3,1 Class 3,1
- Elastic at waist
- Adjustable hem with snap button closure



3M





360

260

## 70570 ALTA RAIN BIB

### COLORS

360 YELLOW, 260 ORANGE

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 170g/m<sup>2</sup>, PU coating

- EN ISO 20471:2013 Class 2
- EN 343 Class 3,1
- Adjustable elastic suspenders
- Inner chest pocket with zipper
- Double layer fabric at knees
- Knee high boot YKK® zipper



# ADDVIS



## 73371 ADDVIS INSULATOR

Zip in compatible with 71071



369

269

### COLORS

369 YELLOW/CHARCOAL, 269 ORANGE/CHARCOAL

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester, 140g/m<sup>2</sup>

Lining: 100% Polyamide

Insulation: 100% Polyamide - 100g/m<sup>2</sup> in body, 80g/m<sup>2</sup> in sleeves.

- EN ISO 20471:2013 Class 2
- EN 14058:2017 Body Class 3 Sleeves Class 2
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Zip-off sleeves
- Elastic cuffs
- Embellishment zipper
- ID card loop
- Zip in compatible with 71071 Alta Shell Jacket



## 72171 ADDVIS FLEECE JACKET



360

260

160

### COLORS

360 YELLOW, 260 ORANGE, 160 RED

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 280g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 3
- YKK® front zipper with chin protector
- Brushed polyester inside collar
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- ID Card
- Zip in compatible with 71071 Alta Shell Jacket





360

260

160

## 79094 ADDVIS ZIP HOODIE

### COLORS

360 YELLOW, 260 ORANGE, 160 RED

### SIZES

XS-4XL

### FABRIC

**Main fabric:** 100% Polyester - 300g/m<sup>2</sup>

**Rib:** 97% Polyester 3% Elastane - 405g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric



- EN ISO 20471:2013 Class 3: Size S ->
- EN ISO 20471:2013 Class 2: Size XS
- 4-way stretch fabric
- Double layer fabric in hood
- Adjustable hood with drawcord
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Rib-knit at bottom sleeve & hem
- ID Card Loop



360

260

160

## 79112 ADDVIS ZIP SWEATSHIRT

### COLORS

360 YELLOW, 260 ORANGE, 160 RED

### SIZES

XS-4XL

### FABRIC

**Main fabric:** 100% Polyester - 300g/m<sup>2</sup>

**Rib:** 97% Polyester 3% Elastane - 405g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric



- EN ISO 20471:2013 Class 3: Size S ->
- EN ISO 20471:2013 Class 2: Size XS
- 4-way stretch fabric
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Rib-knit at bottom sleeve & hem
- ID Card Loop



360

260

160

## 79096 ADDVIS HALF ZIP SWEATSHIRT

### COLORS

360 YELLOW, 260 ORANGE, 160 RED

### SIZES

XS-4XL

### FABRIC

**Main fabric:** 100% Polyester - 300g/m<sup>2</sup>

**Rib:** 97% Polyester 3% Elastane - 405g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric



- EN ISO 20471:2013 Class 3: Size S ->
- EN ISO 20471:2013 Class 2: Size XS
- 4-way stretch fabric
- Half zip with YKK® zipper
- Rib-knit at bottom sleeve & hem
- ID Card Loop



360

260

160

## 79095 ADDVIS SWEATSHIRT

### COLORS

360 YELLOW, 260 ORANGE, 160 RED

### SIZES

XS-4XL

### FABRIC

**Main fabric:** 100% Polyester - 300g/m<sup>2</sup>

**Rib:** 97% Polyester 3% Elastane - 405g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric



- EN ISO 20471:2013 Class 3: Size S ->
- EN ISO 20471:2013 Class 2: Size XS
- 4-way stretch fabric
- Rib-knit at bottom hem, cuffs & collar
- ID Card Loop







360

260

## 79093 ADDVIS LONGSLEEVE

### COLORS

360 YELLOW, 260 ORANGE

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 143g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 3: Size S ->
- EN ISO 20471:2013 Class 2: Size XS
- 4-way stretch fabric
- Rib-knit around collar for improved comfort



360

260

## 79091 ADDVIS POLO

### COLORS

360 YELLOW, 260 ORANGE

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 143g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 2: Size M ->
- EN ISO 20471:2013 Class 1: Size XS-S
- 4-way stretch fabric



360

260

## 79092 ADDVIS T-SHIRT

### COLORS

360 YELLOW, 260 ORANGE

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 143g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 2
- 4-way stretch fabric
- Rib-knit around collar for improved comfort



360

260

## 79218 ADDVIS SHORT SLEEVE VEST

### COLORS

360 YELLOW, 260 ORANGE

### SIZES

M-3XL

### FABRIC

Main fabric: 100% Polyester - 130g/m²

- EN ISO 20471:2013 Class 3
- Zipper in front





# POTSDAM



365

269

## 71374 POTSDAM JACKET

### COLORS

369 YELLOW/CHARCOAL, 265 ORANGE/NAVY

### SIZES

XS-6XL

### FABRIC

**Hi Vis:** 100% Polyester - 200g/m<sup>2</sup>

**Contrast:** 100% Polyamide - 140g/m<sup>2</sup>

**Lining:** 100% Polyamide

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- EN ISO 20471:2013 Class 3
- EN 343:2003+A1:2007 Class 3,3
- Fully taped construction
- Detachable hood



365

269

## 71475 POTSDAM PANT

### COLORS

369 YELLOW/CHARCOAL, 265 ORANGE/NAVY

### SIZES

XS-6XL

### FABRIC

**Hi Vis:** 100% Polyester - 200g/m<sup>2</sup>

**Contrast:** 100% Polyamide - 140g/m<sup>2</sup>

**Lining:** 100% Polyamide

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- EN ISO 20471:2013 Class 2
- EN 343:2003+A1:2007 Class 3,3
- Fully taped construction





**FLAME  
RETARDANT**





369

## 71385 ABERDEEN INSULATED JACKET

### COLORS

369 YELLOW/CHARCOAL

### SIZES

XS-3XL

### FABRIC

**Main fabric:** 65% Viscose FR, 22% Aramid, 12% polyamide, 1% antistatic 290g/m<sup>2</sup>

**Backing:** 100% polyurethane

**Insulation:** 100g/m<sup>2</sup>

**Lining:** 100% Cotton,

- EN ISO 20471 Class 3
- EN ISO 11612 A1B1C1F1
- EN 1149-5
- EN IEC 61482-2 Class 2 (7kA)
- EN 343:2003+A1:2007 Class 3,1
- EN 342 0,304 m2 K/W
- Air permeability Class 3



369

## 71484 ABERDEEN INSULATED CONSTRUCTION PANT CLASS 2

### COLORS

369 YELLOW/CHARCOAL

### SIZES

C44-64, D96-D116

### FABRIC

**Main fabric:** 65% Viscose FR, 22% Aramid, 12% polyamide, 1% antistatic 290g/m<sup>2</sup>

**Backing:** 100% polyurethane

**Insulation:** 100g/m<sup>2</sup>

**Lining:** 100% Cotton

- EN ISO 20471 Class 2
- EN ISO 11612 A1B1C1F1
- EN 1149-5
- EN IEC 61482-2 Class 2 (7kA)
- EN 343:2003+A1:2007 Class 3,1
- EN 342 0,304 m2 K/W
- Air permeability Class 3



369

## 71486 ABERDEEN INSULATED CONSTRUCTION PANT CLASS 1

### COLORS

369 YELLOW/CHARCOAL

### SIZES

C44-64, D96-D116

### FABRIC

**Main fabric:** 65% Viscose FR, 22% Aramid, 12% polyamide, 1% antistatic 290g/m<sup>2</sup>

**Backing:** 100% polyurethane

**Insulation:** 100g/m<sup>2</sup>

**Lining:** 100% Cotton,

- EN ISO 20471 Class 1
- EN ISO 11612 A1B1C1F1
- EN 1149-5
- EN IEC 61482-2 Class 2 (7kA)
- EN 343:2003+A1:2007 Class 3,1
- EN 342 0,304 m2 K/W
- Air permeability Class 3



369

## 71485 ABERDEEN INSULATED PANT CLASS 2

### COLORS

369 YELLOW/CHARCOAL

### SIZES

C44-64, D96-D116

### FABRIC

**Main fabric:** 65% Viscose FR, 22% Aramid, 12% polyamide, 1% antistatic 290g/m<sup>2</sup>

**Backing:** 100% polyurethane

**Insulation:** 100g/m<sup>2</sup>

**Lining:** 100% Cotton,

- EN ISO 20471 Class 2
- EN ISO 11612 A1B1C1F1
- EN 1149-5
- EN IEC 61482-2 Class 2 (7kA)
- EN 343:2003+A1:2007 Class 3,1
- EN 342 0,304 m2 K/W
- Air permeability Class 3





369

## 71487 ABERDEEN INSULATED PANT CLASS 1

### COLORS

369 YELLOW/CHARCOAL

### SIZES

C44-64, D96-D116

### FABRIC

**Main fabric:** 65% Viscose FR, 22% Aramid, 12% polyamide, 1% antistatic 290g/m<sup>2</sup>

**Backing:** 100% polyurethane

**Insulation:** 100g/m<sup>2</sup>

**Lining:** 100% Cotton,

- EN ISO 20471 Class 1
- EN ISO 11612 A1B1C1F1
- EN 1149-5
- EN IEC 61482-2 Class 2 (7kA)
- EN 343:2003+A1:2007 Class 3,1
- EN 342 0,304 m<sup>2</sup> K/W
- Air permeability Class 3



369

## 76072 ABERDEEN JACKET

### COLORS

369 YELLOW/CHARCOAL

### SIZES

XS-4XL

### FABRIC

55% Modacryl, 44% Cotton, 1% Inox 330g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 3
- EN ISO 11612:2015 A1B1C1
- EN ISO 1149-5:2008
- IEC 61482-2:2009 Class 1 (4kA)
- Electric Arc approved Class 2 w/Fakse underwear



369

## 76476 ABERDEEN CONSTRUCTION PANT CLASS 2

### COLORS

369 YELLOW/CHARCOAL

### SIZES

C44-64, D96-D116

### FABRIC

**Main fabric:** 55% Modacryl, 44% Cotton, 1% Inox 330g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 2
- EN ISO 11612:2015 A1B1C1
- EN ISO 1149-5:2008
- IEC 61482-2:2009 Class 1 (4kA)
- Electric Arc approved Class 2 w/Fakse underwear



369

## 76480 ABERDEEN CONSTRUCTION PANT CLASS 1

### COLORS

369 YELLOW/CHARCOAL

### SIZES

C44-64, D96-D116

### FABRIC

**Main fabric:** 55% Modacryl, 44% Cotton, 1% Inox 330g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 1
- EN ISO 11612:2015 A1B1C1
- EN 1149-5:2008
- IEC 61482-2:2009 Class 1 (4kA)
- Electric Arc approved Class 2 w/Fakse underwear





369

## 76475 ABERDEEN PANT CLASS 2

### COLORS

369 YELLOW/CHARCOAL

### SIZES

C44-64, D96-D116

### FABRIC

Main fabric: 55% Modacryl, 44% Cotton, 1% Inox 330g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 2
- EN ISO 11612:2015 A1B1C1
- EN ISO 1149-5:2008
- IEC 61482-2:2009 Class 1 (4kA)
- Electric Arc approved Class 2 w/Fakse underwear



369

## 76479 ABERDEEN PANT CLASS 1

### COLORS

369 YELLOW/CHARCOAL

### SIZES

C44-64, D96-D116

### FABRIC

Main fabric: 55% Modacryl, 44% Cotton, 1% Inox 330g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 1
- EN ISO 11612:2015 A1B1C1
- EN 1149-5:2008
- IEC 61482-2:2009 Class 1 (4kA)
- Electric Arc approved Class 2 w/Fakse underwear



369

## 76679 ABERDEEN SUIT

### COLORS

369 YELLOW/CHARCOAL

### SIZES

C44-C64

### FABRIC

Main fabric: 55% Modacryl, 44% Cotton, 1% Inox 330g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 3
- EN ISO 11612:2015 A1B1C1
- EN 1149-5:2008
- IEC 61482-2:2009 Class 1 (4kA)
- Electric Arc approved Class 2 w/Fakse underwear







360

260

## 71329 ROTHENBURG III JACKET

### COLORS

360 YELLOW, 260 ORANGE

### SIZES

XS-4XL

### FABRIC

Main fabric: 98% Polyester, 2% Carbon - 205g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 3
- EN 14116:2008 Index 1/15H/60 for outer face & Index 3/5I/60 for inner face
- EN 1149-5:2008
- EN 343:2003+A1:2007 Class 3,3



360



260

## 71431 ROTHENBURG III PANT

### COLORS

360 YELLOW, 260 ORANGE

### SIZES

XS-4XL

### FABRIC

Main fabric: 98% Polyester, 2% Carbon - 205g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 2
- EN 14116:2008 Index 1/15H/60 for outer face & Index 3/5I/60 for inner face
- EN 1149-5:2008
- EN 343:2003+A1:2007 Class 3,3



200

## 70030 HORTEN JACKET

### COLORS

200 FLUOR ORANGE

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 410g/m<sup>2</sup>, PVC coated

- EN 343:2003+A1:2007 Class 3,1
- EN 14116:2008 INDEX 1/5H/40
- 100% Waterproof fabric & construction
- Flame retardant
- Oil resistant



200

## 70530 HORTEN BIB

### COLORS

200 FLUOR ORANGE

### SIZES

XS-4XL

### FABRIC

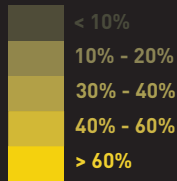
Main fabric: 100% Polyester - 410g/m<sup>2</sup>, PVC coated

- EN 343:2003+A1:2007 Class 3,1
- EN 14116:2008 INDEX 1/5H/40
- 100% Waterproof fabric & construction
- Flame retardant
- Oil resistant



## PROTECT YOUR HEAD

“ Thermal damage include first or even higher degree burns. The results are summarized in the illustration (see Figure). It has to be emphasized that the most severely affected parts are the hand and head, including the neck, in more than 2/3 accidents, the right hand is injured and in **approximately half of the accidents the face and neck regions are affected.** ” \*



\* = Page 11, Report from "International Social Security Association, Section for Electricity, Gas and Water" 2nd Edition 2011. ISBN 978-3-937824-08-6

### 75076 FAKSE LS CREW NECK

#### COLORS

990 BLACK

#### SIZES

XS-4XL

#### FABRIC

Main fabric: 48,5% Wool, 48,5% Viscose, 3% Antistatic - 170g/m²

- EN ISO 11612:2015 A1B1C1
- IEC 61482-2:2009 Class 1 (4kA)
- EN 1149-5:2018
- Flatlock seams for extra comfort



### 75075 FAKSE SHIRT

#### COLORS

990 BLACK

#### SIZES

XS-4XL

#### FABRIC

Main fabric: 48,5% Wool, 48,5% Viscose, 3% Antistatic - 170g/m²

- EN ISO 11612:2015 A1B1C1
- IEC 61482-2:2009 Class 1 (4kA)
- EN 1149-5:2018
- Flatlock seams for extra comfort





990

## 75475 FAKSE PANT

**COLORS**  
990 BLACK

**SIZES**  
XS-4XL

**FABRIC**

**Main fabric:** 48,5% Wool, 48,5% Viscose, 3% Antistatic - 170g/m²

- EN ISO 11612:2015 A1B1C1
- IEC 61482-2:2009 Class 1 (4kA)
- EN 1149-5:2018
- Elastic in waist for perfect fit & freedom of movement
- Flatlock seams for extra comfort



990

## 79871 FAKSE LONG NECK

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**

**Main fabric:** 48,5% Wool, 48,5% Viscose, 3% Antistatic - 170g/m²

- EN ISO 11612:2015 A1B1C1
- IEC 61482-2:2009 Class 1 (4kA)
- EN 1149-5:2018
- Flatlock seams for extra comfort



990

## 79872 FAKSE ONE LAYER BALACLAVA

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**

**Main fabric:** 48,5% Wool, 48,5% Viscose, 3% Antistatic - 170g/m²

- EN ISO 11612:2015 A1B1C1
- IEC 61482-2:2009 Class 1 (4kA)
- EN 1149-5:2018
- Flatlock seams for extra comfort



990

## 75720 FAKSE SOCK

**COLORS**  
990 BLACK

**SIZES**  
37/39-46/48

**FABRIC**

**Main fabric:** 48% Wool, 26% Kermel, 1% Inox, 20% Polyamide, 5% Elastane





A man with a beard, wearing a black cap with the 'HH workwear' logo and a green rain jacket, is shown in profile. He is working on a dark, wet surface, possibly a boat hull, using a yellow level and a small tool. The scene is set in the rain, with water droplets visible on his jacket and the surface he is working on. The background is a blurred view of green trees and a body of water.

# RAINWEAR & FISHING







299

990

## 70283 STORM RAIN JACKET

### COLORS

**299** DARK ORANGE/BLACK, **990** BLACK

### SIZES

XS-4XL

### FABRIC

**Main fabric:** 100% PVC on 100% Polyester knit - 310g/m²

- EN 343:2003 + A1:2007 3,1
- Adjustable hood with elastick drawcord & fastener
- No shoulder seams
- Double main fabric front flap
- YKK® front zipper
- Napoleon pocket with YKK® zipper & hole for head phones
- Inside stash pocket
- Neoprene cuffs



YKK®



999

## 74080 STORM HYBRID ANORAK

### COLORS

**999** EBONY/BLACK

### SIZES

XS-4XL

### FABRIC

**Main fabric:** 94% Polyester, 6% Elastane - 305g/m²

**Secondary fabric:** 76% PVC, 24% Polyester - 310g/m²

### OEKO-TEX®/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- Softshell fabric with membrane & DWR
- No shoulder seams
- High collar for comfort
- Brushed polyester inside collar
- Half zip with YKK® zipper with chin protector
- Chest pocket with fastener closure
- Neoprene cuffs
- Adjustable hem with elastic drawcord
- Extended back for increased comfort



299

990

## 70583 STORM RAIN BIB

### COLORS

**299** DARK ORANGE/BLACK, **990** BLACK

### SIZES

XS-4XL

### FABRIC

**Main fabric:** 100% PVC on 100% Polyester knit - 310g/m²

- EN 343:2003+A1:2007 3,1
- Elastic suspenders
- Inner chest pocket with YKK® zipper
- Adjustable waist with snap button closure



# GALE

## 70282 GALE RAIN JACKET

### COLORS

290 DARK ORANGE, 590 NAVY, 990 BLACK

### SIZES

S-4XL

### FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240 g/m²

- EN 343:2019 4,1
- Packable hood in collar
- Adjustable hood with elastic drawcord
- Double main fabric front flap
- Napoleon pocket with YKK® zipper and hole for head phones
- Hand pockets
- Neoprene cuffs
- Adjustable hem with elastic drawcord
- Extended back for improved comfort



290

590

990



290

590

990



## 70484 GALE CONSTRUCTION RAIN PANT

### COLORS

290 DARK ORANGE, 590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240g/m²

- EN 343:2003+A1:2007 3,1
- Adjustable waist
- Opening for hanging pockets
- Ruler pocket
- Adjustable bottom leg with snap buttons



290

590

990



## 70485 GALE RAIN PANT

### COLORS

290 DARK ORANGE, 590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240g/m²

- EN 343:2019 4,1
- Adjustable waist
- Adjustable bottom leg with snap buttons





290

590

990

## 70582 GALE RAIN BIB

### COLORS

290 DARK ORANGE, 590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240g/m²

- EN 343:2019 4,1
- Elastic suspenders
- Inner chest pocket with YKK® zipper
- Adjustable waist with snap button closure
- Adjustable bottom leg with snap buttons



990

## 70186 VOSS COAT

### COLORS

990 BLACK

### SIZES

XS-3XL

### FABRIC

Main fabric: 100% Polyester - 170g/m², PU coated

- EN 343 3,1
- Packable hood in collar
- Adjustable hood with drawcord
- Adjustable cuff with snap buttons
- Center back length size L: 118cm
- Reflective details



YKK



290

## 70180 VOSS JACKET

### COLORS

290 DARK ORANGE, 310 LIGHT YELLOW, 490 DARK GREEN, 530 RACER BLUE, 590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 170g/m², PU coated

- EN 343 3,1
- Packable hood in collar
- Adjustable hood with drawcord
- Adjustable cuff with snap buttons
- Adjustable hem with drawcord
- Reflective details



310



490



530



590



990



YKK





290

310

990

490

590

## 70480 VOSS PANT

### COLORS

290 DARK ORANGE, 310 LIGHT YELLOW, 490 DARK GREEN, 590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 170g/m<sup>2</sup>, PU coated

- EN 343 3,1
- Elastic at waist
- Adjustable bottom leg with snap buttons
- Reflective details



290

310

480

590

## 70129 MANDAL JACKET

### COLORS

290 DARK ORANGE, 310 LIGHT YELLOW, 480 ARMY GREEN, 590 NAVY

### SIZES

S-4XL

### FABRIC

Main fabric: 100% Polyester 410g/m<sup>2</sup>, PVC coated

- EN 343 3,1
- Adjustable hood with drawcord
- Two hand pockets
- Adjustable cuff with snap buttons



290

480

310

590

## 70529 MANDAL BIB

### COLORS

290 DARK ORANGE, 310 LIGHT YELLOW, 480 ARMY GREEN, 590 NAVY

### SIZES

S-4XL

### FABRIC

Main fabric: 100% Polyester 410g/m<sup>2</sup>, PVC coated

- EN 343 3,1
- Adjustable elastic suspenders
- Inner chest pocket with zipper
- Adjustable waist with snap buttons





310



480

## 70429 MANDAL PANT

### COLORS

310 LIGHT YELLOW, 480 ARMY GREEN

### SIZES

S-4XL

### FABRIC

Main fabric: 100% Polyester 410g/m<sup>2</sup>, PVC coated

- EN 343 3,1
- Elastic at waist
- Adjustable hem with snap button closure



## BODØ



900

## 70400 BODØ BIB

### COLORS

900 WHITE

### SIZES

S-3XL

### FABRIC

Main fabric: 100% Polyester - 295g/m<sup>2</sup> - PVC coating

- EN 343 3,1
- Waterproof fabric & construction
- Cold resistant to -30° C
- Oil resistant
- Detachable & elastic suspenders



900

## 70701 BODØ APRON

### COLORS

900 WHITE

### SIZES

STD

### FABRIC

Main fabric: 100% Polyester - 295g/m<sup>2</sup> - PVC coating

- EN 343 3,1
- Waterproof fabric & construction
- Cold resistant to -30° C
- Oil resistant
- Adjustable at waist







900

## 70702 BODØ COAT

### COLORS

900 WHITE

### SIZES

S-L

### FABRIC

Main fabric: 100% Polyester - 295g/m<sup>2</sup> - PVC coating

- EN 343 3,1
- Waterproof fabric & construction
- Cold resistant to -30° C
- Oil resistant
- Adjustable at waist
- Center front length size L: 135 cm



900

## 70703 BODØ HALF SLEEVE

### COLORS

900 WHITE

### SIZES

S-XL

### FABRIC

Main fabric: 100% Polyester - 295g/m<sup>2</sup> - PVC coating

- EN 343 3,1
- Waterproof fabric & construction
- Cold resistant to -30° C
- Oil resistant
- Elastic hem



900

## 70090 BODØ OIL APRON

### COLORS

900 WHITE

### SIZES

STD

### FABRIC

Main fabric: 100% Polyester - 410g/m<sup>2</sup> - PVC coating

- EN 343 3,1
- Waterproof fabric & construction
- Oil resistant
- Adjustable at waist
- Adjustable neck band



310

## 79816 SVOLVÆR SOU'WESTER

### COLORS

310 LIGHT YELLOW

### SIZES

S/55-56-2XL/63-64

### FABRIC

Main fabric: 100% Polyester - 410g/m<sup>2</sup> - PU coated

- EN 343 3,1
- Waterproof fabric & construction
- Lining
- Ear flaps
- Chin strap





## 71336 ARCTIC PARKA

**COLORS**  
990 BLACK

**SIZES**  
XS-3XL

**FABRIC**  
**Main fabric:** 100% Polyamide - 180g/m<sup>2</sup>  
**Lining:** 100% Polyamide  
**Insulation:** 80% Recycled Polyester, 20% Polyester - 133g/m<sup>2</sup> in body & 80g/m<sup>2</sup> in sleeves & hood

**OEKO-TEX/BLUESIGN**  
OEKO-TEX® & bluesign® approved main fabric

- EN 343:2003+A1:2007 3,1
- EN 342:2004 0,348m<sup>2</sup> K/W (2,25 clo)
- Air permeability Class 3
- Fully taped construction
- ID Card loop



990



## 71335 ARCTIC JACKET

**COLORS**  
990 BLACK

**SIZES**  
XS-3XL

**FABRIC**  
**Main fabric:** 100% Polyamide - 180g/m<sup>2</sup>  
**Lining:** 100% Polyamide  
**Insulation:** 80% Recycled Polyester, 20% Polyester - 133g/m<sup>2</sup> in body & 80g/m<sup>2</sup> in sleeves & hood

**OEKO-TEX/BLUESIGN**  
OEKO-TEX® & bluesign® approved main fabric

- EN 343:2003+A1:2007 3,1
- EN 342:2004 0,348m<sup>2</sup> K/W (2,25 clo)
- Air permeability Class 3
- Fully taped construction
- ID Card loop



990





990

## 71450 ARCTIC PANT

### COLORS

990 BLACK

### SIZES

C44-C64

### FABRIC

**Main fabric:** 100% Polyamide - 180g/m<sup>2</sup>

**Lining:** 100% Polyamide

**Insulation:** 80% Recycled Polyester, 20% Polyester - 80g/m<sup>2</sup> in legs, 100g/m<sup>2</sup> in upper back piece

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric



- EN 343:2003+A1:2007 3,1
- EN 342:2004 0,348m<sup>2</sup> K/W (2,25 clo)
- Air Permeability Class 3
- Fully taped construction
- ID Card loop
- Ruler pocket



990

## 71333 KIRUNA JACKET

### COLORS

990 BLACK

### SIZES

XS-3XL

### FABRIC

**Main fabric:** 100% Polyamide - 250g/m<sup>2</sup>

**Insulation:** 100% Polyester - 120g/m<sup>2</sup> in body, 80g/m<sup>2</sup> in sleeves

### OEKO-TEX/BLUESIGN

Bluesign® approved main fabric



- EN 343:2003+A1:2007 3,1
- EN 342:2004 0,331 m<sup>2</sup>K/W (2,1 clo)
- Air Permeability Class 3
- Fully taped construction



990

## 71334 KIRUNA PARKA

### COLORS

990 BLACK

### SIZES

XS-3XL

### FABRIC

**Main fabric:** 100% Polyamide - 250g/m<sup>2</sup>

**Insulation:** 100% Polyester - 120g/m<sup>2</sup> in body, 80g/m<sup>2</sup> in sleeves

### OEKO-TEX/BLUESIGN

Bluesign® approved main fabric



- EN 343:2003+A1:2007 3,1
- EN 342:2004 0,331 m<sup>2</sup>K/W (2,1 clo)
- Air Permeability Class 3
- Fully taped construction



990

## 71433 KIRUNA PANT

### COLORS

990 BLACK

### SIZES

XS-3XL

### FABRIC

**Main fabric:** 100% Polyamide - 250g/m<sup>2</sup>

**Insulation:** 100% Polyester, 120g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Bluesign® approved main fabric



- EN 343:2003+A1:2007 3,1
- EN 342:2004 0,331 m<sup>2</sup>K/W (2,1 clo)
- Air Permeability Class 3
- Fully taped construction







130

979

990

## 76201 BERG JACKET

### COLORS

130 HH RED/BLACK, 979 BLACK/ DARK GREY, 990 BLACK

### SIZES

S-4XL

### FABRIC

**Main fabric:** 100% Polyester - 197g/m<sup>2</sup>

**Insulation:** 100% Polyester - 160g/m<sup>2</sup> in body, 120g/m<sup>2</sup> in sleeves

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- Detachable hood
- Brushed polyester inside collar
- No shoulder seams
- Chin guard
- ID Card loop
- Reflective details



590

990

## 76211 BERGHOLM JACKET

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-3XL (990: 4XL)

### FABRIC

**Main fabric:** 100% Polyester - 197g/m<sup>2</sup>

**Insulation:** 100% Polyester - 350g/m<sup>2</sup> in body & 80g/m<sup>2</sup> in sleeves

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- Two chest pockets with zippers
- Sleeve pocket with zipper
- Two pockets at front with push buttons
- ID Card loop



993

999

## 71613 LEKNES SUIT

### COLORS

993 BLACK/YELLOW, 999 BLACK/EBONY

### SIZES

C38-C64

### FABRIC

**Main:** 100% Polyamide - 140g/m<sup>2</sup>

**Lining:** 100% Polyamide

**Insulation:** 120g body, 80g sleeves & hood

- EN 343 3,1
- EN 342 0,381m<sup>2</sup>K/W (2,5 Clo)
- Helly Tech® Protection
- Detachable hood, helmet compatible
- Belt in waist
- Fully taped construction



# **MIDLAYER & BASE LAYER**





530

590

990

## 72111 HAY RIVER JACKET

### COLORS

530 RACER BLUE, 590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 314g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® &amp; bluesign® approved main fabric

- EN 14058 CLASS 1
- Polartec® Recycled fleece
- Double layer fabric in collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Flatlock seams for extra comfort
- Adjustable hem with elastic drawcord



490

590

## 72262 BASEL REVERSIBLE JACKET

### COLORS

490 DARK GREEN, 590 NAVY

### SIZES

S-3XL

### FABRIC

Main fabric: 100% Polyester - 360g/m²

- EN 14058 Class 2
- Air Permeability Class 1
- Pile outside
- Reversible
- Front zipper
- Elastic cuffs



990

## 73005 UTILITY VEST

### COLORS

990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester

Reinforcement in 100% Polyamide

Lining: 100% Polyamide

Insulation: 80% Recycled Polyester, 20% Polyester - 100g/m² in body

### OEKO-TEX/BLUESIGN

OEKO-TEX® &amp; bluesign® approved main fabric

- Brushed Tricot in neck for comfort
- Chin Guard



590

## 72289 LIESTAL JACKET

### COLORS

590 NAVY

### SIZES

XS-3XL

### FABRIC

Main fabric: 100% Polyester - 360g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- EN 14058 Class 2
- Air Permeability Class 1
- Single sided V-pile
- Pile inside
- No shoulder seams
- Elastic cuffs







590

## 72478 THUN PANT

### COLORS

590 NAVY

### SIZES

XS-3XL

### FABRIC

Main fabric: 100% Polyester - 360g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- EN 14058 Class 2
- Air Permeability Class 1
- Single sided V-pile
- Pile inside
- Ribbed hem
- Fly



590

990

## 75109 HH LIFA HALF ZIP

bluesign  
product

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polypropylene - 125g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- HH@Lifa
- YKK® front half zip with back placket & chin protector
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



590

990

## 75105 HH LIFA CREWNECK

bluesign  
product

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polypropylene - 125g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- HH@Lifa
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort





590

990

## 75104 HH LIFA T-SHIRT

bluesign  
PRODUCT

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polypropylene - 125g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® &amp; bluesign® approved main fabric

- HH@Lifa
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



590

990

## 75505 HH LIFA PANT

bluesign  
PRODUCT

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polypropylene - 125g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® &amp; bluesign® approved main fabric

- HH@Lifa
- Elastic in waist for perfect fit & freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort



# LIFA® ACTIVE



LIFA® ACTIVE



990

## 75117 HH LIFA ACTIVE CREWNECK

### COLORS

990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 65% Polyester, 35% Polypropylene - 130g/m²

### OEKO-TEX/BLUESIGN

Bluesign® approved main fabric

- Lifa® Active technology
- UPF 50+
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort





990

## 75116 HH LIFA ACTIVE T-SHIRT

### COLORS

990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 65% Polyester, 35% Polypropylene - 130g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Bluesign® approved main fabric

- Lifa® Active technology
- UPF 50+
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



## LIFA® MERINO



### LIFA® MERINO



590

930

990

## 75107 HH LIFA MERINO HALF ZIP

### COLORS

590 NAVY, 930 GREY MÉLANGE, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 57% Merino, 43% Polypropylene - 215g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- YKK® front half zip with back placket & chin protector
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



590

930

990

## 75106 HH LIFA MERINO CREWNECK

### COLORS

590 NAVY, 930 GREY MÉLANGE, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 57% Merino, 43% Polypropylene, 215g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort







590

930

990

## 75506 HH LIFA MERINO PANT

### COLORS

590 NAVY, 930 GREY MÉLANGE, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 57%Merino, 43% Polypropylene - 215g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- Elastic in waist for perfect fit & freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort



## LIFA® MAX



### LIFA® MAX



590

990

## 75114 HH LIFA MAX HALF ZIP

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polypropylene 230g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® &amp; bluesign® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Max
- YKK® front half zip with back placket & chin protector
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



590

990

## 75108 HH LIFA MAX CREWNECK

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-5XL

### FABRIC

Main fabric: 100% Polypropylene 230g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® &amp; bluesign® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Max
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort





590

990

## 75508 HH LIFA MAX PANT



### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-5XL

### FABRIC

Main fabric: 100% Polypropylene 230g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Max
- Elastic in waist for perfect fit & freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort



590

990

## 79708 HH LIFA MAX BEANIE



### COLORS

590 NAVY, 990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 100% Polypropylene 230g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Max
- Double main fabric
- Flatlock seams for extra comfort



590

990

## 79709 HH LIFA MAX NECK



### COLORS

590 NAVY, 990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 100% Polypropylene 230g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Max
- Flatlock seams for extra comfort



590

990

## 79710 HH LIFA MAX BALACCLAVA



### COLORS

590 NAVY, 990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 100% Polypropylene 230g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Max
- Flatlock seams for extra comfort





A person is seen from behind, wearing a grey hoodie, a black cap, and a large black backpack with orange accents. They are standing in front of a construction site with a building under construction and a ladder visible in the background. The word "ACCESSORIES" is overlaid in a white box.

# ACCESSORIES





## HEADWEAR

### 79802 KENSINGTON CAP



#### COLORS

990 BLACK

#### SIZES

STD

#### FABRIC

Main fabric: 100% Cotton

- Full crown construction
- Snap back
- One size fits most

990

### 79806 KENSINGTON FLAT BRIM



#### COLORS

990 BLACK, 992 BLACK/DARK ORANGE

#### SIZES

STD

#### FABRIC

Main fabric: 100% Cotton

- Flat brim
- Full crown construction
- One size fits most

990

992

### 79805 KENSINGTON FLAT TRUCKER



#### COLORS

990 BLACK

#### SIZES

STD

#### FABRIC

Main fabric: 100% Cotton

- Trucker
- Full crown construction
- One size fits most

990

### 79811 KENSINGTON BEANIE



#### COLORS

480 ARMY GREEN, 590 NAVY, 930 GREY MELANGE, 990 BLACK, 290 DARK ORANGE

#### SIZES

STD

#### FABRIC

Main fabric: 100% Acrylic

- Knitted beanie
- HH Workwear logo

480



590



930



990



290





590

970

990

## 79812 KENSINGTON WOOL BEANIE

### COLORS

590 NAVY, 970 DARK GREY, 990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 80% Lambswool 20% Nylon

Lining: 100% Polyester

- Knitted wool beanie
- Fleece headband for extra warmth
- HH Workwear logo



590

930

990

## 79882 OXFORD BEANIE

AVAILABLE IN OCTOBER

### COLORS

590 NAVY, 930 GREY MELANGE, 990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 100% Acrylic

- Knitted beanie
- Tonal logos



595

972

993

## 79883 MANCHESTER BEANIE

AVAILABLE IN OCTOBER

### COLORS

595 NAVY/LIGHT BLUE, 972 DARK GREY/ORANGE, 993 BLACK/YELLOW

### SIZES

STD

### FABRIC

Main fabric: 100% Acrylic

- Knitted beanie
- Reversible design
- Water repellent fiber



130

290

970

990

## 79830 HH WW BEANIE

### COLORS

130 HH RED, 290 DARK ORANGE, 970 DARK GREY, 990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 100% Acrylic

- HH Workwear logo
- Delivered in packages of 6 pieces



930

990

## 79705 HH LIFA MERINO BEANIE

### COLORS

930 GREY MÉLANGE, 990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 57%Merino, 43% Polypropylene - 215g/m²

- Lifa® Stay Warm Technology
- Lifa® Merino
- Double main fabric
- Flatlock seams for extra comfort





990

## 79706 HH LIFA MERINO NECK

### COLORS

990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 57%Merino, 43% Polypropylene - 215g/m<sup>2</sup>

- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for extra comfort



990

## 79707 HH LIFA MERINO BALACLAVA

### COLORS

990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 57%Merino, 43% Polypropylene - 215g/m<sup>2</sup>

- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for extra comfort



590

990

## 79708 HH LIFA MAX BEANIE



### COLORS

590 NAVY, 990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 100% Polypropylene 230g/m<sup>2</sup>

- Lifa® Stay Warm Technology
- Lifa® Max
- Double main fabric
- Flatlock seams for extra comfort



590

990

## 79709 HH LIFA MAX NECK



### COLORS

590 NAVY, 990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 100% Polypropylene 230g/m<sup>2</sup>

- Lifa® Stay Warm Technology
- Lifa® Max
- Flatlock seams for extra comfort



590

990

## 79710 HH LIFA MAX BALACLAVA



### COLORS

590 NAVY, 990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 100% Polypropylene 230g/m<sup>2</sup>

- Lifa® Stay Warm Technology
- Lifa® Max
- Flatlock seams for extra comfort







290

990

## 79834 OXFORD LIGHT FLEECE BEANIE



### COLORS

290 DARK ORANGE, 990 BLACK

- Polartec® Recycled fleece
- Flatlock seams for extra comfort
- Double layer fabric

### SIZES

STD

### FABRIC

Main fabric: 100% Polyester - 150g/m²



990

## 79876 OXFORD LIGHT FLEECE NECK



### COLORS

990 BLACK

- Polartec® Recycled fleece
- Flatlock seams for extra comfort

### SIZES

STD

### FABRIC

Main fabric: 100% Polyester - 150g/m²



# SOCKS



990

## 79641 MAGNI WINTER SOCK

### COLORS

990 BLACK

### SIZES

36-38, 39-42, 43-46

### FABRIC

Main fabric: 51% polyester, 47% polyamide, 2% elastane

- Primaloft® fiber
- Protected heel with nylon
- Protected pre-heel & pre-toe with Nanoglide
- Flex cones in pre-toe area
- Shinbone cushion protector
- Ankle flex



990

## 79643 CHELSEA EVOLUTION WINTER SOCK

### COLORS

990 BLACK

### SIZES

36-38, 39-42, 43-46

### FABRIC

Main fabric: 39%polyamide, 37%polypropylene, 22% wool, 2% elastane

- Lifa® fibers in heel & toe for added durability & moisture transportation
- Mesh ventilation for added breathability
- Ankle flex





990

## 79645 OXFORD WINTER SOCK

### COLORS

990 BLACK

### SIZES

36-38, 39-42, 43-46

### FABRIC

**Main fabric:** 34% polyamide, 32% Merino wool, 32% acrylic, 2% elastane

- Full terry leg to keep warmth
- Polyamide fiber in heel & toe for added durability
- Ankle flex



990

## 79640 KENSINGTON SUMMER SOCK

### COLORS

990 BLACK

### SIZES

36-38, 39-42, 43-46

### FABRIC

**Main fabric:** 69% polyamide, 29% polypropylene, 2% elastane

- Protected pre-heel & pre-toe with Nanoglide

Mesh ventilation for added breathability

Ankle flex



990

## 79642 CHELSEA EVOLUTION SUMMER SOCK

### COLORS

990 BLACK

### SIZES

36-38, 39-42, 43-46

### FABRIC

**Main fabric:** 62% polypropylene, 36% polyamide, 2% elastane

- Lifa fibers in heel/toe for added durability & moisture transportation

Mesh ventilation for added breathability

Ankle flex



990

## 79644 OXFORD SUMMER SOCK

### COLORS

990 BLACK

### SIZES

36-38, 39-42, 43-46

### FABRIC

**Main fabric:** 98% polyamide, 2% elastane

- Polyamide fiber in heel & toe for added durability
- Mesh ventilation for added breathability
- 

Ankle flex



990

## 79646 MANCHESTER 3 PACK

### COLORS

990 BLACK

### SIZES

36-38, 39-42, 43-46

### FABRIC

**Main fabric:** 71% cotton, 26% polyamide, 3% elastane

- Mesh ventilation for added breathability
- Ankle flex



# BAGS



990

## 79579 KENSINGTON TROLLEY 95L

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Main fabric: 100% Polyester - 466g/m²

YKK

- 1-stage telescoping anodized aluminum handle
- One front pockets for easy organization
- 1 main compartment with elastic straps
- 3 separated internal compartments
- Large 84mm wheels roll smoothly & easily over uneven terrain
- Wheels are easily replaceable with standard in-line skate wheels
- Grab handles on top/side/bottom
- ID card pocket
- 95L (fully expanded)
- Height 77cm Width 42cm Depth 40.5cm
- 4.47 kg



990

## 79578 KENSINGTON TROLLEY 45L

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Main fabric: 100% Polyester - 466g/m²

YKK

- Carry-on compatible with most airlines
- 2-stage telescoping anodized aluminum handle
- One front pockets for easy organization
- 1 main compartment with elastic straps
- 2 separated internal compartments
- Large 84mm wheels roll smoothly & easily over uneven terrain
- Wheels are easily replaceable with standard in-line skate wheels
- Grab handles on top/side/bottom
- ID card pocket
- 45L (fully expanded)
- Height 55cm Width 38cm Depth 30cm
- 2.85 kg



990



299



590

## 79572 HH DUFFEL BAG 50L

**COLORS**  
299 DARK ORANGE, 590 NAVY, 990 BLACK

**SIZES**  
STD

**FABRIC**  
Main fabric: 100% PolyVinyl - 550g/m²

YKK

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded & adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 57cm Width 30 cm



990

## 79574 HH DUFFEL BAG 90L

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Main fabric: 100% PolyVinyl - 550g/m²

YKK

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded & adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 72.5cm Width 36 cm





990

## 79573 HH DUFFEL BAG 70L

### COLORS

990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 100% PolyVinyl - 550g/m<sup>2</sup>

YKK

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pocket inside
- First aid kit pocket
- Padded & adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 63cm Width 34 cm



990

## 79575 HH DUFFEL BAG 120L

### COLORS

990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 100% PolyVinyl - 550g/m<sup>2</sup>

YKK

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded & adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 76cm Width 40 cm



990

## 79558 WW OFF SHORE BAG

### COLORS

990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 100% Nylon

YKK

- Exact size allowed to fit in a helicopter
- Length: 60cm Width 30 cm



990

## 79583 WORK DAY BACKPACK

### COLORS

990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 98% Polyester, 2% PVC

YKK

- YKK® zippers
- Main compartment has a padded tablet pocket, one internal pocket & one water bottle pocket
- First aid kit pocket
- Dedicated padded Laptop compartment
- Two front pockets
- Two open side pockets
- Sternum strap
- Packable hip straps
- Carry-on compatible with most airlines
- Loops for tools
- D - ring
- Grab handles on top
- 27 L
- Length 53cm Width 33cm Depth 18cm
- 1.2 kg



590

990

## 79584 OXFORD BACKPACK 20L

### COLORS

590 NAVY, 990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 100% Polyester - 497g/m<sup>2</sup>

YKK

- Laptop compartment
- Inside stash pockets
- Multiple pockets
- External pocket with key-hook
- ID card pocket
- Carry-on compatible with most airlines
- Grab handle on top
- 20 L
- Length 32cm
- Width 16cm
- Depth 45cm
- 0.80 kg



**79580 HH MULTI BAG**

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Main fabric: 55% Polyester, 45% PVC, 550g/m²

- Water resistant main fabric
- YKK® zipper closure
- Carry handle
- Inside mesh pocket
- Hanging hook on inside
- Possible to slide onto trolley handles
- Length 23.5cm Width 15 cm

YKK

990

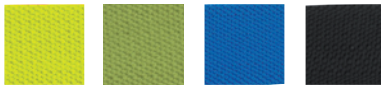


## ADDITIONAL ACCESSORIES

**795281 HH LOGO WEBBING BELT**

290

480



360

430

530

990

**COLORS**  
290 DARK ORANGE, 360 YELLOW, 430 DARK LIME, 480 ARMY GREEN, 530 RACER BLUE, 990 BLACK

**SIZES**  
STD

**FABRIC**  
Main fabric: 96% Cotton, 4% Spandex Stretch Twill

- Full stretch
- Buckle with HH WW logo
- Width: 3.8 cm

**79525 HH BELT**

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Main fabric: Synthetic Knits

- Length: 130cm
- Width: 3,5 cm

990

**79527 WEB BELT WITH PLASTIC BUCKLE**

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Other Material

- Length: 130cm
- Width: 4 cm

990



990

## 79550 HH WW SUSPENDERS 2.0

### COLORS

990 BLACK

### SIZES

STD

### FABRIC

Main fabric: Synthetic Woven

Adjustable suspenders

Embossed Helly Hansen WW logo

Compatible with 70445 ALTA WINTER PANT and 71442 ALTA SHELL PANT



990

## 79523 LOGO SUSPENDERS

### COLORS

990 BLACK

### SIZES

STD

### FABRIC

Main fabric: Synthetic Woven

• Adjustable

• Embossed Helly Hansen WW logo



990

## 79571 KNEEPAD XTRA PROTECTIVE

### COLORS

990 BLACK

### SIZES

STD

### FABRIC

Other Material



• Conforms to EN 14404:2004+A1:2010, Type 2 Level 1

• 240mm x 145mm x 16mm

• Washable with pants (washing 75°C)



990

## 79570 KNEEPAD PERFORMANCE

### COLORS

990 BLACK

### SIZES

STD

### FABRIC

Other Material



• Conforms to EN 14404:2004+A1:2010, Type 2 Level 1

• 240mm x 160mm x 20mm

• Lightweight fabric

• EVA inside for extra soft comfort



990

## 79569 KNEEPAD STANDARD

### COLORS

990 BLACK

### SIZES

STD

### FABRIC

Other Material



• Conforms to EN 14404:2004+A1:2010, Type 2 Level 1

• 240mm x 147mm x 20mm

• Lightweight fabric







990

## 79539 HAMMERHOLDER HARD PLASTIC

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Other Material

- Attachable to hammer holder strap or hammer holder loop



950

## 79590 HAMMER HOLDER STRAP

**COLORS**  
950 EBONY

**SIZES**  
STD

**FABRIC**  
Other Material

- Attachable to belt



990

## 79559 ID CARD HOLDER

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Other Material

- Can be used with the Click-On.™ System



990

## 78865 STORM INFLATABLE LIFEJACKET

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Main fabric: 100% Polyamide

- EN ISO 12402-3 certified inflatable lifejacket
- 150N buoyancy
- Easy-clean cover fabric
- UML MK5 automatic inflation technology
- Light-weight
- Abrasion-free neck construction
- Easy-to-use buckle
- Compatible with spare parts: 78938 RELEASE MECH ULM & 78940 RE-ARM GAS CYLINDER



000

## 78938 RELEASE MECH UML

**COLORS**  
000 STANDARD

**SIZES**  
STD

**FABRIC**  
Other Material

- Easy replacement
- For automatic inflation of your lifejacket
- UML MK5 cartridge
- Compatible with 78865 Storm Inflatable Lifejacket



000

## 78939 RELEASE MECH HR (BOBBIN)

**COLORS**  
000 STANDARD

**SIZES**  
STD

**FABRIC**  
Other Material

- Easy replacement
- For automatic inflation of your lifejacket
- Halkey Roberts Alpha bobbin
- Compatible with 78866 Charlie Inflatable Lifejacket



000

## 78940 RE-ARM GAS CYLINDER

**COLORS**  
000 STANDARD

**SIZES**  
STD

**FABRIC**  
Other Material

- Easy replacement
- For automatic inflation of your lifejacket
- 33 grams of CO<sub>2</sub>
- Compatible with 78865 Storm Inflatable Lifejacket & 78866 Charlie Inflatable Lifejacket







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## DIAL IN TO FAST, EFFORTLESS, PRECISION FIT.

### AGILITY AND SPEED

The BOA® Fit System enables faster, more powerful directional changes through a seamless connection between equipment and body.

### POWER AND PRECISION

Power without compromising precision, the BOA® Fit System delivers more explosive action and unparalleled accuracy.

### ENDURANCE AND HEALTH

Go further, faster and stronger. The BOA® Fit System saves energy by improving circulation and efficiency.

### DURABILITY AND QUALITY

Engineered with high quality, durable materials, and rigorously field tested, the BOA® Fit System is guaranteed to perform in any environment.



## VIBRAM FIRE & ICE

For over 70 years, the unmistakable yellow eight-sided brand, known across the globe, is the symbol of a company that is synonymous with quality, performance, safety, innovation and design. Vibram soles are designed to satisfy the specific requirements of protection at workplaces. In our Magni Winterboot, we use Vibram FIRE & ICE compound that has been formulated for extreme applications while maintaining its performance values in a wide range of temperatures (from -20C to +250C)."







**EXTRALIGHT®**

**XL EXTRALIGHT® is a proprietary closed-cell EVA foam, lightweight, oil resistant, resilient and cushioning.**

### **XL EXTRALIGHT®**

Industrial Plus Characteristics

Antistatic	✓	Abrasion Resistant	✓
Oil Resistant	✓	Tear Strength	✓
Slip Resistant	✓	Lightness	✓
Non Marking	✓	Comfort	✓





# CE MARKING

All Safety Shoes from Helly Hansen are compliant with CE marking. This means they are produced according to the legal requirements set out in the EU Directives concerning personal protective equipment. Requirements and test methods for safety shoes can be found in **EN ISO 20345:2011**.

Crushed feet, broken bones and loss of toes. Puncture wounds to the feet. Cuts, lacerations and severed toes. Burns. Electric shocks. Sprains and fractures. These are some of the most common injuries that are sustained in a work place when safety footwear is not worn. Therefore more and more countries are introducing mandatory safety footwear regulations to guarantee protection in the workplace. Protective safety footwear is essential to ensure safe and healthy feet. Because of the many potential work hazards, it is important to know which protective category is right for you.

**At Helly Hansen we recommend S3, the most extensive protective category within class I.**

## S3

Footwear that has been certified with S3 can be used in several industry sectors, for example, Light Industry, Heavy Industry, Healthcare, Food processing, Logistics and Delivery, Warehousing, Construction Industry, Engineering and manufacturing, Farming and agriculture, office and administration etc.

Footwear may be used for any end use where one or more of these risks identified on the footwear CE marking label are present but no additional risks are presented by the end use. For category of protection S3 these risks are:

- Where there is a risk of toe crush injuries through falling loads or compressive forces
- Where there is a risk of nails penetrating the sole under the foot
- Where there is a risk of injury caused by fires/explosions by ignition from electrical static sparks and a risk of electric shock from contact with nominal mains voltage is also present or a risk to a third party caused by static discharge such as brillation of the heart
- Where there is a risk of long term injury to the feet, legs and back from repeated physical impacts to the heel
- Where there is a limited risk of water ingress from small splashes over the upper material
- Where the activity requires a fully enclosed heel part to prevent ingress of dirt and debris
- Where a tread pattern is required due to a likelihood of encountering soft ground surfaces
- Where there is a risk of contact of the soles with petrochemicals and similar hydrocarbons

The performance and limitations of use for each protective feature are defined in the European standards EN ISO 20345:2011 and can be found in user instructions enclosed with your footwear.

Safety and occupational footwear are divided into two classes: **I and II**.

Class I indicates that the shoe is made of leather or textile.

Class II indicates that the shoe is made of rubber or polymer.

There are various protective categories within these classes.

S3 is the highest class within class I and S5 is the highest within class II.

The table below shows which protective properties are present in each category:

CLASS:	I/II	I	I	I	II	II
CATEGORY:	SB	S1	S2	S3	S4	S5
Toe protection	SB	●	●	●	●	●
Closed seat region		●	●	●	●	●
Antistatic	A	●	●	●	●	●
Energy absorbing seat region	E	●	●	●	●	●
Fuel oil resistant	FO	●	●	●	●	●
Water resistant upper	WRU		●	●		
Nail penetration protection	P			●		●
Cleated outsole				●		●
Fully rubber or PU					●	●

Additional protective properties may be claimed in conjunction with the above categories, as appropriate:

Protective Properties	Marking code
Resistant to water penetration	WR
Upper is resistant to water penetration	WRU
Metatarsal impact protection	M
Resistance to inimical environments – Cold insulation	CI
Resistance to inimical environments – Heat Insulation	HI
Antistatic – Electrical resistance through the outsole	A
Penetration resistant of the outsole complex	P
Energy absorbtion of the seat region	E
Outsole – Resistant to short term hot contact	HR0
Outsole – Resistant to fuel oil	FO
Slip resistance – Ceramic floor with Sodium lauryl sulphate lubricant	SRA
Slip resistance – Steel floor with glycerol lubricant	SRB
Slip resistance – Footwear meeting both SRA & SRB requirements	SRC

# CE ICONS



## Slip Resistant Outsole

CE-Marking. Slip Resistance has been tested on Steel Floor with glycerol lubricant and on Ceramic floor with Sodium lauryl sulphate lubricant.



## Slip Resistant Outsole

CE-Marking. Slip Resistance has been tested on Ceramic floor with Sodium lauryl sulphate lubricant.



## Nitrile Rubber Outsole

Resistant rubber outsole towards oil, fuel and other chemicals



## Penetration Resistant Midsole

CE-Marking. Composite Penetration Resistant of the outsole Complex.



## AU Toe Cap

CE-Marking. Our lightweight Aluminium Toe Cap that offer protection against impact and compression.



## Composite Toe Protection

CE-Marking. Our lightweight Composite Toe Cap that offer protection against impact and compression.



## Steel Toe Protection

CE-Marking. Our lightweight Steel Toe Cap that offer protection against impact and compression.



## Antistatic Properties

CE-Marking. Electrical resistance through the sole.



## ESD

Protection against sudden Electrostatic discharge.



## Cold Insulation

CE-marking. Due to its insulating and breathable properties the footwear keeps your feet at a constant temperature, which is perfect for thermal insulation against cold.

# TECH ICONS



## HELLY TECH® Waterproof

Helly Hansen's proven, waterproof and breathable fabric technology for outerwear now ensures that your feet stay dry and fresh.



## PU Half Shell

PU scuff cap which has been injected over the toe together with the sole.



## Breathable Mesh

Helps keep your foot fresh all day, with extra breathable mesh fabric



## Full Bellows Tongue

The tongue has a full gusset to prevent debris from entering the footwear.



## Hellywear Protection

Is a high abrasion TPR/Synthetic material found in all high-wear areas on our shoes. This light-weight, and sturdy application will keep the shoes intact, and your feet well protected against hard and sharp objects for a prolonged period of time.



## Support Structure

Re-inforcement structure that keeps the foot stable, and protected, allowing for maximum breathability, while adding minimal amount of weight.



## Heel Kicker Support

Structured counter reinforcement, which protects the counter of the footwear from abrasion.



## Premium EVA

With its high cushioning properties and light weight, this EVA provides unrivalled comfort and support.



## C-Zone PRO

Pod cushioning that absorbs strikes and returns a responsive rebound for true energy return.

## HELLYGRIP

## Helly Grip

By combining our experience from stormy water and rough outdoor trail, we have come up with a new outsole material that will provide you with the best grip and durability on wet rocks and trails.



## Non Marking Sole

The outsole is made out of a non-marking material.



## Midfoot Stabilizer

A hard plastic TPU shank that adds durability to the structure of the midsole, and prevents the shoe from twisting through the gait-cycle.



## High Visibility

Reflective material trims, for visibility.



## Metal-Free

Free from components that can be detected in a metal detector.



## Womens Sizes

This footwear comes in womens sizes.









## 78241 MAGNI LOW BOA S3 HT

### COLORS

994 BLACK/DARK LIME

### SIZES

36-48

### CERTIFICATIONS

EN ISO 20345:2011 S3 WR SRC  
BS EN IEC 61340-4-3:2018 - ESD

### UPPER MATERIAL

Microfiber Upper

### FEATURES / BENEFITS

Helly Tech® Waterproof Membrane  
Molded TPU toe bumper  
Climbing rubber heel overlay  
BOA® Fit System - L6  
Reflective trim  
Moisture wicking and breathable air mesh lining  
Aluminum safety toe  
Metal free nail penetration protection

### FOOTBED

Ortholite® Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

### MIDSOLE/OUTSOLE

3x Density C-Zone Pro midsole combines lightweight EVA with eTPU to provide excellent cushioning and energy return. The medial side post provides stability and support.

The nitrile rubber outsole is slip resistant, abrasion resistant, fuel/oil resistant and non-marking

### BOA® FIT SYSTEM

1000206 (L6 Tongue Mount)



## 78317 MAGNI WINTER TALL BOA SBHP HT

### COLORS

994 BLACK/DARK LIME

### SIZES

35-48

### CERTIFICATIONS

EN ISO 20345:2011 SBH P SRA  
BS EN IEC 61340-4-3:2018 - ESD

### UPPER MATERIAL

PU Shell with Waterproof Leather upper

### FEATURES / BENEFITS

Helly Tech® waterproof membrane  
Dri Blaze Lining  
Primaloft® insulation - 600g  
Proven Warmth down to -50°C  
BOA® Fit System - M4  
Composite safety toe  
Metal free nail penetration protection

### FOOTBED

Ortholite® Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

### MIDSOLE/OUTSOLE

PU Midsole with Vibram® Fire and Ice outsole can withstand extreme temperature ranges -20°C to +250°C

### BOA® FIT SYSTEM

1000006 (M4 Tongue Mount)



# CHELSEA EVOLUTION



## 78245 CHELSEA EVOLUTION BRZ LOW B0A S1P

**COLORS**  
930 BLACK / GRAY

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20345:2011 – S1P SRC  
BS EN IEC 61340-4-3:2018 – ESD

**UPPER MATERIAL**  
Breathable, Abrasion Resistant Polyester Mesh upper with TPU welded overlays

**FEATURES / BENEFITS**  
Molded TPU toe bumper  
Molded heel overlay  
BOA® Fit System – L6  
Moisture wicking and breathable air mesh lining  
Aluminum safety toe  
Metal free nail penetration protection

**FOOTBED**  
Ortholite® Footbed – lightweight, breathable and provides long lasting cushioning and moisture management

**MIDSOLE/OUTSOLE**  
XL EXTRALIGHT® Outsole with HellyGrip Rubber pods is lightweight and durable while offering outstanding cushioning.

Slip Resistant  
Abrasion Resistant  
Fuel and oil resistant  
Non-marking

**BOA® FIT SYSTEM**  
1000206 (L6 Tongue Mount)



## 78246 CHELSEA EVOLUTION BRZ LOW S1P

**COLORS**  
930 BLACK / GRAY

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20345:2011 – S1P SRC  
BS EN IEC 61340-4-3:2018 – ESD

**UPPER MATERIAL**  
Breathable, Abrasion Resistant Polyester Mesh upper with TPU welded overlays

**FEATURES / BENEFITS**  
Molded TPU toe bumper  
Molded heel overlay  
Moisture wicking and breathable air mesh lining  
Aluminum safety toe  
Metal free nail penetration protection

**FOOTBED**  
Ortholite® Footbed – lightweight, breathable and provides long lasting cushioning and moisture management

**MIDSOLE/OUTSOLE**  
XL EXTRALIGHT® Outsole with HellyGrip Rubber pods is lightweight and durable while offering outstanding cushioning.

Slip Resistant  
Abrasion Resistant  
Fuel and oil resistant  
Non-marking





## 78247 CHELSEA EVOLUTION BRZ LOW BOA 01 - SOFT TOE

**COLORS**  
990 BLACK

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20347:2012 - 01 SRC

**UPPER MATERIAL**  
Breathable, Abrasion Resistant Polyester Mesh upper with TPU welded overlays

**FEATURES / BENEFITS**  
Molded Heel overlay  
BOA® Fit System - L6  
Moisture wicking and breathable Air Mesh Lining

**FOOTBED**  
Ortholite® Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

**MIDSOLE/OUTSOLE**  
XL EXTRALIGHT® Outsole with HellyGrip Rubber pods is lightweight and durable while offering outstanding cushioning.

Slip Resistant  
Abrasion Resistant  
Fuel and oil resistant  
Non-marking

**BOA® FIT SYSTEM**  
1000257 (Left)  
1000258 (Right)



## 78269 CHELSEA EVOLUTION BOA WIDE MID S3 HT

**COLORS**  
930 BLACK/GREY

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20345:2011 S3 WR SRC  
BS EN IEC 61340-4-3:2018 - ESD

**UPPER MATERIAL**  
Microfiber Upper with PU welded overlays

**FEATURES / BENEFITS**  
Helly Tech® Waterproof Membrane  
Molded TPU toe bumper  
Molded heel overlay  
BOA® Fit System - M4  
Moisture wicking and breathable air mesh lining  
Composite safety toe  
Metal free nail penetration protection

**FOOTBED**  
Ortholite® Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

**MIDSOLE/OUTSOLE**  
Lightweight and cushioning EVA midsole with Nitrile Rubber Outsole.

Slip Resistant  
Abrasion Resistant  
Fuel and oil resistant  
Non-marking

**BOA® FIT SYSTEM**  
1000006 (M4 Tongue Mount)







## 78235 CHELSEA EVOLUTION LOW BOA WIDE S3 HT

**COLORS**  
930 BLACK/GREY

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20345:2011 S3 SRC  
BS EN IEC 61340-4-3:2018 - ESD

**UPPER MATERIAL**  
Microfiber Upper with PU welded overlays

**FEATURES / BENEFITS**  
Helly Tech® Waterproof Membrane  
Molded TPU toe bumper  
Molded heel overlay  
BOA® Fit System - L6  
Moisture wicking and breathable air mesh lining  
Composite safety toe  
Metal free nail penetration protection

**FOOTBED**  
Ortholite® Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

**MIDSOLE/OUTSOLE**  
Lightweight and cushioning EVA midsole with Nitrile Rubber Outsole.

Slip Resistant  
Abrasion Resistant  
Fuel and oil resistant  
Non-marking

**BOA® FIT SYSTEM**  
1000206 (L6 Tongue Mount)



## 78262 CHELSEA EVOLUTION MID S3 HT

**COLORS**  
481 CAMO  
992 BLACK/ORANGE

**SIZES**  
36-48

**CERTIFICATIONS**  
EN ISO 20345:2011 S3 SRC  
BS EN IEC 61340-4-3:2018 - ESD  
DGUV 112-191

**UPPER MATERIAL**  
Microfiber Upper with PU welded overlays

**FEATURES / BENEFITS**  
Helly Tech® Waterproof Membrane  
Molded TPU toe bumper  
Metallic Top Hardware  
Moisture wicking and breathable air mesh lining  
Aluminum safety toe  
Metal free nail penetration protection

**FOOTBED**  
Ortholite® Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

**MIDSOLE/OUTSOLE**  
Lightweight and cushioning EVA midsole with Nitrile Rubber Outsole.

Slip Resistant  
Abrasion Resistant  
Fuel and oil resistant  
Non-marking



992

481



## 78224 CHELSEA EVOLUTION LOW S3

### COLORS

992 BLACK/ORANGE

### SIZES

36-48

### CERTIFICATIONS

EN ISO 20345:2011 S3 SRC  
BS EN IEC 61340-4-3:2018 - ESD  
DGUV 112-191

### UPPER MATERIAL

Microfiber Upper with PU welded overlays

### FEATURES / BENEFITS

Molded TPU toe bumper  
Moisture wicking and breathable air mesh lining  
Aluminum safety toe  
Metal free nail penetration protection

### FOOTBED

Ortholite® Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

### MIDSOLE/OUTSOLE

Lightweight and cushioning EVA midsole with Nitrile Rubber Outsole.

Slip Resistant  
Abrasion Resistant  
Fuel and oil resistant  
Non-marking



Ortholite®  
comfort from inside



## 78230 CHELSEA EVOLUTION LOW BOA S1P

### COLORS

992 BLACK/ORANGE

### SIZES

36-48

### CERTIFICATIONS

EN ISO 20345:2011 S1P SRC  
BS EN IEC 61340-4-3:2018 - ESD  
DGUV 112-191

### UPPER MATERIAL

Breathable, Abrasion Resistant Polyester Mesh upper with TPU welded overlays

### FEATURES / BENEFITS

Molded TPU toe bumper  
Molded heel overlay  
BOA® Fit System - L6  
Moisture wicking and breathable air mesh lining  
Aluminum safety toe  
Metal free nail penetration protection

### FOOTBED

Ortholite® Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

### MIDSOLE/OUTSOLE

Lightweight and cushioning EVA midsole with Nitrile Rubber Outsole.

Slip Resistant  
Abrasion Resistant  
Fuel and oil resistant  
Non-marking

### BOA® FIT SYSTEM

1000206 (L6 Tongue Mount)





## 78236 CHELSEA EVOLUTION SANDAL BOA S1P

**COLORS**  
992 BLACK/ORANGE

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20345:2011 S1P SRC  
BS EN IEC 61340-4-3:2018 - ESD

**UPPER MATERIAL**  
Microfiber and nylon mesh upper

**FEATURES / BENEFITS**  
Molded TPU toe bumper  
BOA® Fit System - L6  
Moisture wicking and breathable air mesh lining  
Composite safety toe  
Metal free nail penetration protection

**FOOTBED**  
Ortholite® Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

**MIDSOLE/OUTSOLE**  
Lightweight and cushioning EVA midsole with Nitrile Rubber Outsole.

Slip Resistant  
Abrasion Resistant  
Fuel and oil resistant  
Non-marking

**BOA® FIT SYSTEM**  
1000206 (L6 Tongue Mount)



## 78234 CHELSEA EVOLUTION LOW 01 HT - SOFT TOE

**COLORS**  
992 BLACK/ORANGE

**SIZES**  
36-48

**CERTIFICATIONS**  
EN ISO 20347:2012 O2 SRC  
BS EN IEC 61340-4-3:2018 - ESD

**UPPER MATERIAL**  
Breathable abrasion resistant mesh upper

**FEATURES / BENEFITS**  
Helly Tech® Waterproof Membrane  
Climbing rubber toe overlay  
Climbing rubber heel overlay  
Moisture wicking and breathable air mesh lining

**FOOTBED**  
Ortholite® Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

**MIDSOLE/OUTSOLE**  
Lightweight and cushioning EVA midsole with Nitrile Rubber Outsole.

Slip Resistant  
Abrasion Resistant  
Fuel and oil resistant  
Non-marking







## 78228 OSLO LOW BOA S3 HT

### COLORS

992 BLACK/ORANGE

### SIZES

36-48

### CERTIFICATIONS

EN ISO 20345:2011 S3 SRC  
BS EN IEC 61340-4-3:2018 - ESD

### UPPER MATERIAL

Breathable, Abrasion Resistant Polyester Mesh upper with TPU welded overlays

### FEATURES / BENEFITS

Helly Tech® Waterproof Membrane  
Molded Toe overlay  
BOA® Fit System - L6  
Moisture wicking and breathable air mesh lining  
Aluminum safety toe  
Metal free nail penetration protection

### FOOTBED

Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

### MIDSOLE/OUTSOLE

Lightweight and cushioning EPR midsole with Nitrile Rubber Outsole.

Slip Resistant  
Abrasion Resistant  
Fuel and oil resistant  
Non-marking

### BOA® FIT SYSTEM

1000206 (L6 Tongue Mount)



## 78225 OSLO LOW S1P

### COLORS

992 BLACK/ORANGE

### SIZES

36-48

### CERTIFICATIONS

EN ISO 20345:2011 S1P SRC  
BS EN IEC 61340-4-3:2018 - ESD

### UPPER MATERIAL

Breathable, Abrasion Resistant Polyester Mesh upper with TPU welded overlays

### FEATURES / BENEFITS

Molded Toe overlay  
Moisture wicking and breathable air mesh lining  
Aluminum safety toe  
Metal free nail penetration protection

### FOOTBED

Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

### MIDSOLE/OUTSOLE

Lightweight and cushioning EPR midsole with Nitrile Rubber Outsole.

Slip Resistant  
Abrasion Resistant  
Fuel and oil resistant  
Non-marking





## 78231 OSLO LOW BOA 01 - SOFT TOE

**COLORS**  
585 BLACK/BLUE

**SIZES**  
36-48

**CERTIFICATIONS**  
EN ISO 20347:2012 01 SRC  
BS EN IEC 61340-4-3:2018 - ESD

**UPPER MATERIAL**  
Breathable, Abrasion Resistant Mesh upper

**FEATURES / BENEFITS**  
Molded Toe overlay  
BOA® Fit System - L6  
Moisture wicking and breathable lining

**FOOTBED**  
Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

**MIDSOLE/OUTSOLE**  
Lightweight and cushioning EPR midsole with Nitrile Rubber Outsole.

Slip Resistant  
Abrasion Resistant  
Fuel and oil resistant  
Non-marking

**BOA® FIT SYSTEM**  
1000206 (L6 Tongue Mount)



## 78226 OSLO LOW 01 - SOFT TOE

**COLORS**  
992 BLACK/ORANGE

**SIZES**  
36-48

**CERTIFICATIONS**  
EN ISO 20347:2012 01 SRC  
BS EN IEC 61340-4-3:2018 - ESD  
DGUV 112-191

**UPPER MATERIAL**  
Breathable, Abrasion Resistant Mesh upper

**FEATURES / BENEFITS**  
Molded Toe overlay  
BOA® Fit System - L6  
Moisture wicking and breathable lining

**FOOTBED**  
Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

**MIDSOLE/OUTSOLE**  
Lightweight and cushioning EPR midsole with Nitrile Rubber Outsole.

Slip Resistant  
Abrasion Resistant  
Fuel and oil resistant  
Non-marking





972



994

## 78214 SMESTAD LOW BOA S3

### COLORS

972 CHARCOAL/ORANGE,  
994 BLACK/DARK LIME

### SIZES

36-48

### CERTIFICATIONS

EN ISO 20345:2011 S3 SRC  
BS EN IEC 61340-4-3:2018 - ESD

### UPPER MATERIAL

Synthetic Upper

### FEATURES / BENEFITS

Helly Wear® Toe overlay  
Helly Wear® Heel overlay  
BOA® Fit System - L6  
Moisture wicking and breathable mesh lining  
Nano Carbon Composite safety toe  
Metal free nail penetration protection

### FOOTBED

Molded PU footbed with gel heel and forefoot inserts for exceptional and lasting comfort

### MIDSOLE/OUTSOLE

Lightweight and cushioning EPR midsole with Nitrile Rubber Outsole.

Slip Resistant  
Abrasion Resistant  
Fuel and oil resistant  
Non-marking

### BOA® FIT SYSTEM

1000206 (L6 Tongue Mount)



## 78213 SMESTAD ACTIVE LOW S3 HT

### COLORS

972 CHARCOAL/ORANGE

### SIZES

36-48

### CERTIFICATIONS

EN ISO 20345:2011 S3 WR SRC  
BS EN IEC 61340-4-3:2018 - ESD

### UPPER MATERIAL

Synthetic Upper

### FEATURES / BENEFITS

Helly Tech® Waterproof Membrane  
Helly Wear® Toe overlay  
Helly Wear® Heel overlay  
Moisture wicking and breathable mesh lining  
Nano Carbon Composite safety toe  
Metal free nail penetration protection

### FOOTBED

Molded PU footbed with gel heel and forefoot inserts for exceptional and lasting comfort

### MIDSOLE/OUTSOLE

Lightweight and cushioning EPR midsole with Nitrile Rubber Outsole.

Slip Resistant  
Abrasion Resistant  
Fuel and oil resistant  
Non-marking





# ADDVIS



## 78267 ADDVIS MID S3

**COLORS**  
993 BLACK/YELLOW

**SIZES**  
36-48

**CERTIFICATIONS**  
EN ISO 20345 S3 SRC

**UPPER MATERIAL**  
Ripstop nylon upper with PU Coated leather overlays

**FEATURES / BENEFITS**  
Molded TPU toe bumper  
Molded heel overlay  
Non-Metallic hardware  
Moisture wicking and breathable air mesh lining  
Composite safety toe  
Metal free nail penetration protection

**FOOTBED**  
Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

**MIDSOLE/OUTSOLE**  
Lightweight and cushioning EVA midsole with Nitrile Rubber Outsole.

Slip Resistant  
Abrasion Resistant  
Fuel and oil resistant  
Non-marking



## 78233 ADDVIS LOW S3

**COLORS**  
993 BLACK/YELLOW

**SIZES**  
36-48

**CERTIFICATIONS**  
EN ISO 201345 S3 SRC

**UPPER MATERIAL**  
Ripstop nylon upper with PU Coated leather overlays

**FEATURES / BENEFITS**  
Molded TPU toe bumper  
Molded heel overlay  
Non-Metallic hardware  
Moisture wicking and breathable air mesh lining  
Composite safety toe  
Metal free nail penetration protection

**FOOTBED**  
Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

**MIDSOLE/OUTSOLE**  
Lightweight and cushioning EVA midsole with Nitrile Rubber Outsole.

Slip Resistant  
Abrasion Resistant  
Fuel and oil resistant  
Non-marking



# FERROUS



## 78264 FERROUS MID S3

**COLORS**  
750 BROWN

**SIZES**  
40-48

**CERTIFICATIONS**  
EN ISO 20345:2011 S3 SRA

**UPPER MATERIAL**  
Waterproof Nubuck Leather upper

**FEATURES / BENEFITS**  
Moisture wicking and breathable air mesh lining  
Steel safety toe  
Metal free nail penetration protection

**FOOTBED**  
Molded EVA footbed provides lightweight cushioning

**MIDSOLE/OUTSOLE**  
Lightweight and cushioning EVA midsole with Nitrile Rubber Outsole.

Slip Resistant  
Abrasion Resistant  
Fuel and oil resistant  
Non-marking



# OXFORD



## 78401 OXFORD MID BOA S3 HT

**COLORS**  
990 BLACK

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20345:2011 S3 WR HRO SRC  
BS EN IEC 61340-4-3:2018 - ESD

**UPPER MATERIAL**  
Waterproof Nubuck Leather upper

**FEATURES / BENEFITS**  
Metal Free  
Helly Tech® Waterproof Membrane  
Molded TPU toe bumper  
Molded heel overlay  
BOA® Fit System - M4  
Moisture wicking and breathable air mesh lining  
Composite safety toe  
Metal free nail penetration protection

**FOOTBED**  
Breathable Poured PU Footbed - Soft underfoot cushioning with moisture management

**MIDSOLE/OUTSOLE**  
Cushioning PU midsole.  
HELLYGRIP Nitrile Rubber Outsole.

Slip Resistant  
Abrasion Resistant  
Fuel and oil resistant  
Non-marking

**BOA® FIT SYSTEM**  
1000006 (M4 Tongue Mount)





## 78400 OXFORD LOW BOA S3 HT

**COLORS**  
990 BLACK

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20345:2011 S3 WR HRO SRC  
BS EN IEC 61340-4-3:2018 - ESD

**UPPER MATERIAL**  
Waterproof Nubuck Leather upper

**FEATURES / BENEFITS**  
Metal Free  
Helly Tech® Waterproof Membrane  
Molded TPU toe bumper  
Molded heel overlay  
BOA® Fit System - L6  
Moisture wicking and breathable air mesh lining  
Composite safety toe  
Metal free nail penetration protection

**FOOTBED**  
Breathable Poured PU Footbed - Soft underfoot cushioning with moisture management

**MIDSOLE/OUTSOLE**  
Cushioning PU midsole.  
HELLYGRIP Nitrile Rubber Outsole.

Slip Resistant  
Abrasion Resistant  
Fuel and oil resistant  
Non-marking

**BOA® FIT SYSTEM**  
1000206 [L6 Tongue Mount]



## 78403 OXFORD MID S3

**COLORS**  
990 BLACK,  
724 NEW WHEAT

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20345:2011 S3 HRO SRC  
BS EN IEC 61340-4-3:2018 - ESD

**UPPER MATERIAL**  
Waterproof Nubuck Leather upper

**FEATURES / BENEFITS**  
Metal Free  
Molded TPU toe bumper  
Molded heel overlay  
Moisture wicking and breathable air mesh lining  
Composite safety toe  
Metal free nail penetration protection

**FOOTBED**  
Breathable Poured PU Footbed - Soft underfoot cushioning with moisture management

**MIDSOLE/OUTSOLE**  
Cushioning PU midsole.  
HELLYGRIP Nitrile Rubber Outsole.

Slip Resistant  
Abrasion Resistant  
Fuel and oil resistant  
Non-marking



724



## 78402 OXFORD LOW S3

**COLORS**  
990 BLACK

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20345:2011 S3 HRO SRC  
BS EN IEC 61340-4-3:2018 - ESD

**UPPER MATERIAL**  
Waterproof Nubuck Leather upper

**FEATURES / BENEFITS**  
Metal Free  
Molded TPU toe bumper  
Molded heel overlay  
Moisture wicking and breathable air mesh lining  
Composite safety toe  
Metal free nail penetration protection

**FOOTBED**  
Breathable Poured PU Footbed - Soft underfoot cushioning with moisture management

**MIDSOLE/OUTSOLE**  
Cushioning PU midsole.  
HELLYGRIP Nitrile Rubber Outsole.

Slip Resistant  
Abrasion Resistant  
Fuel and oil resistant  
Non-marking



## 78404 OXFORD WINTER MID S3 HT

**COLORS**  
990 BLACK

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20345:2011 S3 WR CI HRO SRC  
BS EN IEC 61340-4-3:2018 - ESD

**UPPER MATERIAL**  
Waterproof Nubuck Leather upper

**FEATURES / BENEFITS**  
Helly Tech® Waterproof Membrane  
Molded TPU toe bumper  
Molded heel overlay  
YKK Zipper  
Primaloft Gold Insulation - 200g  
Fleece lined in the collar for extra warmth  
Moisture wicking and breathable air mesh lining through the quarters and vamp  
Composite safety toe  
Metal free nail penetration protection

**FOOTBED**  
Breathable Poured PU Footbed - Soft underfoot cushioning with moisture management

**MIDSOLE/OUTSOLE**  
Cushioning PU midsole.  
HELLYGRIP Nitrile Rubber Outsole.

Slip Resistant  
Abrasion Resistant  
Fuel and oil resistant  
Non-marking





## 78405 OXFORD WINTER TALL S3 HT

**COLORS**  
990 BLACK

**SIZES**  
35-48

**CERTIFICATIONS**  
EN ISO 20345:2011 S3 WR CI HRO SRC  
BS EN IEC 61340-4-3:2018 - ESD

**UPPER MATERIAL**  
Waterproof Nubuck Leather upper

**FEATURES / BENEFITS**  
Helly Tech® Waterproof Membrane  
Molded TPU toe bumper  
Molded heel overlay  
YKK Zipper  
Primaloft Gold Insulation - 400g  
Fleece lined in the collar for extra warmth  
Moisture wicking and breathable air mesh lining through the quarters and vamp  
Composite safety toe  
Metal free nail penetration protection

**FOOTBED**  
Breathable Poured PU Footbed - Soft underfoot cushioning with moisture management

**MIDSOLE/OUTSOLE**  
Cushioning PU midsole.  
HELLYGRIP Nitrile Rubber Outsole.

Slip Resistant  
Abrasion Resistant  
Fuel and oil resistant  
Non-marking



## CHELSEA



## 78250 CHELSEA MID S3 HT

**COLORS**  
992 BLACK/ORANGE

**SIZES**  
36-48

**CERTIFICATIONS**  
EN ISO 20345:2011 S3 SRC

**UPPER MATERIAL**  
Leather upper

**FEATURES / BENEFITS**  
Helly Tech® waterproof membrane  
Injected PU toe bumper  
Molded heel overlay  
Reflective trims  
Metallic hardware  
Moisture wicking and breathable mesh lining  
Composite safety toe  
Lenzi® L-Protection® metal free nail penetration protection

**FOOTBED**  
Molded EVA footbed provides lightweight cushioning

**MIDSOLE/OUTSOLE**  
PU midsole and outsole





## 78301 CHELSEA WINTER TALL S3 HT

### COLORS

992 BLACK/ORANGE

### SIZES

40-48

### CERTIFICATIONS

EN ISO 20345:2011 S3 HRO CI SRC

### UPPER MATERIAL

Leather upper

### FEATURES / BENEFITS

Helly Tech® waterproof membrane  
 Molded toe overlay  
 Molded heel overlay  
 Reflective trims  
 Metallic hardware  
 Moisture wicking and breathable mesh lining  
 Primaloft® insulation - 400g  
 Composite safety toe  
 Lenzi® L-Protection® metal free nail penetration protection

### FOOTBED

Molded EVA footbed provides lightweight cushioning

### MIDSOLE/OUTSOLE

PU midsole with Vibram® MINUS 40 outsole provides flexibility and traction down to -40°C



## RABBORA



## 78253 RABBORA TRAIL MID

### COLORS

992 BLACK/ORANGE

### SIZES

40-48

### UPPER MATERIAL

Textile Upper

### FEATURES / BENEFITS

Helly Tech® Waterproof Membrane  
 Toe overlay  
 Moisture wicking and breathable lining

### FOOTBED

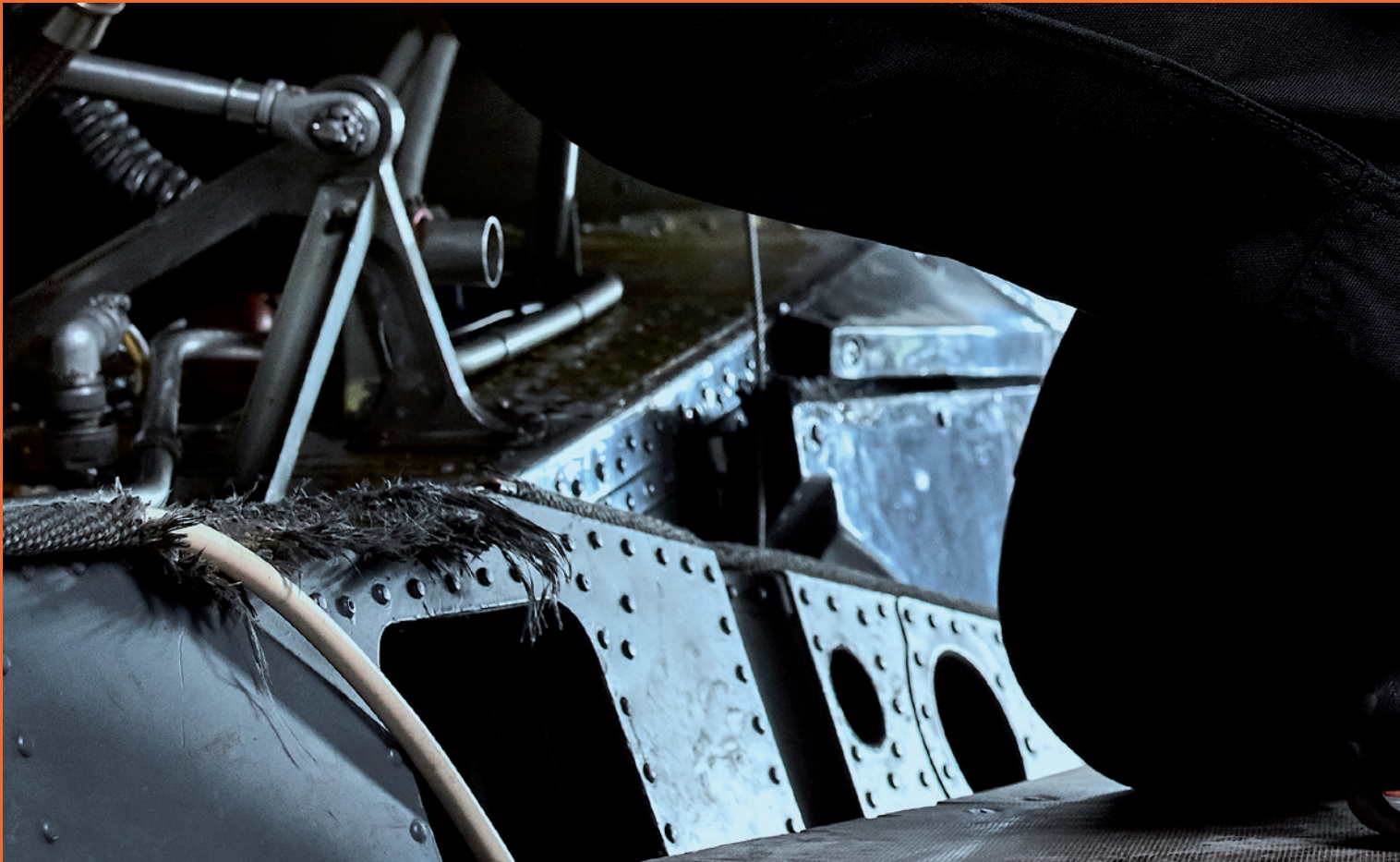
Molded EVA footbed provides lightweight cushioning

### MIDSOLE/OUTSOLE

Lightweight and cushioning EVA midsole with Rubber Outsole.







# LUNA



## 78244 W LUNA LOW

### COLORS

992 BLACK/ORANGE

### SIZES

34 - 42

### CERTIFICATIONS

EN ISO 20345:2011 S3 SRC  
BS EN IEC 61340-4-3:2018 - ESD  
DGUV 112-191

### UPPER MATERIAL

Microfiber Upper with PU welded overlays

### FEATURES / BENEFITS

Built on a women's specific last  
Molded TPU toe bumper  
Moisture wicking and breathable air mesh lining  
Aluminum safety toe  
Metal free nail penetration protection

### FOOTBED

Ortholite® Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

### MIDSOLE/OUTSOLE

Lightweight and cushioning EVA midsole with Rubber Outsole.

Slip Resistant  
Abrasion Resistant  
Fuel and oil resistant  
Non-marking







## 78243 W LUNA SOFT TOE

### COLORS

992 BLACK/ORANGE

### SIZES

34 - 42

### CERTIFICATIONS

EN ISO 20347:2012 01 SRC  
BS EN IEC 61340-4-3:2018 - ESD  
DGUV 112-191

### UPPER MATERIAL

Breathable, Abrasion Resistant Mesh upper

### FEATURES / BENEFITS

Molded Toe overlay  
BOA® Fit System - L6  
Moisture wicking and breathable lining

### FOOTBED

Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

### MIDSOLE/OUTSOLE

Lightweight and cushioning EPR midsole with Nitrile Rubber Outsole.

Slip Resistant  
Abrasion Resistant  
Fuel and oil resistant  
Non-marking



# SIZE CHARTS (MENSWEAR)

## EU REGULAR & TALL / MENSWEAR

BODY MEASUREMENTS

Sizes	XS		S		M				L				XL			
	C44		C46		C48		C50		C52		C54		C56		C58	
	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet
Body Height	170	5'7"	174	5'8"	180	5'11"	180	5'11"	184	6'	184	6'	188	6'2"	188	6'2"

	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch
Chest	88	34.5	92	36	96	37.5	100	39	104	41	108	42.5	112	44	116	45.5
Waist	76	30	80	31.5	84	33	88	34.5	92	36	96	37.5	100	39	104	41
Waistband	80	31.5	84	33	88	34.5	92	36	96	37.5	100	39	104	41	108	42.5
Hip	88	34.5	92	36	96	37.5	100	39	104	41	108	42.5	112	44.5	116	45.5
Inseam	79	31	80	31.5	81	32	82	32	83	32.5	84	33	85	33.5	86	34
Inseam tall*	84	33	85	33.5	86	34	87	34	88	34.5	89	35	90	35	91	36

## EU SHORT & WIDE PANTS / MENSWEAR

BODY MEASUREMENTS

Sizes	D84		D88		D92		D96		D100		D104		D108		D112	
	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet
Body Height	156	5'1"	160	5'3"	164	5'4"	170	5'7"	170	5'7"	174	5'8"	174	5'8"	178	5'10"

	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch
Waistband	82	32	86	34	90	35	94	37	98	38.5	102	40	106	41.5	110	43
Hip	92	36	96	37.5	100	39	98	38.5	102	40	106	41.5	110	43	114	45
Inseam short & wide	73	28.5	74	29	75	29.5	76	30	77	30	78	30.5	79	31	80	31.5
Inseam wide*	78	30.5	79	31	80	31.5	81	32	82	32	83	32.5	84	33	85	33.5

## FIND YOUR PANT SIZE / MENSWEAR

\*Most of Helly Hansen Workwear C-sized and D-sized pants can be extended by unpicking a seam at bottom hem

Waistband width	80	84	86	88	90	92	94	96	98	100	102	104	106	108	110	112	114	116	118	120	122	124	126	128	132	136	140
Inseam length																											
72																											
73																											
74				D88																							
75					D92																						
76						D94																					
77								D100																			
78									D104																		
79		C44		D88*						D108																	
80			C46		D92*						D112																
81					C48		D94*						D116														
82						C50		D100*						D120													
83							C52		D104*										D124								
84		C44*						C54		D108*										D128							
85			C46*									D112*															
86				C48*						C58			D116*														
87						C50*								C60		C62	D120*										
88							C52*										C64	D124*	C66		C68	C70	C72	C74			
89								C54*											D128*								
90																											
91																											
92																											
93																											
94																											
95																											



2XL				3XL				4XL				5XL			
C60		C62		C64		C66		C68		C70		C72		C74	
cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet
192	6'3"	192	6'3"	194	6'4"	194	6'4"	194	6'4"	194	6'4"	194	6'4"	194	6'4"

cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch
120	47	124	48.5	128	50	132	52	136	53.5	140	55	144	56.5	148	58
108	43.5	112	44	116	45.5	120	47	124	48.5	128	50	132	52	136	53.5
112	44	116	45.5	120	47	124	48.5	128	50	132	52	136	53.5	140	55
120	47	124	48.5	128	50	132	52	136	53.5	140	55	144	56.5	148	58
87	34	87	34	88	34.5	88	34.5	88	34.5	88	34.5	88	34.5	88	34.5
92	36	92	36	93	36.5	93	36.5	93	36.5	93	36.5	93	36.5	93	36.5

D116		D120		D124		D128	
cm	feet	cm	feet	cm	feet	cm	feet
178	5'10"	182	5'11"	182	5'11"	184	6'

cm	inch	cm	inch	cm	inch	cm	inch
114	45	118	46.5	122	48	126	49.5
118	46.5	122	48	126	49.5	130	51
81	32	82	32	83	32.5	84	33
86	34	87	34	88	34.5	89	35

## INCH TO C-SIZE (INSEAM 32" - 34")

Suggestion to which size to try on first

	28	29	30	31	32	33	34	36	38	40	42	44	46	48
C44	X	X												
C46		X	X	X										
C48				X										
C50					X	X								
C52						X	X							
C54							X							
C56							X							
C58								X						
C60									X					
C62										X				
C64											X			
C66											X			
C68												X		
C70													X	

## INCH TO D-SIZE (SHORT & WIDE INSEAM 30" - 32")

Suggestion to which size to try on first

	30	31	32	33	34	36	38	40	42	44	46	48
D84	X	X										
D88		X	X									
D92			X	X								
D96					X							
D100						X						
D104							X					
D108								X				
D112								X				
D116									X			
D120										X		
D124											X	
D128												X
D136												X



# SIZE CHARTS (WOMENSWEAR)

## EU REGULAR & TALL / WOMENSWEAR

BODY MEASUREMENTS

Sizes	XS		S		M				L				XL				2XL			
	C34		C36		C38		C40		C42		C44		C46		C48		C50		C52	
	CM	Feet	CM	Feet	CM	Feet	CM	Feet	CM	Feet	CM	Feet	CM	Feet	CM	Feet	CM	Feet	CM	Feet
Body Height	156	5'1"	160	5'3"	164	5'5"	168	5'6"	170	5'7"	172	5'8"	174	5'9"	174	5'9"	176	5'9"	176	5'9"

	CM	Inch	CM	Inch	CM	Inch	CM	Inch	CM	Inch	CM	Inch	CM	Inch	CM	Inch	CM	Inch	CM	Inch
Chest	80	31.5	84	33	88	34 2/3	92	36 2/9	96	37 4/5	100	39 3/8	104	41	108	42 1/2	112	44	116	45 2/3
Waist	65	25 3/5	68	26 7/9	72	28 1/3	76	30	80	31 1/2	84	33	88	34 2/3	93	36 3/5	98	38 4/7	103	40 5/9
Hip	88	34 2/3	92	36 2/9	96	37 4/5	100	39 3/8	104	41	108	42 1/2	112	44	116	45 2/3	120	47 1/4	124	48 5/6
Inseam	74	29 1/8	76	30	78	30 5/7	80	31 1/2	81	31 8/9	82	32 2/7	83	32 2/3	83	32 2/3	84	33	84	33
Inseam tall*	79	31 1/9	81	31 8/9	83	32 2/3	85	33 1/2	86	33 6/7	87	34 1/4	88	34 2/3	88	34 2/3	89	35	90	35 3/7

## FIND YOUR PANT SIZE / WOMENSWEAR

Waistband width Inseam length	65	68	72	76	80	84	88	93	98	103	108	113	118	123	128	133	138	143
72																		
73																		
74	C34																	
75																		
76		C36																
77																		
78			C38															
79	C34*																	
80				C40														
81		C36*			C42													
82						C44												
83			C38*				C46	C48										
84									C50	C52								
85				C40*							C54	C56	C58	C60	C62	C64	C66	C68
86					C42*													
87						C44*												
88							C46*	C48*										
89									C50*	C52*								
90											C54*	C56*	C58*	C60*	C62*	C64*	C66*	C68*
91																		
92																		

## INCH TO C-SIZE (INSEAM 32" - 34")

Suggestion to which size to try on first

	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40
C34	X	X														
C36		X	X													
C38				X	X											
C40						X										
C42							X	X								
C44								X								
C46									X	X						
C48										X	X					
C50												X	X			
C52															X	

# SIZE CHARTS (FOOTWEAR)

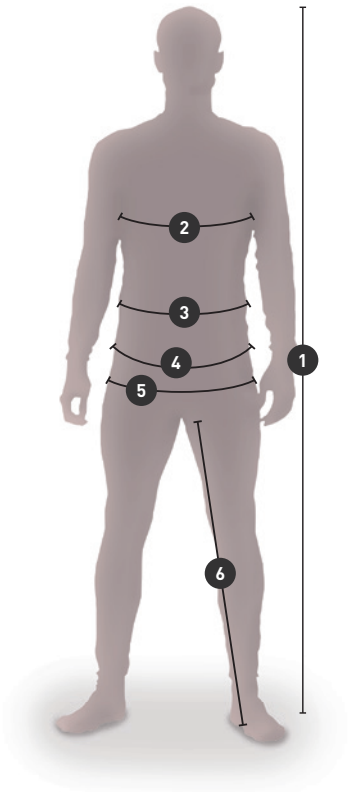
FOOTWEAR (MEN)

EU	UK	US	CM	MONDOPOINT
35	2	3.5	21.5	215
36	3	4	22	220
37	4	5	23	230
38	5	6	23.5	235
39	6	7	24.5	245
40	6.5	7.5	25	250
41	7	8	26	260
42	8	9	26.5	265
43	9	10	27.5	275
44	10	11	28	280
45	10.5	11.5	29	290
46	11	12	29.5	295
47	12	13	30.5	305
48	13	14	31	310

FOOTWEAR (WOMEN)

EU	UK	US	CM	MONDOPOINT
34	1	3.5	20.5	205
35	2	5	21.5	215
36	3	5.5	22	220
37	4	6.5	23	230
38	5	7.5	23.5	235
39	6	8.5	24.5	245
40	6.5	9	25	250
41	7	9.5	26	260
42	8	10	26.5	265

# SIZE CHARTS (HOW TO MEASURE)



- 1: BODY HEIGHT
- 2: CHEST
- 3: WAIST (AT BELLY-BUTTON HEIGHT)
- 4: WAISTBAND (WHERE YOUR PANTS' WAISTBAND IS PLACED)
- 5: HIP
- 6: INSEAM





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